

# Recent Advances in Chamber Science and Technology

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# Recent Advances in Chamber Science & Technology

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## Outline

- Highlights of Major **World Programs** on Chamber/Blanket
- Recent Progress on **Liquid Walls**
  - IFE & MFE
  - Basic Principles
  - Plasma-Liquid Surface Interactions
  - Bulk Plasma-Liquid Interactions
  - Fluid Dynamics and Heat Transfer
    - *Modelling*
    - *Experiments*
    - *Analysis & Design*

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# Highlights of Major World Programs on Chamber (Blanket) Technology

- Several overview and detailed papers at this conference
- Here, only a Quick Summary

# Blanket Activities in Europe

- Program emphasis aims for DEMO, w/ test blanket modules (TBM) in ITER
- Emphasis on R&D for two near-term concepts that represent modest extrapolation in technology

1 - Water-cooled Pb-17Li

2 - He-cooled pebble bed

$$P_{nW} = 2.2 \text{ MW/m}^2$$

$$P_S = 0.4 \text{ MW/m}^2$$

- R&D Focus

- Characterization of materials

- Reduced activation Ferritic-Martensitic steel (EUROFER)
    - Breeding materials (Pb-17Li,  $\text{Li}_4\text{SiO}_4$ ,  $\text{Li}_2\text{TiO}_3$ )
    - Beryllium

- Manufacturing technology (HIP, joining, tritium permeation barrier)

- Other efforts on advanced concepts

A - Intermediate: PbLi with ferritic/martensitic steel  
SiC is used only as flow channel inserts

B - Long Term: Other possibilities, e.g. SiC/SiC as structure

# Blanket Activities in Japan

- **Main Concepts**

- **Solid Breeder Blanket** (Key Organization: JAERI)

Reference: Water cooled blanket with RAFS

Advanced: He gas cooling system with SiC/SiC

- **Liquid Breeder Blanket** (Key Organization: NIFS & Universities)

Research on several advanced concepts: FLiBe, Li, LiPb with ferritic steel, V, and SiC

- **Key Milestones**

- Demonstration of electrical power generation and tritium breeding in a DEMO-Relevant Test Blanket Module (TBM) in ITER is one of the most important milestones
- The first TBMs will be installed in ITER around 2015.
- In parallel with the TBM activity, material R&D should proceed with existing reactors and a fusion neutron source, such as IFMIF

# Blanket Activities in Japan (cont'd)

## Key R&D items under investigation

### • Solid Breeder Blanket

- Development of base manufacturing technology for TBMs
- Development of manufacturing technology of breeding material and neutron multiplier, such as  $\text{Be}_{12}\text{Ti}$
- Irradiation performance of RAFS, and ODS
- Thermal/mechanical and irradiation performance of pebble beds
- Supercritical water cooled blanket system for higher thermal efficiency
- High temperature gas cooled blanket system with SiC/SiC

### • Liquid Breeder Blanket

- Development of FLiBe-based blanket with RAFS
- Research on thermal hydraulics/heat transfer
- Research on Tritium recovery technology
- Research on Insulation/Tritium-permeation coating technology

### • JUPITER-II

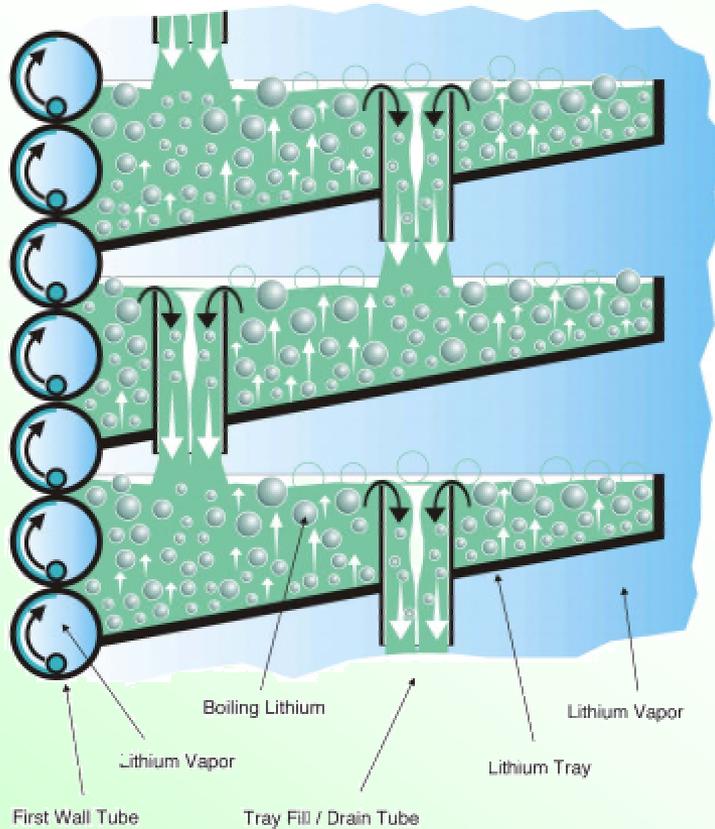
- Collaborative program between Japan (mainly Universities) and USA covers materials, tritium, thermofluids, and pebble bed/SiC thermomechanics

# Chamber Science & Technology in the USA

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- Distinct, but collaborative Chamber Programs for IFE & MFE
- Last 3 years: strengthened interactions among Materials, PFC, and Chamber Programs
- The effort on “conventional” blankets is limited to:
  - Thermomechanics of pebble bed beryllium and ceramic breeders (IEA, JUPITER-II)
  - Insulators for liquid metal blankets (part of JUPITER-II)
- The major emphasis in Chamber Science & Technology over the past 3 years has been on Innovative Concepts that:
  - 1 - In the near-term: enable plasma experiments to more fully achieve their research potential
  - 2 - In the long-term: substantially improve the attractiveness of Fusion as an Energy Source
- Key research programs initiated: APEX (Chamber) and ALPS (PFC)
- Innovative concepts proposed: 1) Advanced Solid Walls 2) Liquid Walls

# Innovative Solid Wall Concepts



## EVOLVE (APEX)

- Novel Concept based on use of high temperature refractory alloy (e.g. tungsten) with innovative heat transfer/transport scheme for vaporization of lithium
- Low pressure, low stresses
- Low velocity, MHD insulator not required
- High Power Density / Temperature / Efficiency
- Key Issues Relate to Tungsten

ARIES-AT FW/Blanket Segment

LiPb-coolant



SiC/SiC

- **SiC/SiC-LiPb proposed by ARIES**

- SiC allows high temperature, but power density may be limited
- Low activation
- Key Issues relate to SiC/SiC

# Reflections on Advanced Solid Walls

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- Attempts to extend the capabilities and attractiveness of solid walls have required very advanced structural materials
- EVOLVE requires *W alloy* for high power density, high temperature  
*But the Material Community is not enthusiastic (risky, costly, very long-term)*
- High temperature with LiPb or other coolants/breeders relied on *SiC/SiC*  
Recent advances in SiC/SiC development are remarkable  
*But some scientists are asking: Is SiC/SiC appropriate for FW?*  
A Viewpoint: SiC cannot address all the issues of the first wall: heat load, pressure boundary, erosion, helium retention issue, etc.  
A Suggestion: Focus on utilizing SiC for suitable applications such as inserts (for insulation), and deeper regions of the blanket.
- **Emerging Trend:**
  - Emphasize advanced higher-temperature ferritic steels
  - EU/J/US: ODS
  - US: Nano-Composited Ferritic Steel (max. temp ~ 800 C)

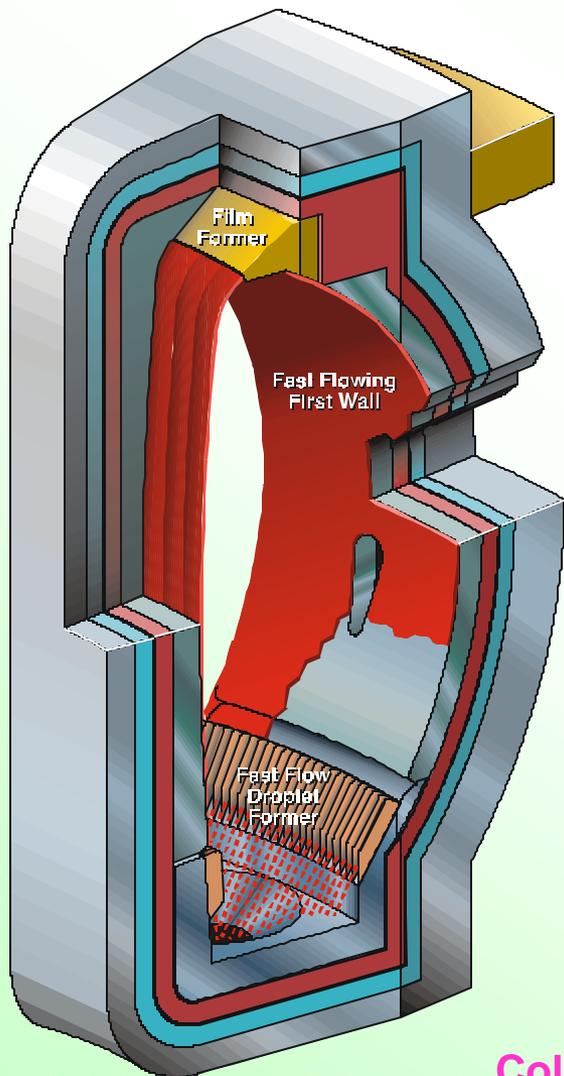
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# Recent Progress on LIQUID WALLS

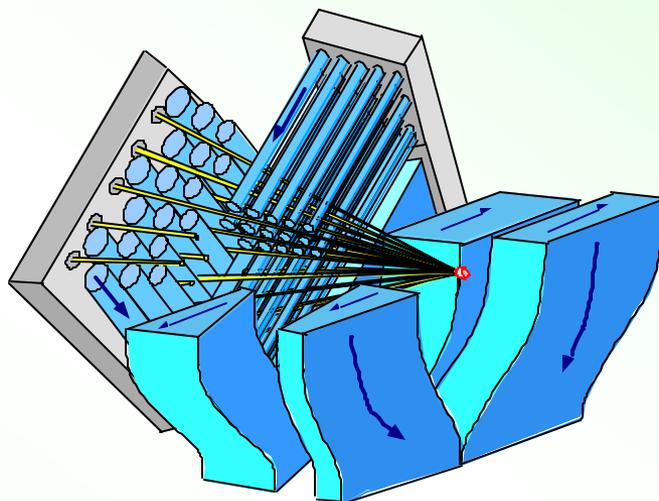
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The remainder of this presentation will focus on Liquid Walls

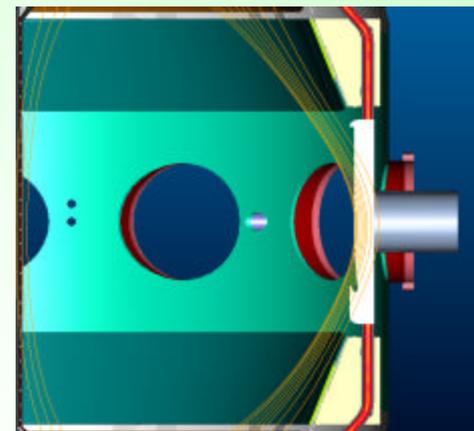
# Liquid Wall Science & Technology are being Advanced in Several MFE & IFE Research Programs



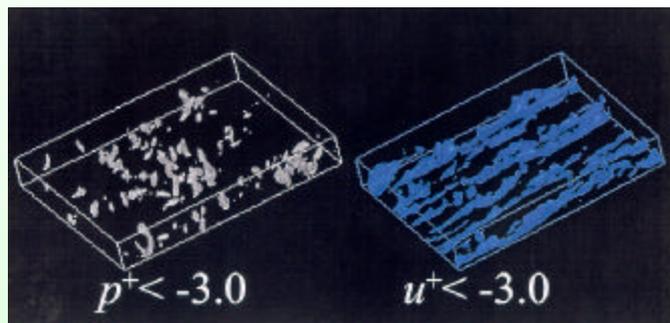
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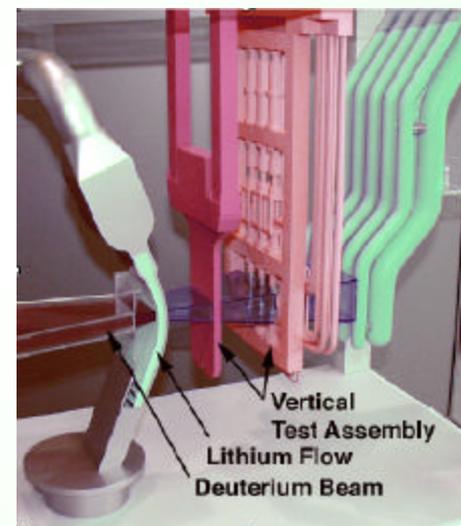
HYLIFE-II



ALPS/APEX NSTX Li module



DNS Free Surface Simulation  
Collaboration with non-fusion scientists  
US-Japan Collaboration

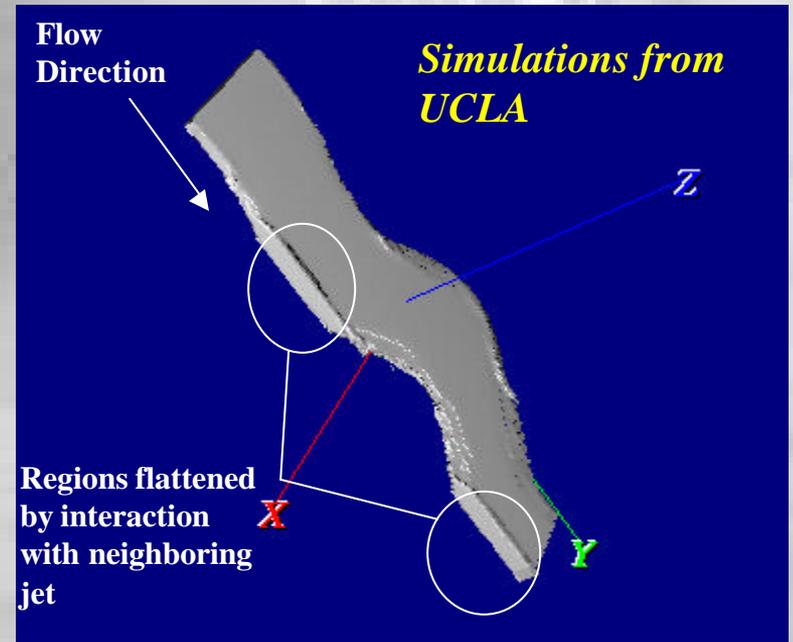
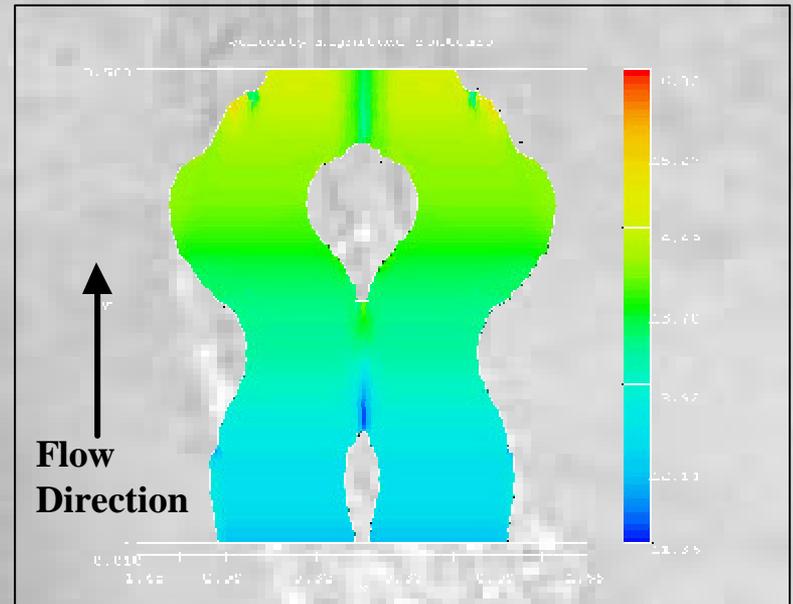


IFMIF

# Oscillating IFE jet experiments and simulations

•Single jet water experiments and numerical simulations demonstrate control of jet trajectory and liquid pocket formation at near prototypic  $Re$

*Experimental Data from UCB*



# Remarkable Progress on Liquid Wall Research in the Past 3 years

- New **Design** Ideas for Liquid Walls in MFE Have Evolved (Elaborate Liquid Wall Designs for IFE have long existed)
- Key Technical **Issues** Identified & Characterized
- **R&D** Effort on Top Issues Initiated: Significant Progress
  - ◆ **Modeling**
    - Plasma Physics Edge & Core
    - Fluid Mechanics, MHD, Heat Transfer
  - ◆ **Experiments**
    - Laboratory Experiments on Thermofluids (w/ & w/o MHD)
    - Laboratory Experiments on Sputtering & Particle Trapping, etc.
    - Tokamak Experiments: Liquid Lithium in Actual Plasma Devices

# Potential Benefits if we can develop good liquid walls:

- Improvements in **Plasma Stability and Confinement**
  - Enable high  $\beta$ , stable physics regimes if liquid metals are used
- High Power Density Capability
  - Eliminate thermal stress and erosion as limiting factors in the first wall and divertor
  - Results in smaller and lower cost components
- Increased Potential for Disruption Survivability
- Reduced Volume of Radioactive Waste
- Reduced Radiation Damage in Structural Materials
  - Makes difficult structural materials problems more tractable
- Potential for Higher Availability

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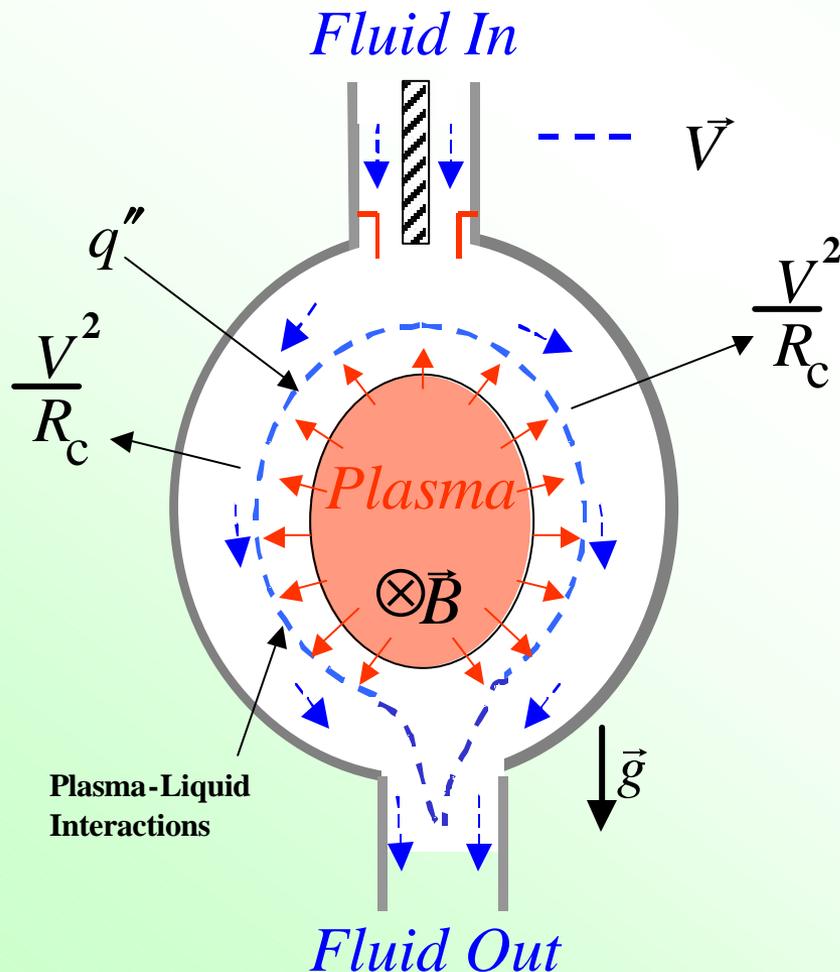
*No single LW concept may simultaneously realize all these benefits, but realizing even a subset will be remarkable progress for fusion*

# "Liquid Walls" Have Many Design Options

1) *Type of Flow Control*

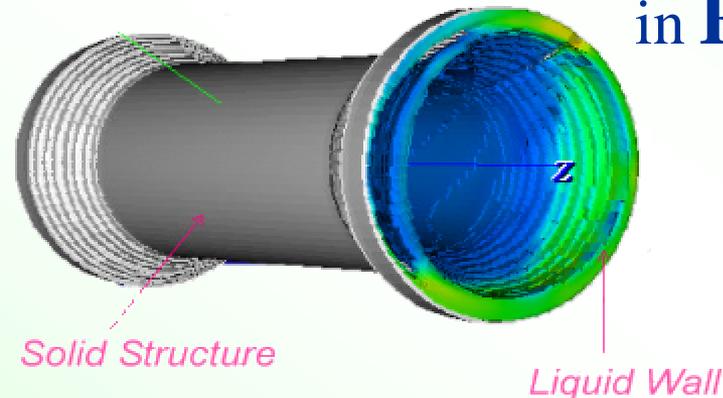
2) *Working Fluid*

3) *Liquid Thickness*



- **Gravity-Momentum Driven (GMD)**
  - Fast liquid adheres to back wall by centrifugal force
  - Applicable to LM's or molten salts
- **GMD with Swirl Flow**
  - Add rotation
  - Good for cylindrical geometry (e.g. FRC or IFE)

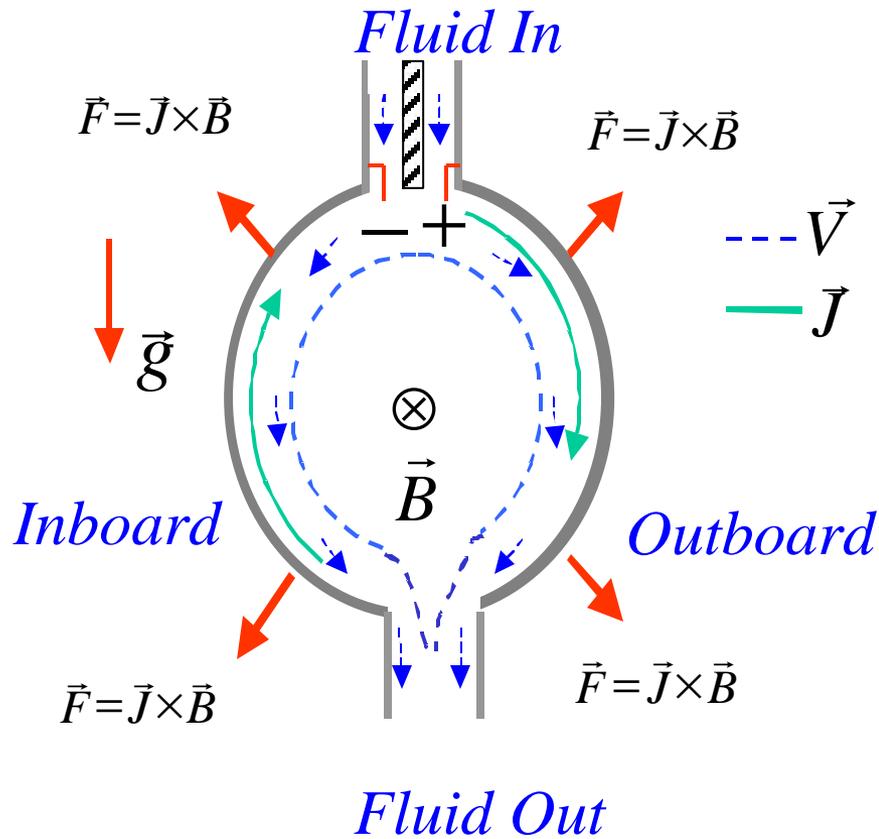
Swirl Flow  
in **FRC**



# ELECTROMAGNETIC FLOW CONTROL: electric current is applied to provide adhesion of the liquid and its acceleration

## *Electromagnetically Restrained LM Wall (R. Woolley)*

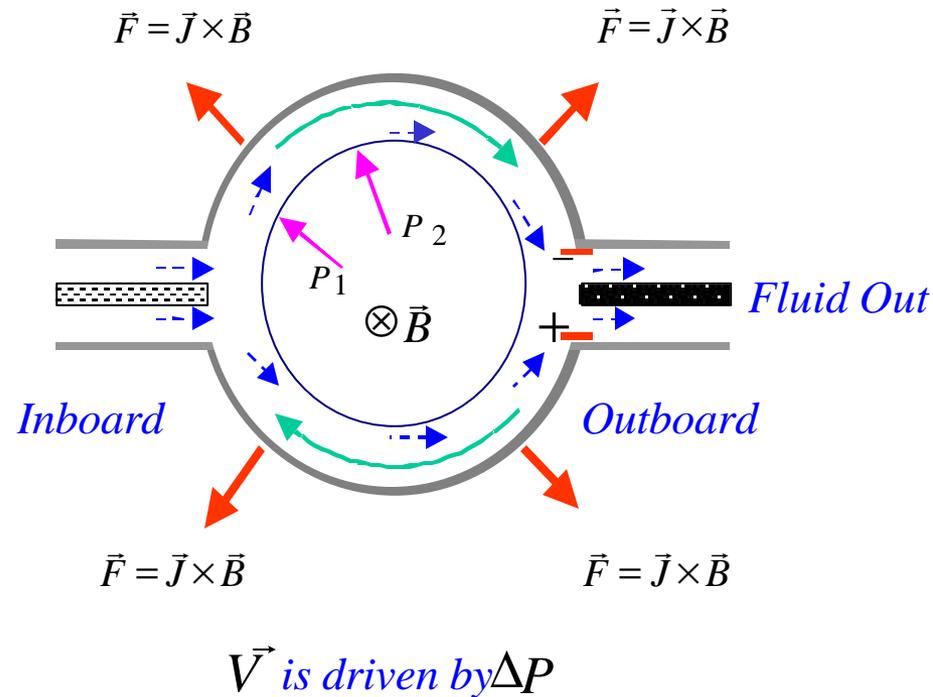
- Adhesion to the wall by  $\vec{F} = \vec{J} \times \vec{B}$



## *Magnetic propulsion scheme (L. Zakharov)*

Adhesion to the wall by  $\vec{F} = \vec{J} \times \vec{B}$

Utilization of  $1/R$  variation of  $\vec{B}$  to drive the liquid from the inboard to outboard



# Liquid Wall Options Explored

- **Working Fluid:**

- Liquid Metals: Li, Sn-Li, Sn

Sn is considered because of low vapor pressure at elevated temperatures

- Molten Salts: Flibe, Flinabe

Flinabe is an attractive alternative to flibe because it has low melting point (240-310 C)

- **Flow Control:** - Gravity-Momentum - Electromagnetic

- **Thickness:**

- Thin (1-2 cm) to remove surface heat flux, tolerate disruptions
- Thick (40-50 cm) to also attenuate neutrons

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- **Reference Loading Parameters**

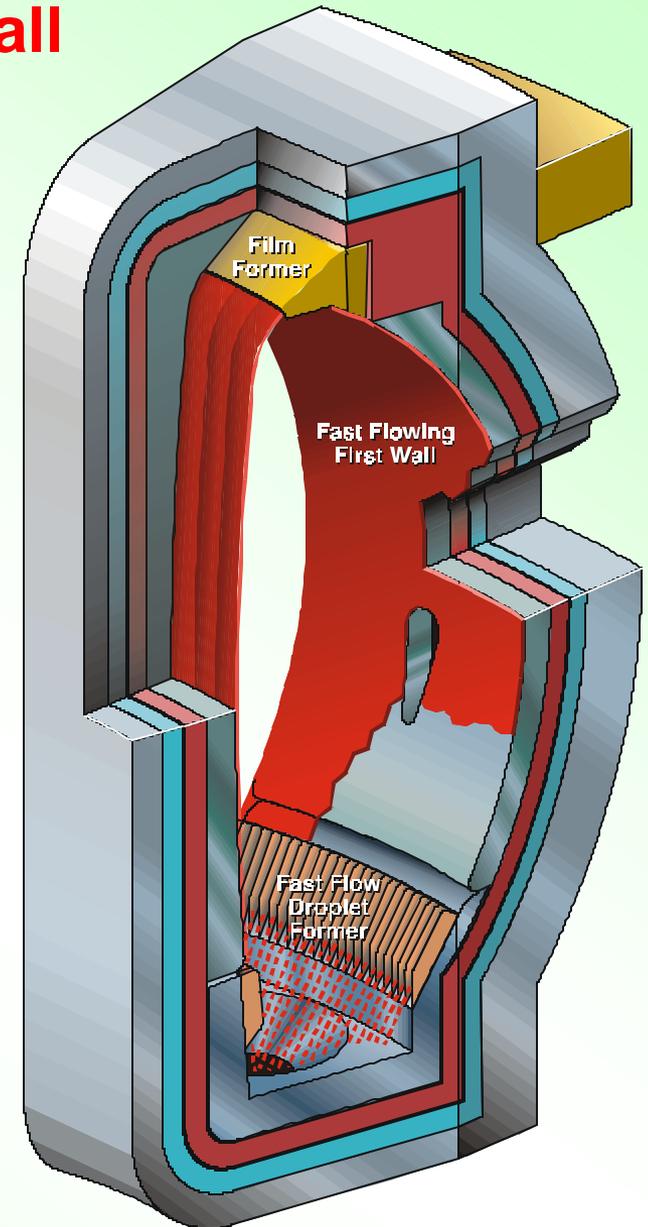
- Average/Peak neutron wall load 7/10 MW/m<sup>2</sup>
- Average/Peak heat flux 1.4 / 2 MW/m<sup>2</sup>  
(80% of the Alpha Power radiated to first wall divertor loading)
- Peak heat flux on divertor > 20MW/m<sup>2</sup>

- **Representative reactor configurations**

- Tokamaks: ARIES-RS
- Alternative confinement systems: FRC, RFP, Spheromak

- Present Focus is on a **THIN Liquid Wall** because it is sufficient to:

- a) Provide High Power Density Capability (surface heat flux, not neutron heating, is what limits power density in fusion)
  - b) Make the structural wall thermomechanics & other material issues more tractable
  - c) Tolerate Disruptions
  - d) Realize almost all the potential benefits of LM's in improving plasma performance
- The more ambitious thick Liquid Wall idea, proposed to greatly reduce/eliminate structural material radioactive waste and radiation damage, can be addressed later if we succeed with thin LW's



**CLIFF - Convective Liquid Flow Firstwall**

# Scientific Issues for Liquid Walls

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## 1. Plasma-Liquid Surface Interactions

- Vaporization, sputtering, impurity transport
- Limits on operating temperature for liquid surface

## 2. Bulk Plasma-Liquid Interactions

**Effects of Liquid Wall on Core Plasma including:**

- Discharge Evolution (startup, fueling, transport, beneficial effects of low recycling)
- Plasma stability including beneficial effects of conducting shell and flow

## 3. Thermofluid Issues

- Interfacial Transport and Turbulence Modifications at Free-Surface
- Hydrodynamic Control of Free-Surface Flow in Complex Geometries, including Penetrations, Submerged Walls, Inverted Surfaces, etc
- MHD Effects on Free-Surface Flow for Low- and High-Conductivity Fluids

# Progress on R&D for Plasma-Liquid Surface Interactions

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- **Plasma Edge and PMI Modeling**

(ANL, GA, LLNL, PPPL, SNL, UCSD, UIUC, ORNL)

- Erosion / Redeposition
- Hydrogen and Helium Pumping
- Impurity Vapor Intrusion to Core Plasma
- Determine Allowable Temperature of Liquid Surfaces on PFCS and First Wall

- **PMI Laboratory Experiments**

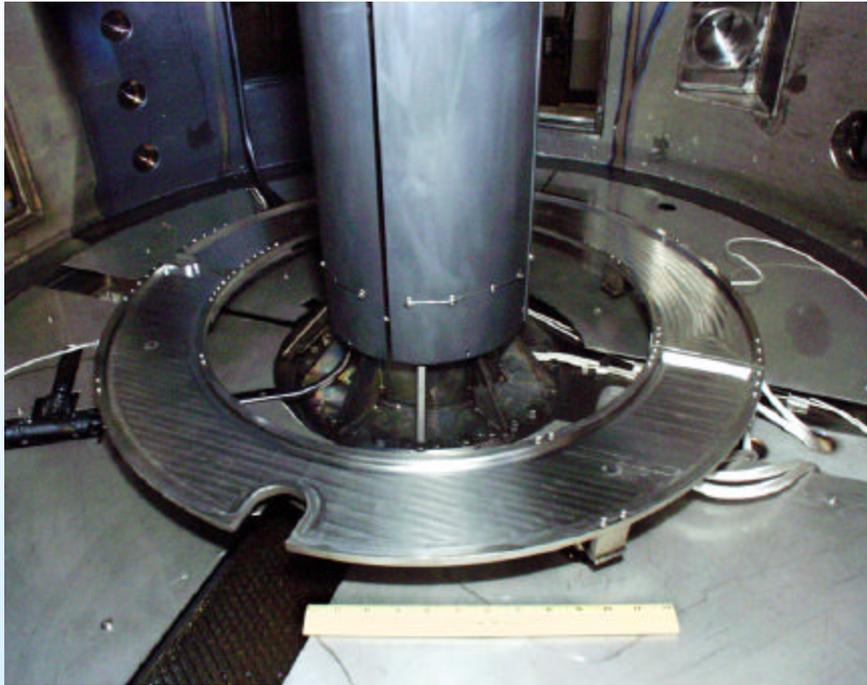
(SNL, UCSD, UIUC, INEEL)

- Provide Key Data on sputtering yields, reflection coefficients, evaporation rates, H & He retention/release properties, etc.

- **Tokamak Experiments**

- Study interaction of candidate liquids with tokamak plasmas
  - \* CDX-U at PPPL dedicated to Plasma-Liquid Interactions
  - \* DIMES Li Probe Experiments on DIII-D at GA

# CDX-U, ST Tokamak at PPPL, is Now Dedicated to Exploring Plasma-Liquid Interaction Issues



CDX-U Parameters:

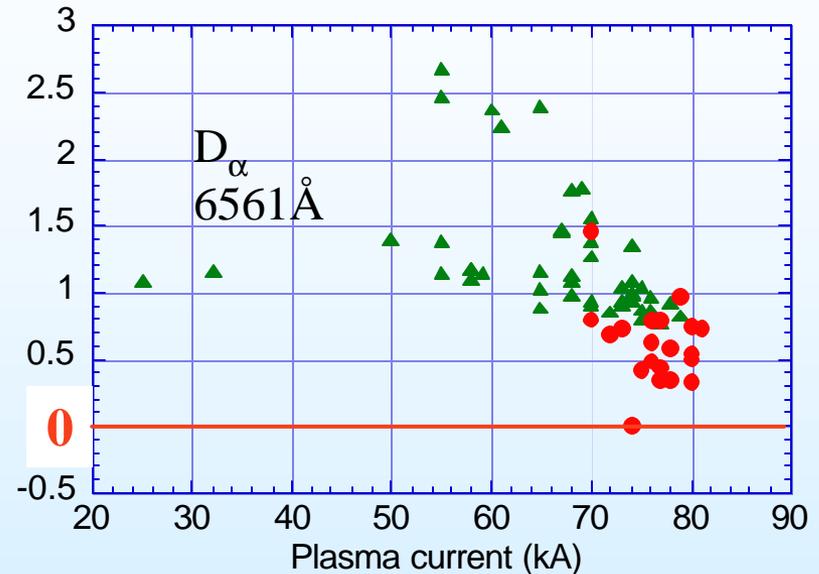
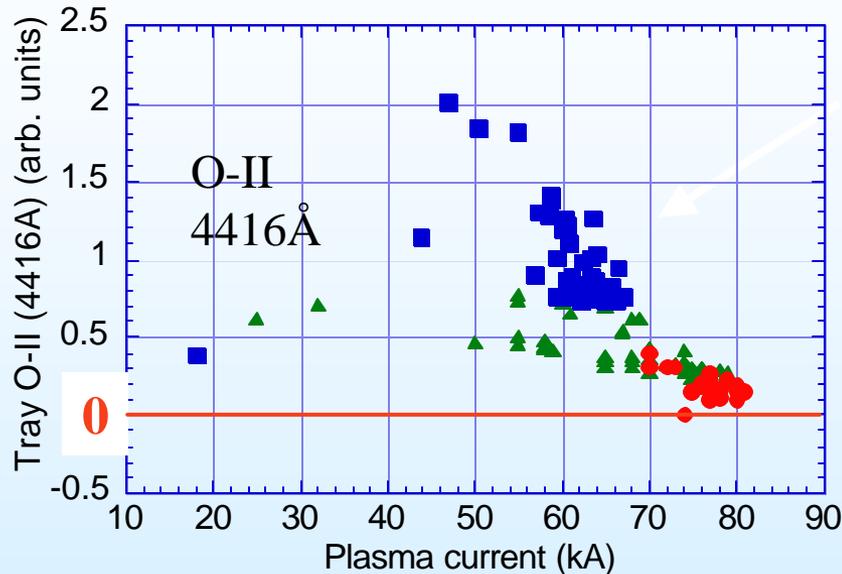
- Stainless steel tray for fully toroidal lithium limiter
- 34 cm major radius, 10 cm wide, 0.64 cm deep

|                |                                   |
|----------------|-----------------------------------|
| $R_0$          | 34 cm                             |
| $a$            | 22 cm                             |
| $A=R_0/a$      | $\geq 1.5$                        |
| $\kappa$       | $\leq 1.6$                        |
| $B_T(0)$       | 2.2 kG                            |
| $I_p$          | $\leq 80$ kA                      |
| $P_{rf}$       | $< 200$ kW                        |
| $\tau_{disch}$ | $< 25$ msec                       |
| $T_e(0)$       | 100 eV                            |
| $n_e(0)$       | $6 \times 10^{19} \text{ m}^{-3}$ |

• **CDX-U** research program utilizes static and flowing lithium limiter and divertor targets to investigate:

- > Plasma performance improvement with reduced recycling
- > Effects of high localized heat loads on lithium targets
- > Lithium motion due to  $J \times B$  forces during plasma operations

# Best CDX-U Plasmas Achieved with Liquid Lithium Limiter

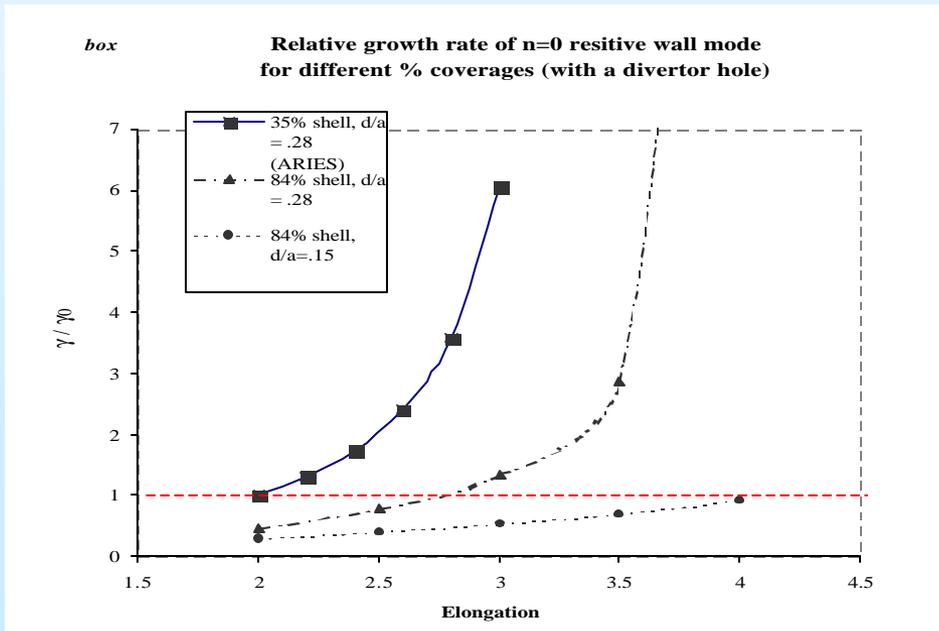


■ Bare SS tray limiter    ▲ Cold lithium limiter    ● Liquid lithium limiter (250° C)

- Highest plasma currents and lowest impurity emission ever obtained in CDX-U were achieved with liquid lithium in the tray limiter
- Plasma recycling is very low on liquid lithium
  - Possible that the recycling coefficient is zero

# Utilization of Liquid Metals for a Conducting Shell May Allow Higher Power Density Tokamak Plasma

- Initial results from **new WALLCODE resistive MHD code**: **Stable** highly elongated plasmas possible with appropriately shaped conducting shell
- Liquid metals may be used for the conducting shell
- **Implications for fusion:**
  - High power density plasma (plus power extraction capability)
  - Overcome physics-engineering conflicting requirements that reactor designers have struggled with for decades



## Beta Limits for high elongation (example of initial results)

| k | b*     |
|---|--------|
| 2 | 7.6 %  |
| 3 | 15.8 % |
| 4 | 21.8 % |

# What is the Allowable Liquid Surface Temperature?

- Comprehensive Plasma-Edge Modeling shows that the liquid surface temperature is limited by:
  - First Wall Region: Impurity Vapor Intrusion to Core Plasma
  - Divertor Region: Sheath super-heat runaway due to surface thermal emission

| <i>Temperature Limits for High-Recycling Tokamaks</i> |         |       |      |                   |
|---|---------|-------|------|-------------------|
|   | Lithium | Sn-Li | Sn   | Flibe/<br>Flinabe |
| <i>First Wall<br/>Surface<br/>Temperature, C</i>      | 420     | 630   | 840  | 480               |
| <i>Divertor Surface<br/>Temp, C</i>                   | 475     | 700   | 1600 | 700               |

- Other Key Conclusions
  - Temperature Limits are higher for low-recycling devices
  - Temperature Limits appear to be higher for compact high power density devices (e.g. Spheromak, FRC) because of better shielding of impurity intrusion

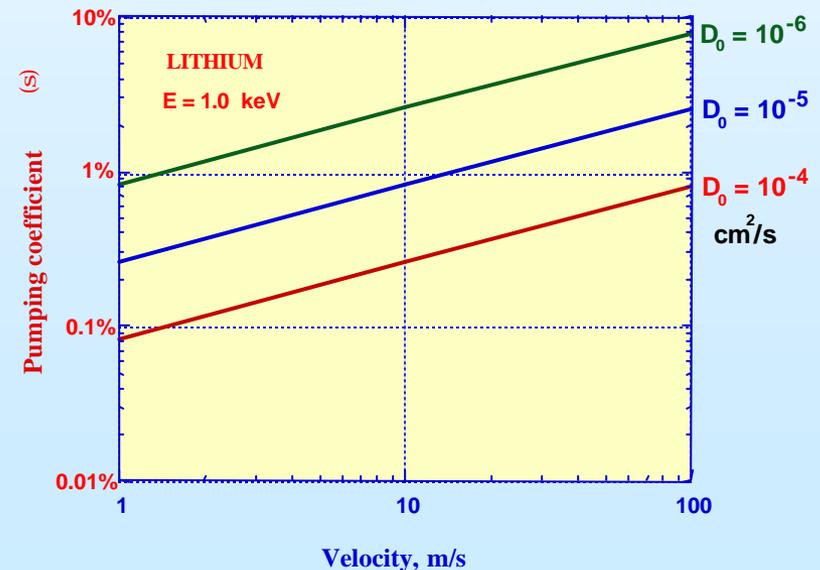
# How to Pump Helium Particles with Liquid Walls?

- With Vacuum Ducts (same scheme as with Solid Walls)
- Vacuum Ducts may be smaller with LW's
  - If helium trapping by liquid surfaces is significant

## *Liquid Lithium a Unique Case?*

- D-T particles are completely pumped by flowing lithium
  - Improved plasma performance
  - Helium pumping?
- HEIGHTS calculations show that flowing lithium at 10-20 m/s can pump He at the required rate ( $\sim 5\%$ ) if the He Diffusion Coefficient is  $< 10^{-4} \text{ cm}^2/\text{s}$  (i.e. He self pumping with Li, no ducts needed)
- These diffusion values may be feasible: need measurements

HEIGHTS Calculations of He Pumping Coefficient as a Function of Lithium Velocity



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# FLUID DYNAMICS & HEAT TRANSFER

- Modeling
  - Experiments
  - Analysis & Design
- 
-

# Need for Predicting LW behavior has motivated Modeling and Experiments at the forefront of Fluid Dynamics Physics and Ultra High-Speed Computer Simulation

Interfacial Transport

## Passive & Active Scalar Transport

$$?C_p \left[ \frac{\partial T}{\partial t} + (\vec{V} \cdot \nabla) T \right] = k \Delta T$$

$$\frac{\partial C}{\partial t} + (\vec{V} \cdot \nabla) C = D \Delta C$$

## Electromagnetism

$$\frac{\partial \vec{B}}{\partial t} = \frac{1}{s \mu_0} ? \vec{B} + \nabla \times (\vec{V} \times \vec{B});$$

$$\vec{j} = \frac{1}{\mu_0} \nabla \times \vec{B} \quad \nabla \cdot \vec{B} = 0$$

## Many interacting phenomena

- **Interfacial Transport** and Turbulence Modifications at Free-Surface
- **Hydrodynamic Control** of Free-Surface Flow in Complex Geometries, including Penetrations, Submerged Walls, Inverted Surfaces, etc.
- **MHD Effects** on Free-Surface Flow for Low- and High-Conductivity Fluids

## Free Surface Phenomena

$$\frac{\partial \mathbf{j}}{\partial t} + (\vec{V} \cdot \nabla) \mathbf{j} = 0$$

## Hydrodynamics

$$\frac{\partial \vec{V}}{\partial t} + (\vec{V} \cdot \nabla) \vec{V} = -\frac{1}{\rho} \nabla p$$

$$+ \nabla \cdot \mathbf{t} + \vec{g} + \frac{1}{\rho} \vec{j} \times \vec{B}$$

$$\nabla \cdot \vec{V} = 0$$

MHD

# ISSUES OF FLUID FLOW & HEAT TRANSFER ARE SUBSTANTIALLY DIFFERENT FOR LM AND MOLTEN SALTS

**Low-conductivity fluids**  
(Flibe, Flinabe)  
 $s=10^2$  1/Ohm-m  
 $k=1$  W/m-K

**CLiFF**  
 $U=10$  m/s  $L=8$  m  
 $h=2$  cm  $R=4$  m  
 $q=1.4$  MW/m<sup>2</sup>  
 $B_\wedge=0.1$  T  $B_t=10$  T

**High-conductivity fluids**  
(Li, Sn, Sn-Li, etc.)  
 $s=10^6$  1/Ohm-m  
 $k=50$  W/m-K (Li)

## Effect of a magnetic field on the fluid flow characteristics

$$rU^2 / R = 5 \times 10^4 \quad rg = 2 \times 10^4$$

$$j \times B = (sUB_\perp)B_\perp = 10^1$$

$$rU^2 / R = 1.25 \times 10^4 \quad rg = 0.5 \times 10^4$$

$$j \times B = (sUB_\perp)B_\perp = 10^5$$

## Effect of magnetic field on turbulence suppression and heat transfer

$Ha / Re = 0.0007$   
Reduced turbulence but k is low

Laminarization:  
 $Ha / Re > (Ha / Re)_{cr} \approx 0.005$

$Ha / Re = 0.07$   
Laminarized (but k high)

## Dominant issues are different

Free Surface Heat Transfer  
- Surface Waviness & Suppression by MHD  
- Surface Renewal

MHD Effects on Fluid Dynamics

# Models for Fluid Dynamics and Heat Transfer for LW's

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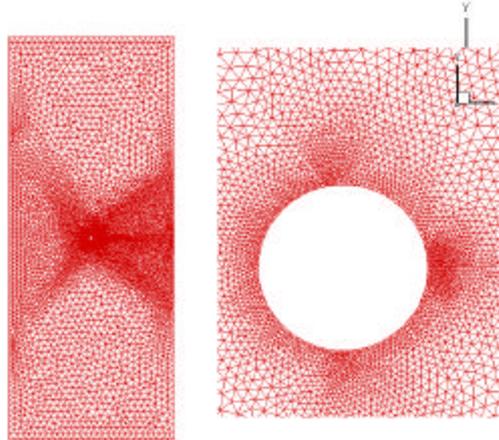
- Several models/codes developed/adapted to serve the immediate need of LW Design Exploration
  - Several 2-D, 2.5-D free-surface codes with and without MHD were developed at UCLA and used successfully for design exploration and analysis, and understanding/identifying key LW thermofluid issues
  - FLOW 3-D: Commercial code; has free surface but no MHD
    - adapted/utilized for analysis of complex 3-D geometry non-MHD restraining forces, flow around penetrations, surface stabilities, etc.
    - UCLA added MHD: very useful (but limited)
- Started ambitious development of a new 3-D free surface MHD code with complex geometry (because none exists)

## Why need 3-D MHD?

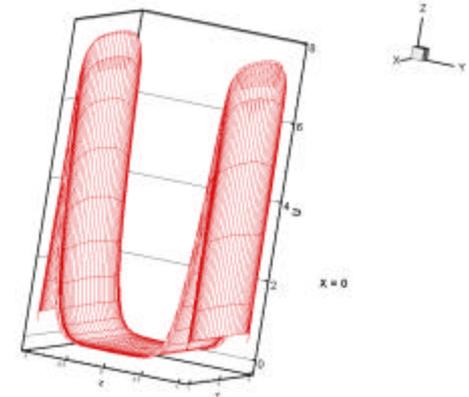
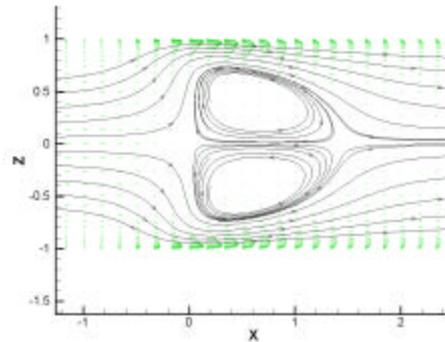
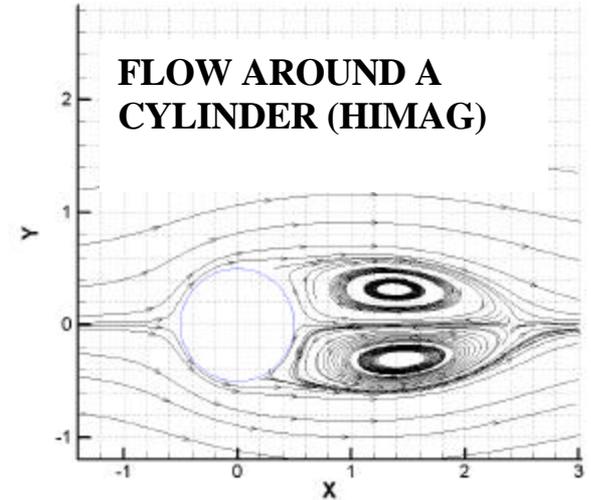
- 1 – Departure from axisymmetry
- 2 – Gradients in the 3-component magnetic field (  $B_{\perp}$  and  $B_T$  )
- 3 – Obstacles (penetrations), nozzles, etc.

# A Computer Code is being developed by HyPerComp and UCLA for 3-D Free Surface, MHD flow with Complex Geometry

- Very challenging, but much needed development, because none exists
- Parallel iterative solver, based on latest in CFD and CEM
- Unstructured mesh
- Free surface tracking techniques of VOF and Level Set Methods
- Implicit methods to ease stiffness and time step constraints
- Different 3-D MHD formulations (? , B, and J) are being tested
- Extensive benchmarking part of code development
- Initial results encouraging but much development remains



**UNSTRUCTURED GRID**



Flow in a square duct

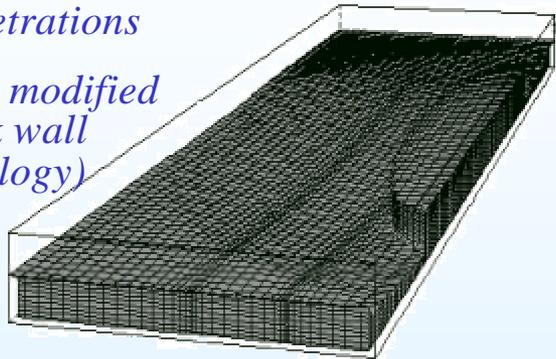
Magnetic field is ramped up from 0 to 1 at  $Ha = 1000$ ,  $N = 1000$

# FLIHY constructed as a flexible facility that serves many needs for Free-Surface Flows in low-k, high Pr fluids

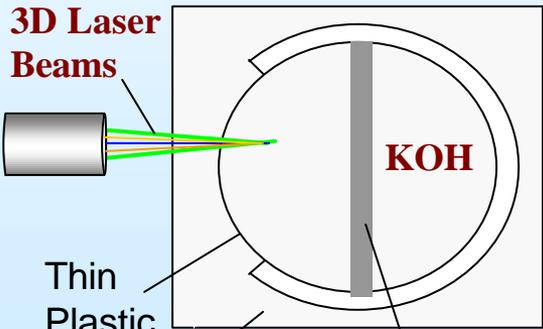
## Flow Control

*Penetrations*

*(e.g. modified back wall topology)*



**3D Laser Beams**



**KOH Jacket**

**Twisted-Tape**

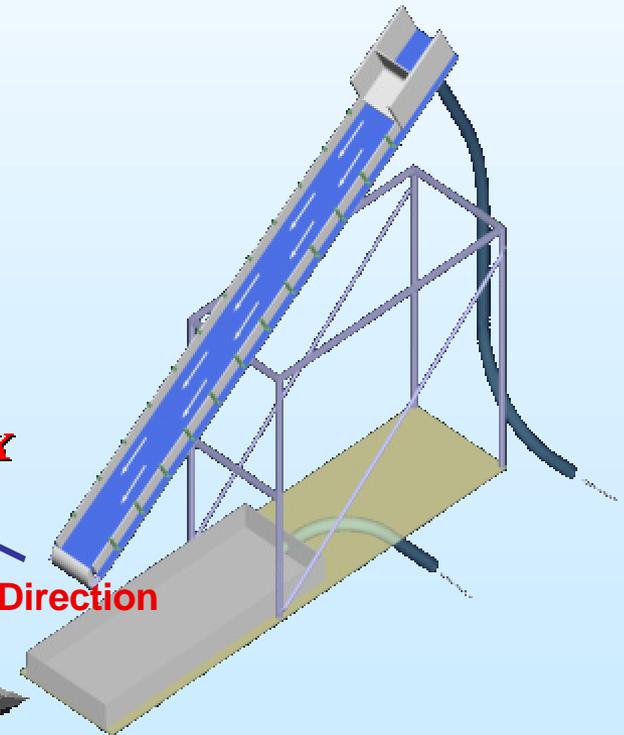
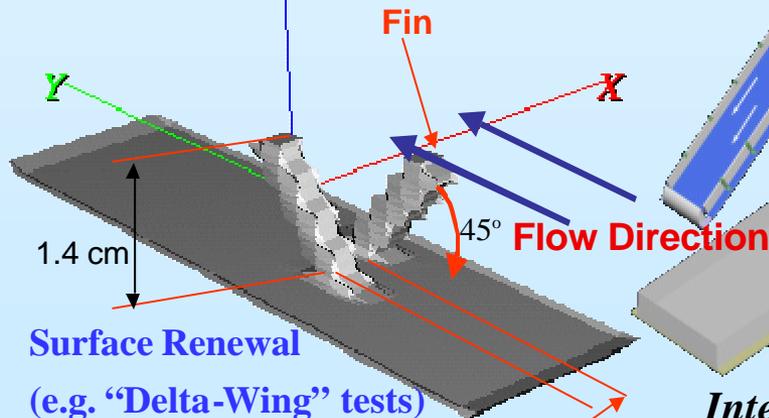
**JUPITER-II**

US-Japan Collaboration on Enhancing Heat Transfer

- Large scale test sections with water/KOH working liquid
- Tracer dye and IR camera techniques
- PIV and LDA systems for quantitative turbulence measurements

## Free Surface Interfacial Transport

- Turbulence at Free Surface
- Novel Surface Renewal Schemes



*Interfacial Transport Test section length = 4 m*

# A Series of Experiments for Free Surface Heat Transfer are under way in FLIHY

Modular flow systems to accommodate large test article sizes up to 4 m in length

Large flowrate capability up to 80 liters/sec

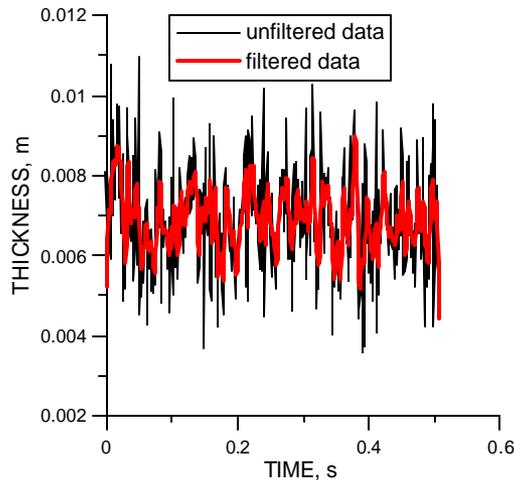
Ultrasonic depth measurement system for free surface wave characterization

IR surface heating and thermometry systems for surface heat transfer measurements



# Example of FLIHY EXPERIMENTAL RESULTS: SURFACE WAVINESS is the KEY FACTOR for HEAT TRANSFER in Free-Surface Turbulent Flows

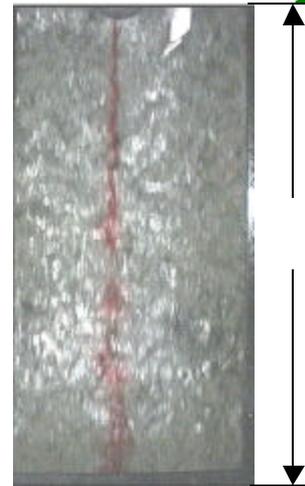
Statistical analysis based on the ultrasound measurements of the flow thickness demonstrates complicated wavy phenomena at the surface



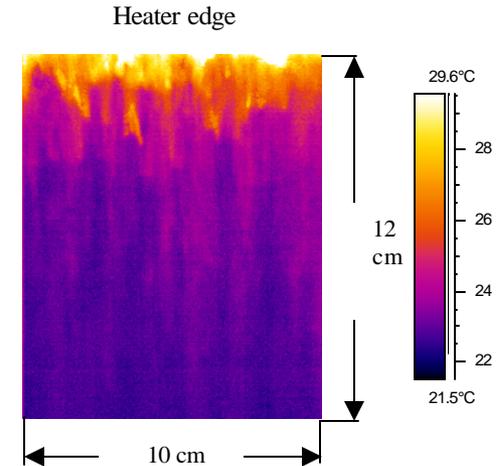
Finite-amplitude surface waves of 10-250 Hz propagate downstream



Surface waviness enhances heat transfer through the surface renewal mechanism but leads to pronounced temperature non-uniformity



Dye experiment evidences the surface renewal mechanism



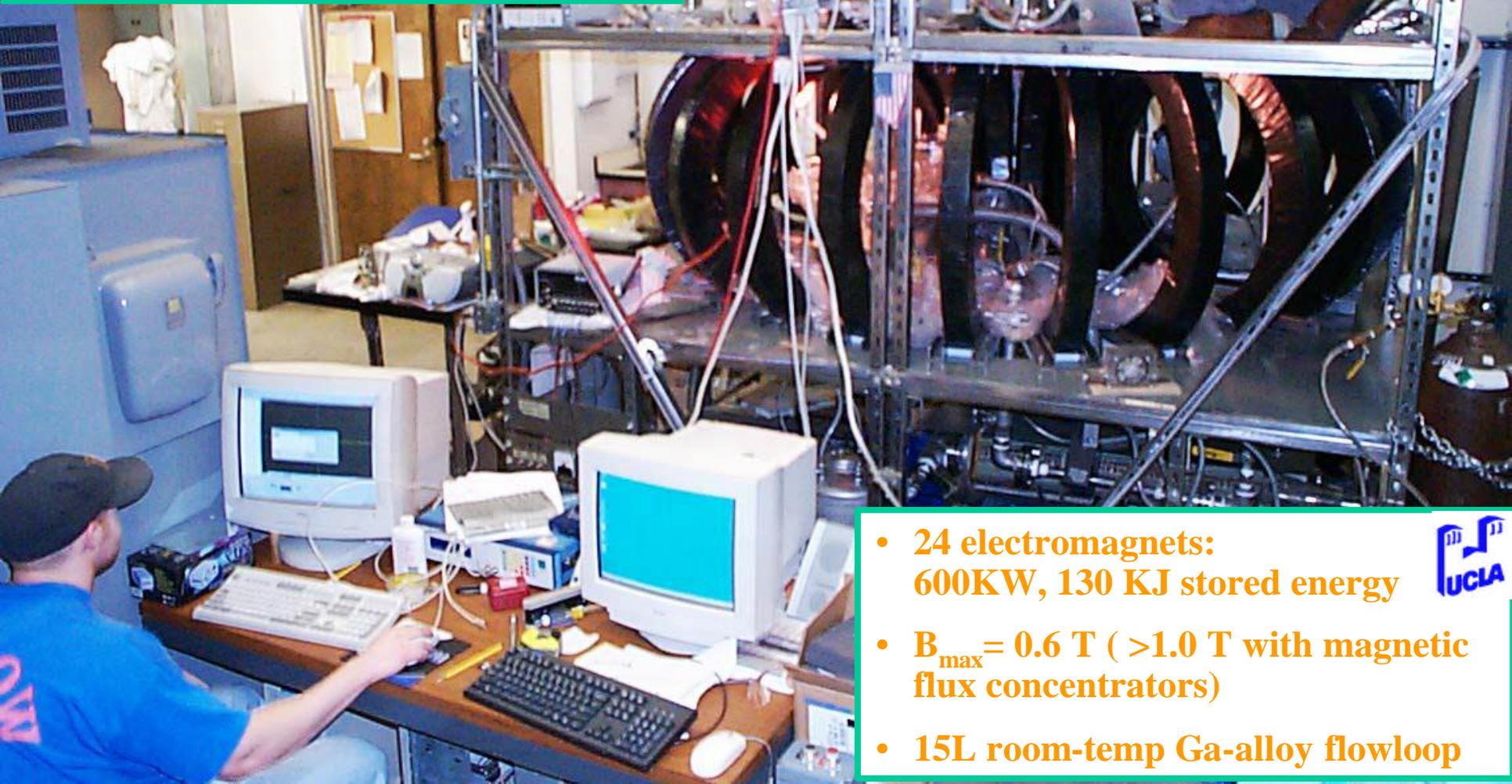
IR images of the surface show "cold" and "hot" strikes  
20kW/m<sup>2</sup>, 30°, 10 L/s flow

**Current data analysis and experiments are used for :**

- Correlation between hydrodynamic and heat transfer parameters
- Evaluation of  $Pr_t$  to be used in "K-epsilon" model

**Magnetic TOROIDAL  
Facility (MTOR) has  
been constructed**

**Multiple MHD experiments  
currently underway**



- 24 electromagnets:  
600KW, 130 KJ stored energy
- $B_{\max} = 0.6 \text{ T}$  ( $>1.0 \text{ T}$  with magnetic  
flux concentrators)
- 15L room-temp Ga-alloy flowloop



# Exploring Free Surface LM-MHD in MTOR Experiment

- **Study toroidal field and gradient effects:**

Free surface flows are very sensitive to drag from toroidal field  $1/R$  gradient, and surface-normal fields

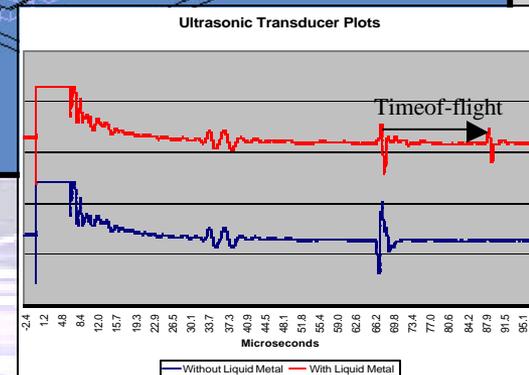
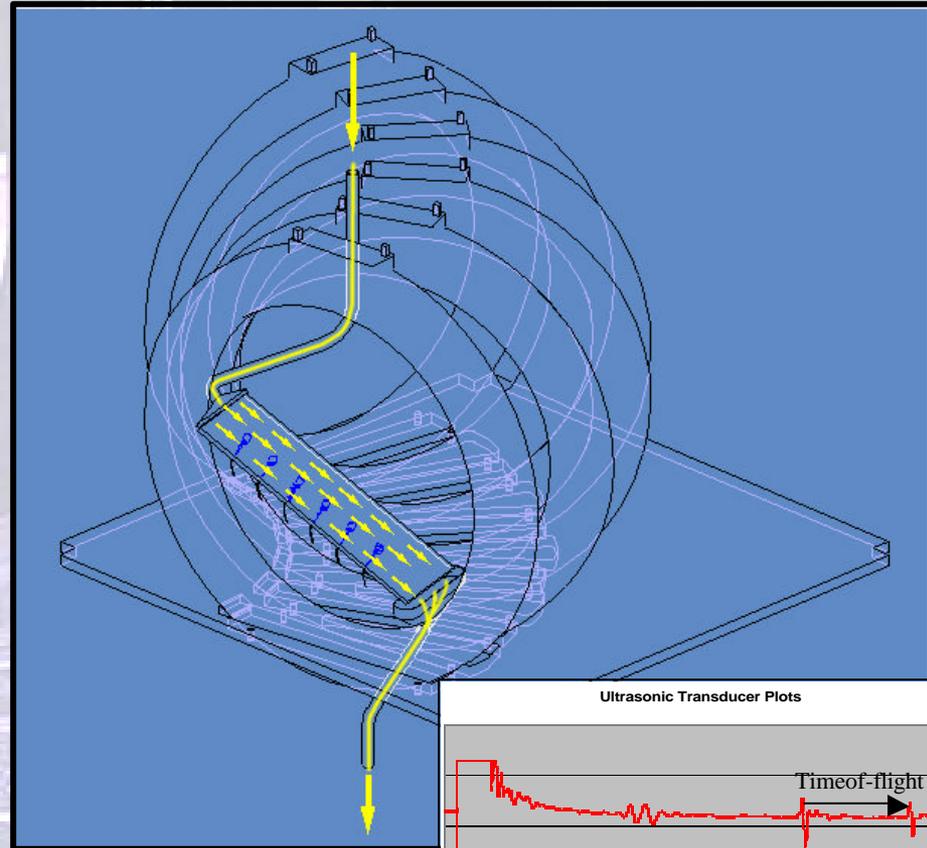
- **3-component field effects on drag and stability:**

Complex stability issues arise with field gradients, 3-component magnetic fields, and applied electric currents

- **Effect of applied electric currents:** Magnetic Propulsion and other active electromagnetic restraint and pumping ideas

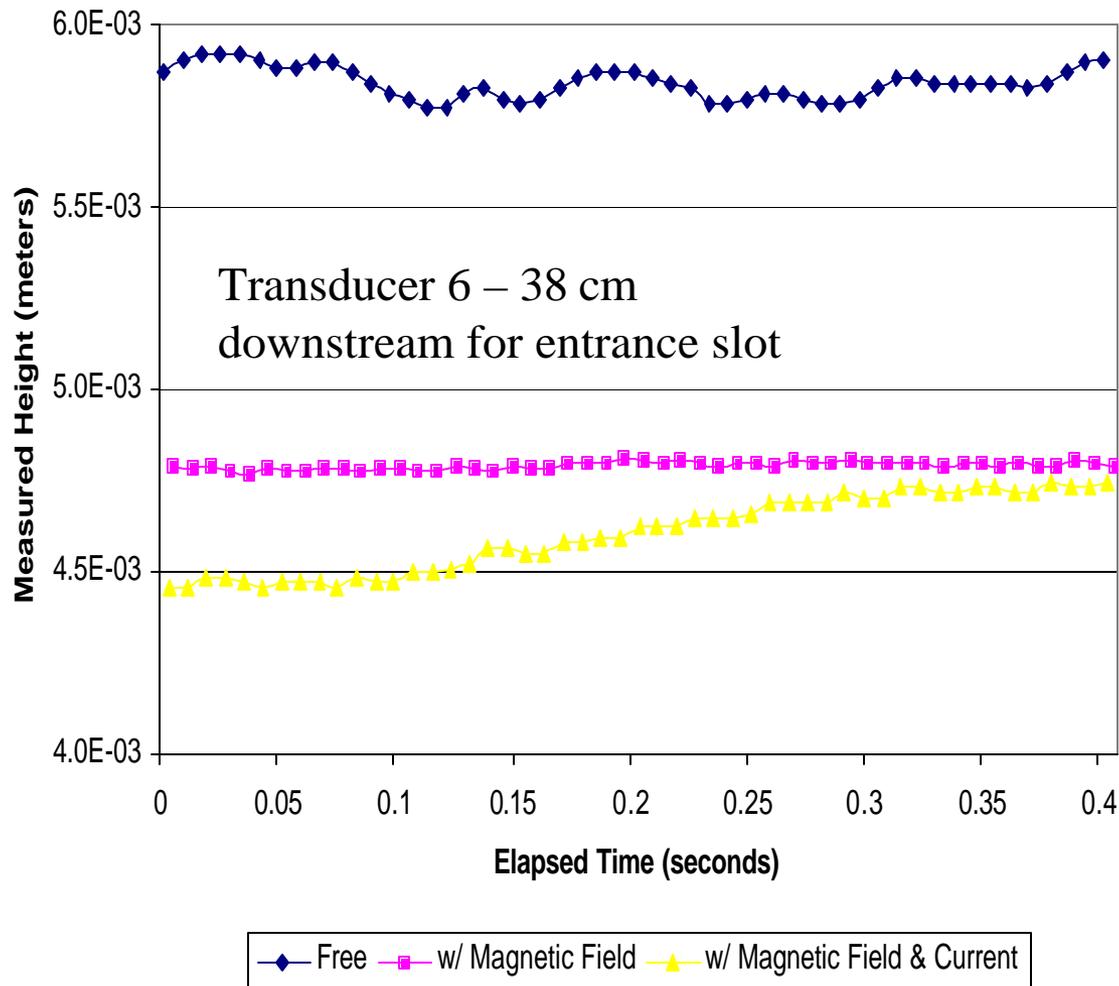
- **Geometric Effects:** axisymmetry, expanding / contacting flow areas, inverted flows, penetrations

- **NSTX environment simulation**



*MTOR designed and constructed in collaboration between UCLA, PPPL and ORNL*

# Example results from MTOR Experiments: Film flow height response to toroidal field and magnetic propulsion current



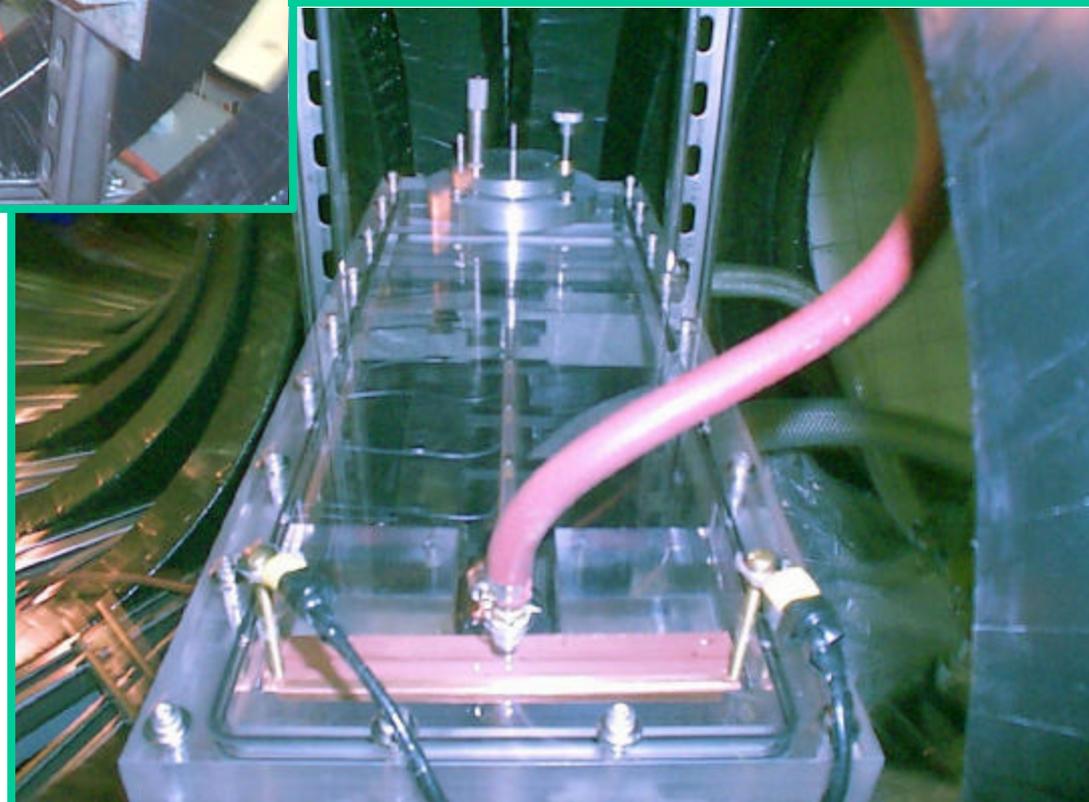
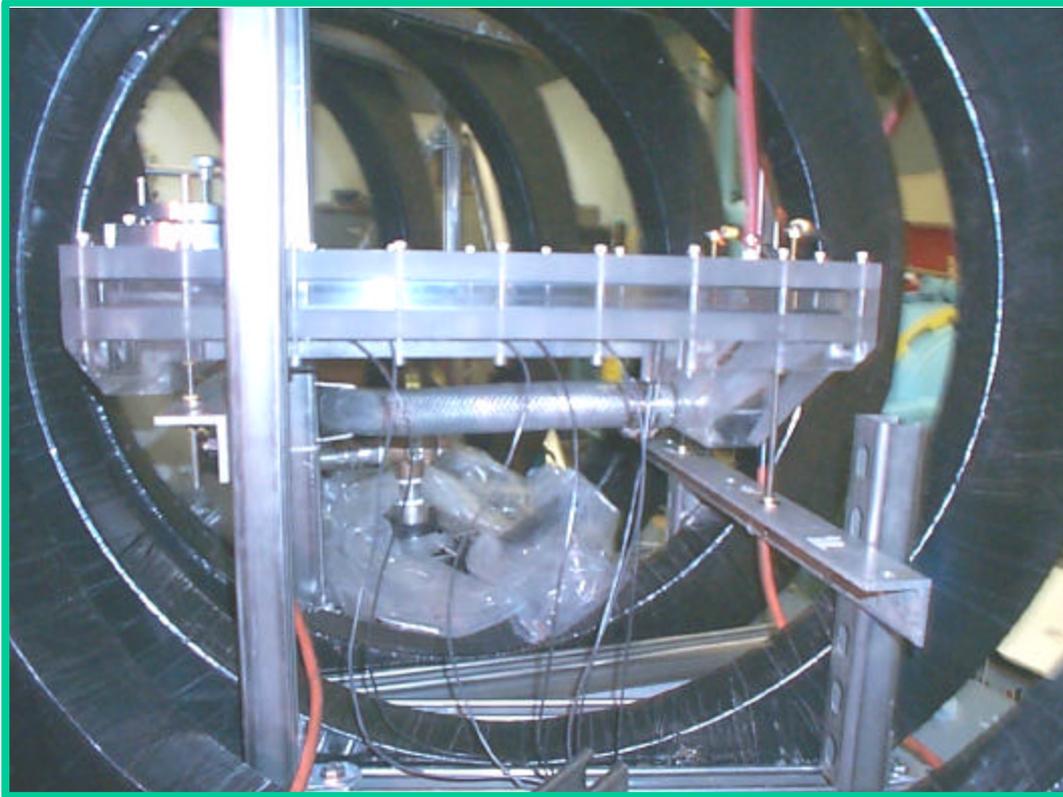
B field acts to  
laminarize flow –  
**Reducing flow  
resistance and  
eliminating surface  
waves**

Magnetic propulsion  
current acts to  
accelerate flow, but  
low frequency  
instabilities observed

## Inclined-Plane Test Section

- Flow area: 20 cm x 60 cm
- Walls are insulated and do not wet Ga alloy

- 300 A available for magnetic propulsion tests
- 7 Ultrasonic Flow Height Transducers
- Variable inclination +5 to -15 deg





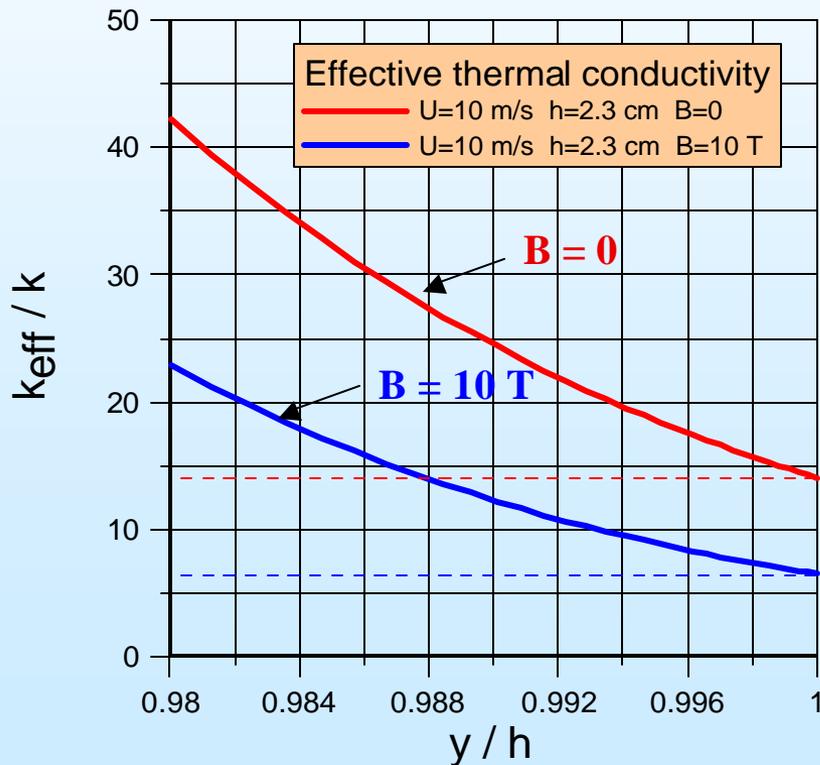
# Liquid Metal Integrated Test System

- LIMITS can operate up to 450C and at 150 psi.
- 15 gpm liquid metal flow loop
- Test chamber with either magnet system for MHD testing or electron beam for HHF testing.
- All hardware completed and final commissioning in progress.
- Full diagnostics set: flow, delta P, delta T, surface T, etc.

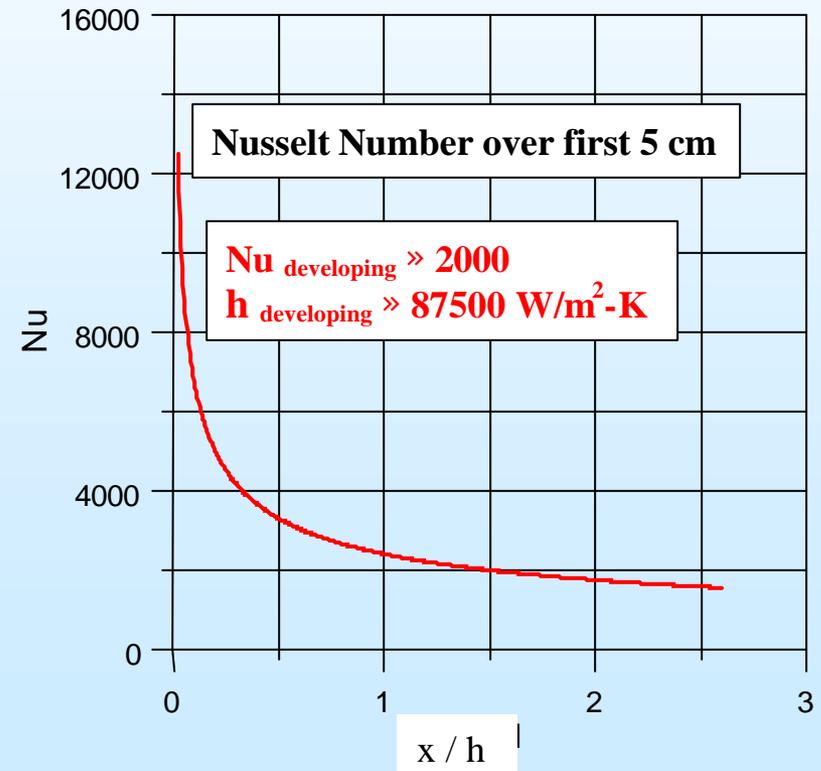


# Results of Modeling Heat Transfer in Flinabe

Magnetic Field  
Reduces Turbulence



Heat Transfer is higher in  
the developing region  
(can help in divertor region)





# Heat Transfer Calculations for Sn Cliff

## Demonstrate a Wide Design Window

Temperature Limits

|      | Li  | Sn-Li | Sn   | Flinabe |
|------|-----|-------|------|---------|
| FW   | 420 | 630   | 840  | 480     |
| Div. | 475 | 700   | 1600 | 700     |

**TIN**

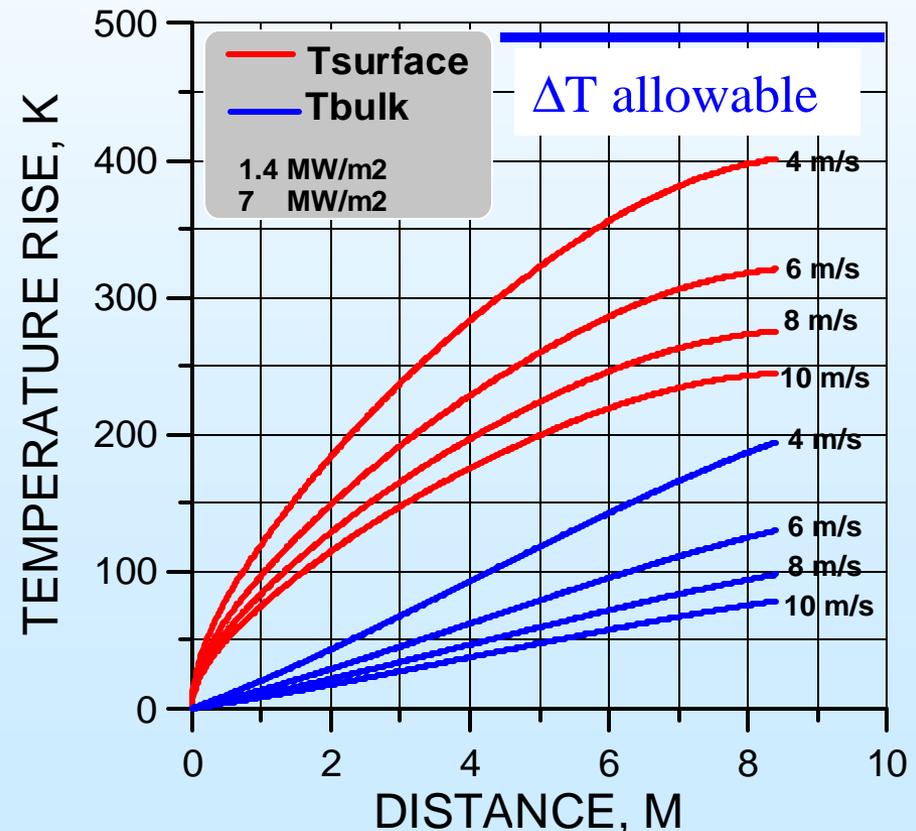
Melting  $T=232^{\circ}$

Inlet  $T=300-350^{\circ}$

$T_{\text{allowable}}=840^{\circ}$  (FW)

$T_{\text{allowable}}=1600^{\circ}$  (Divertor)

Average neutron wall loading = 7 MW/m<sup>2</sup>  
 Average surface heat flux = 1.4 MW/m<sup>2</sup>



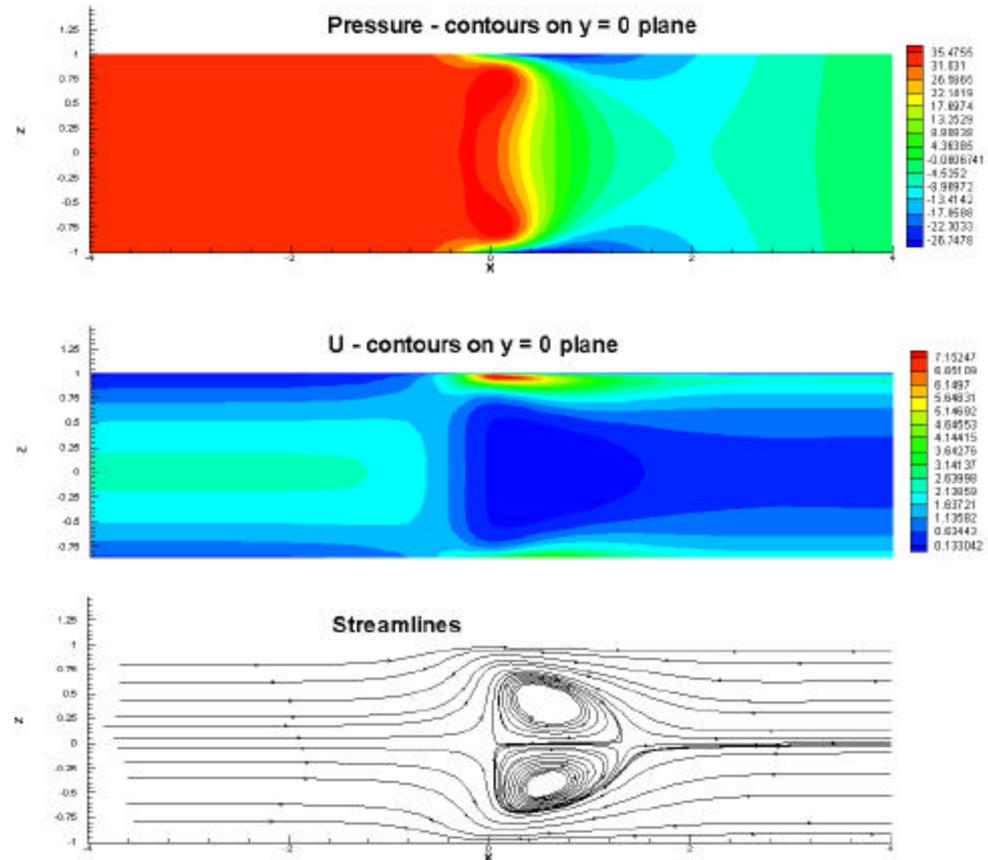
# EFFECT OF MAGNETIC FIELD **GRADIENTS** ON LM FLOW IS VERY IMPORTANT

## LIQUID WALL WITH AXIAL SYMMETRY:

- Is affected through spatial variations of the **toroidal field**
- MHD drag can be reduced by applying a current (magnetic propulsion)

## LIQUID WALL WITH NO AXIAL SYMMETRY (sectioned):

- Is affected through spatial variations of the **wall normal field**
- Still needs more quantification



Channel flow in a fringing magnetic field:  $Ha=1000$ .  
3-D calculations by HIMAG code.  
Two trapped vortices can be seen.

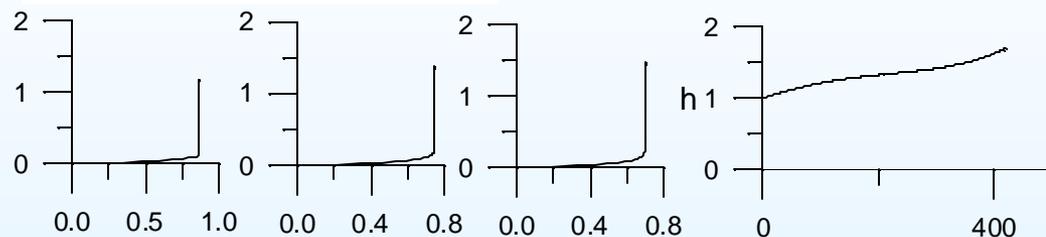
# WALL ELECTRICAL CONDUCTIVITY HAS A STRONG IMPACT ON LIQUID WALL DESIGN

## INITIAL CONCLUSIONS (ACCOUNTING FOR BOTH TOROIDAL AND NORMAL FIELDS)

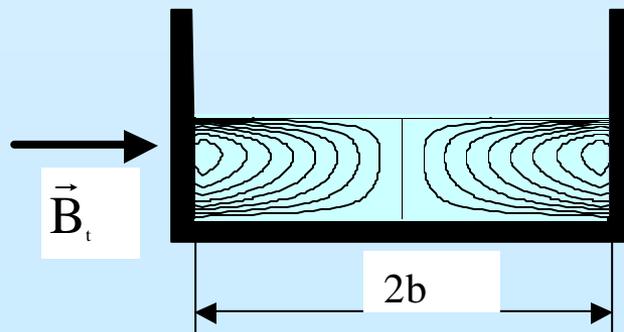
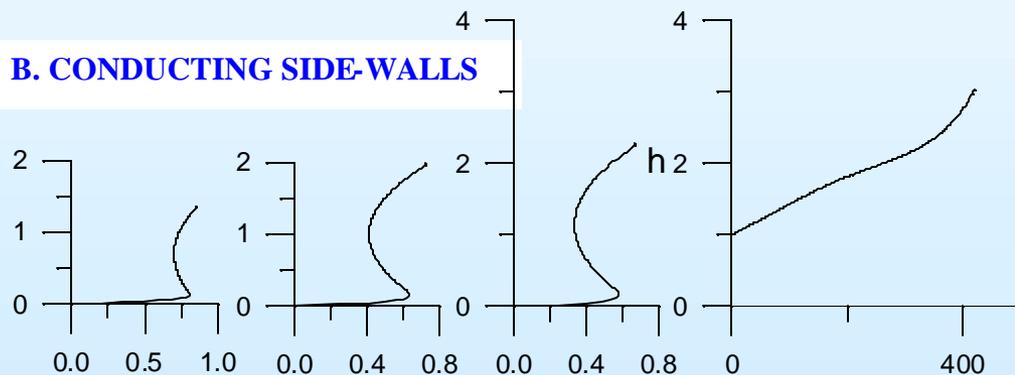
- METALLIC SIDE-WALLS ARE UNACCEPTABLE
- SIC SIDE-WALLS ARE ACCEPTABLE PROVIDED THEY ARE FAR APART ( $2B > 8 M$ )  
INSULATORS ALLOW SMALLER SPACING
- IN AN AXI-SYMMETRIC FLOW (no side-walls), THE MAXIMUM ALLOWABLE WALL-NORMAL FIELD IS  $(B_n)_{\max} = 0.015 \text{ T}$
- IN A SECTIONED FLOW WITH ISOLATED SIDE-WALLS,
  - $(B_n)_{\max} = 0.1 \text{ T}$  (metallic back-wall)
  - $(B_n)_{\max} = 0.2 \text{ T}$  (SiC back-wall)
  - $(B_n)_{\max} = 0.5 \text{ T}$  (isolated back-wall)

## VELOCITY PROFILES AND DOWNSTREAM FLOW THICKNESS VARIATION IN Li CLIFF.

### A. ISOLATED SIDE-WALLS



### B. CONDUCTING SIDE-WALLS



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**I am Done !**

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