

Recent Advances in Chamber Science and Technology

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Recent Advances in Chamber Science & Technology

Outline

- Highlights of Major **World Programs** on Chamber/Blanket
- Recent Progress on **Liquid Walls**
 - IFE & MFE
 - Basic Principles
 - Plasma-Liquid Surface Interactions
 - Bulk Plasma-Liquid Interactions
 - Fluid Dynamics and Heat Transfer
 - *Modelling*
 - *Experiments*
 - *Analysis & Design*

Highlights of Major World Programs on Chamber (Blanket) Technology

- Several overview and detailed papers at this conference
- Here, only a Quick Summary

Blanket Activities in Europe

- Program emphasis aims for DEMO, w/ test blanket modules (TBM) in ITER
- Emphasis on R&D for two near-term concepts that represent modest extrapolation in technology

1 - Water-cooled Pb-17Li

$$P_{nw} = 2.2 \text{ MW/m}^2$$

2 - He-cooled pebble bed

$$P_s = 0.4 \text{ MW/m}^2$$

- R&D Focus

- Characterization of materials

- Reduced activation Ferritic-Martensitic steel (EUROFER)
 - Breeding materials (Pb-17Li, Li_4SiO_4 , Li_2TiO_3)
 - Beryllium

- Manufacturing technology (HIP, joining, tritium permeation barrier)

- Other efforts on advanced concepts

A - Intermediate: PbLi with ferritic/martensitic steel
SiC is used only as flow channel inserts

B - Long Term: Other possibilities, e.g. SiC/SiC as structure

Blanket Activities in Japan

- **Main Concepts**

- **Solid Breeder Blanket** (Key Organization: JAERI)
Reference: Water cooled blanket with RAFS
Advanced: He gas cooling system with SiC/SiC
- **Liquid Breeder Blanket** (Key Organization: NIFS & Universities)
Research on several advanced concepts: FLiBe, Li, LiPb with ferritic steel, V, and SiC

- **Key Milestones**

- Demonstration of electrical power generation and tritium breeding in a DEMO-Relevant Test Blanket Module (TBM) in ITER is one of the most important milestones
- The first TBMs will be installed in ITER around 2015.
- In parallel with the TBM activity, material R&D should proceed with existing reactors and a fusion neutron source, such as IFMIF

Blanket Activities in Japan (cont'd)

Key R&D items under investigation

- **Solid Breeder Blanket**

- Development of base manufacturing technology for TBMs
- Development of manufacturing technology of breeding material and neutron multiplier, such as Be_{12}Ti
- Irradiation performance of RAFS, and ODS
- Thermal/mechanical and irradiation performance of pebble beds
- Supercritical water cooled blanket system for higher thermal efficiency
- High temperature gas cooled blanket system with SiC/SiC

- **Liquid Breeder Blanket**

- Development of FLiBe-based blanket with RAFS
- Research on thermal hydraulics/heat transfer
- Research on Tritium recovery technology
- Research on Insulation/Tritium-permeation coating technology

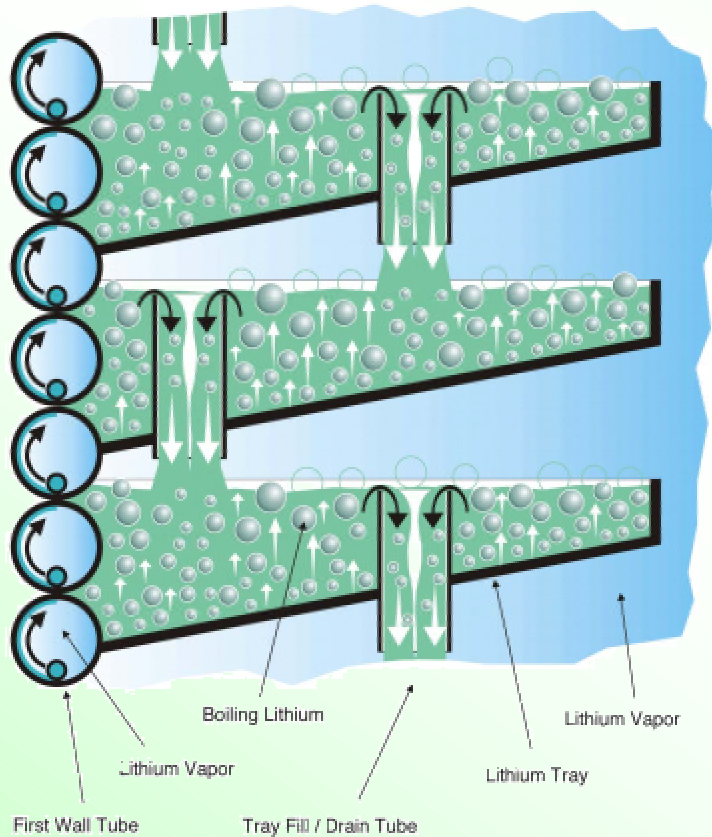
- **JUPITER-II**

- Collaborative program between Japan (mainly Universities) and USA covers materials, tritium, thermofluids, and pebble bed/SiC thermomechanics

Chamber Science & Technology in the USA

- Distinct, but collaborative Chamber Programs for IFE & MFE
- Last 3 years: strengthened interactions among Materials, PFC, and Chamber Programs
- The effort on “conventional” blankets is limited to:
 - Thermomechanics of pebble bed beryllium and ceramic breeders (IEA, JUPITER-II)
 - Insulators for liquid metal blankets (part of JUPITER-II)
- The major emphasis in Chamber Science & Technology over the past 3 years has been on Innovative Concepts that:
 - 1 - In the near-term: enable plasma experiments to more fully achieve their research potential
 - 2 - In the long-term: substantially improve the attractiveness of Fusion as an Energy Source
- Key research programs initiated: APEX (Chamber) and ALPS (PFC)
- Innovative concepts proposed: 1) Advanced Solid Walls 2) Liquid Walls

Innovative Solid Wall Concepts



EVOLVE (APEX)

- Novel Concept based on use of high temperature refractory alloy (e.g. tungsten) with innovative heat transfer/transport scheme for vaporization of lithium
- Low pressure, low stresses
- Low velocity, MHD insulator not required
- High Power Density / Temperature / Efficiency
- Key Issues Relate to Tungsten

ARIES-AT FW/Blanket Segment

LiPb-coolant



SiC/SiC

• SiC/SiC-LiPb proposed by ARIES

- SiC allows high temperature, but power density may be limited
- Low activation
- Key Issues relate to SiC/SiC

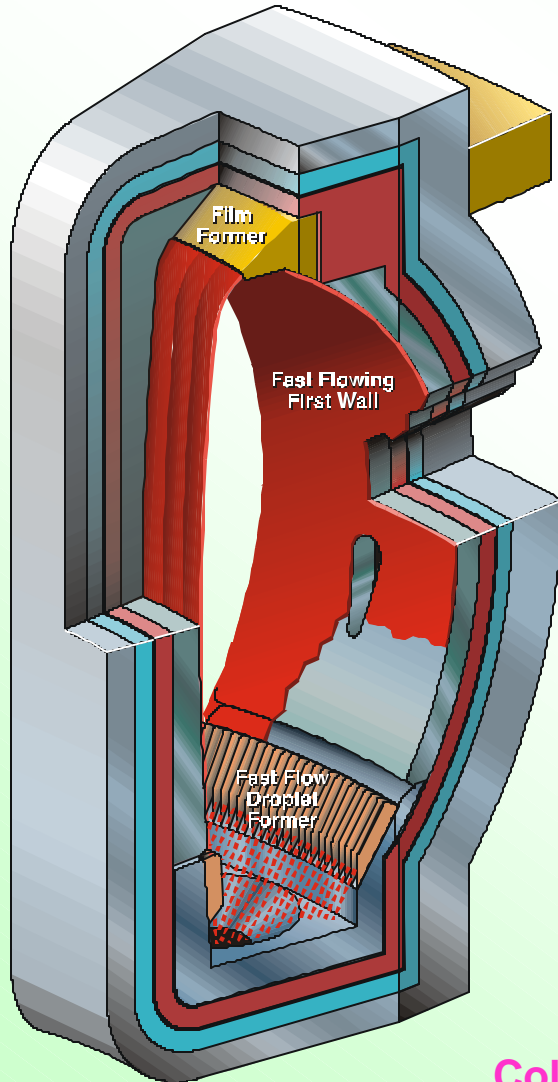
Reflections on Advanced Solid Walls

- Attempts to extend the capabilities and attractiveness of solid walls have required very advanced structural materials
- EVOLVE requires **W alloy** for high power density, high temperature
But the Material Community is not enthusiastic (risky, costly, very long-term)
- High temperature with LiPb or other coolants/breeders relied on **SiC/SiC**
Recent advances in SiC/SiC development are remarkable
But some scientists are asking: Is SiC/SiC appropriate for FW?
A Viewpoint: SiC cannot address all the issues of the first wall: heat load, pressure boundary, erosion, helium retention issue, etc.
A Suggestion: Focus on utilizing SiC for suitable applications such as inserts (for insulation), and deeper regions of the blanket.
- **Emerging Trend:**
 - Emphasize advanced higher-temperature ferritic steels
 - EU/J/US: ODS
 - US: Nano-Composited Ferritic Steel (max. temp ~ 800 C)

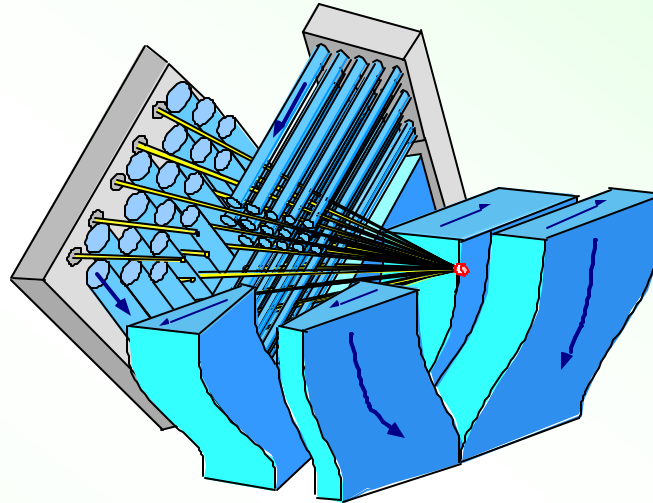
Recent Progress on LIQUID WALLS

The remainder of this presentation will focus on Liquid Walls

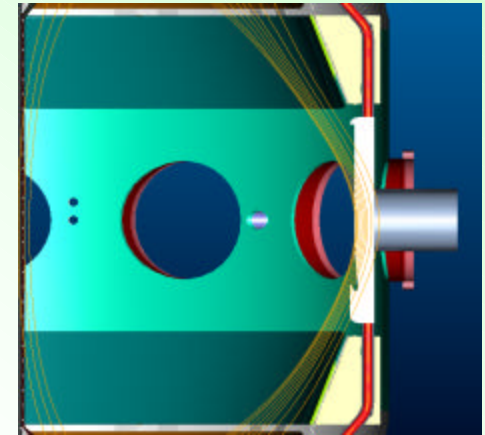
Liquid Wall Science & Technology are being Advanced in Several MFE & IFE Research Programs



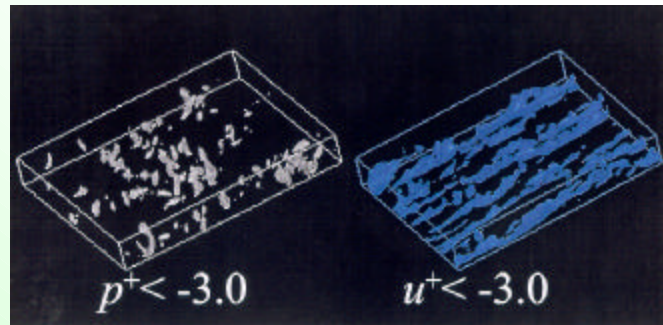
APEX CLIFF



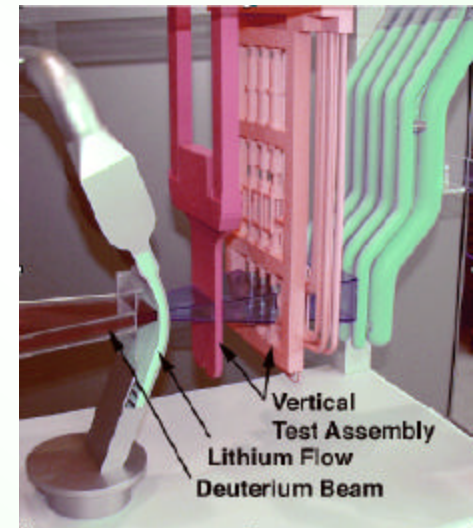
HYLIFE-II



ALPS/APEX NSTX Li module

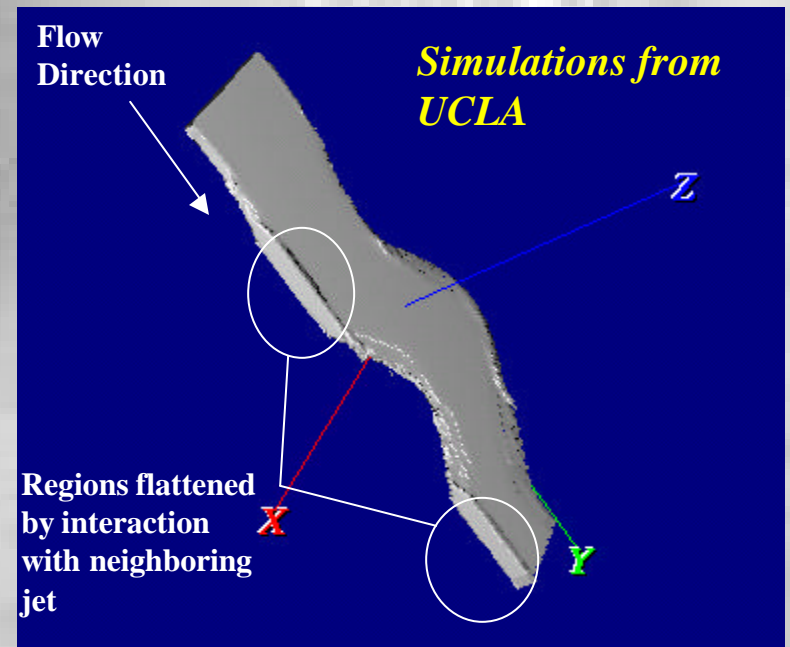


DNS Free Surface Simulation
Collaboration with non-fusion scientists
US-Japan Collaboration



IFMIF

- **Single jet water experiments and numerical simulations demonstrate control of jet trajectory and liquid pocket formation at near prototypic Re**



Remarkable Progress on Liquid Wall Research in the Past 3 years

- New **Design** Ideas for Liquid Walls in MFE Have Evolved
(Elaborate Liquid Wall Designs for IFE have long existed)
- Key Technical **Issues** Identified & Characterized
- **R&D** Effort on Top Issues Initiated: Significant Progress
 - ◆ **Modeling**
 - Plasma Physics Edge & Core
 - Fluid Mechanics, MHD, Heat Transfer
 - ◆ **Experiments**
 - Laboratory Experiments on Thermofluids (w/ & w/o MHD)
 - Laboratory Experiments on Sputtering & Particle Trapping, etc.
 - Tokamak Experiments: Liquid Lithium in Actual Plasma Devices

Potential Benefits if we can develop good liquid walls:

- Improvements in **Plasma Stability and Confinement**
 - Enable high β , stable physics regimes if liquid metals are used
- High Power Density Capability
 - Eliminate thermal stress and erosion as limiting factors in the first wall and divertor
 - Results in smaller and lower cost components
- Increased Potential for Disruption Survivability
- Reduced Volume of Radioactive Waste
- Reduced Radiation Damage in Structural Materials
 - Makes difficult structural materials problems more tractable
- Potential for Higher Availability

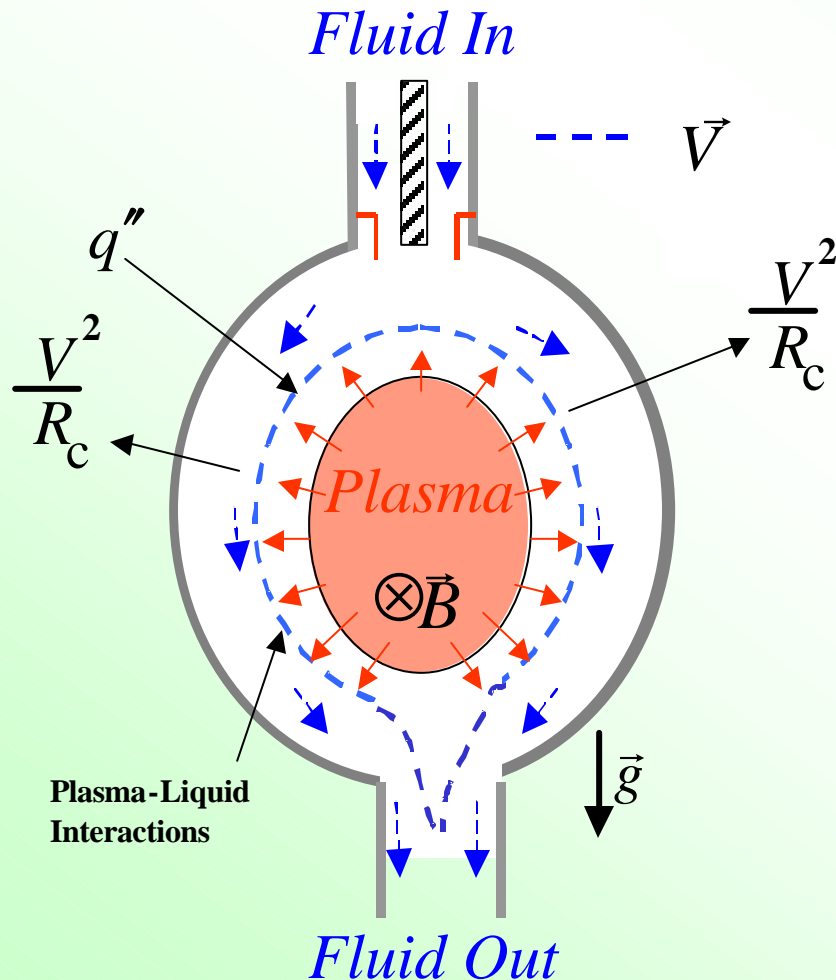
No single LW concept may simultaneously realize all these benefits, but realizing even a subset will be remarkable progress for fusion

"Liquid Walls" Have Many Design Options

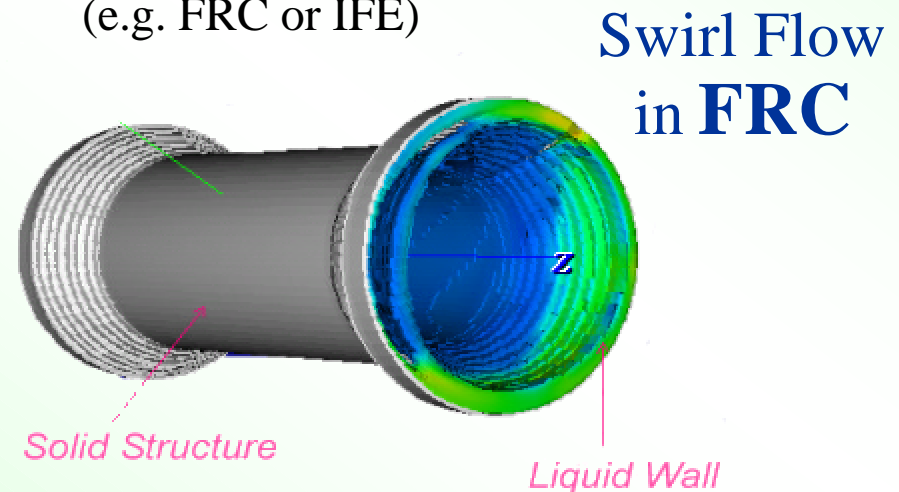
1) *Type of Flow Control*

2) *Working Fluid*

3) *Liquid Thickness*



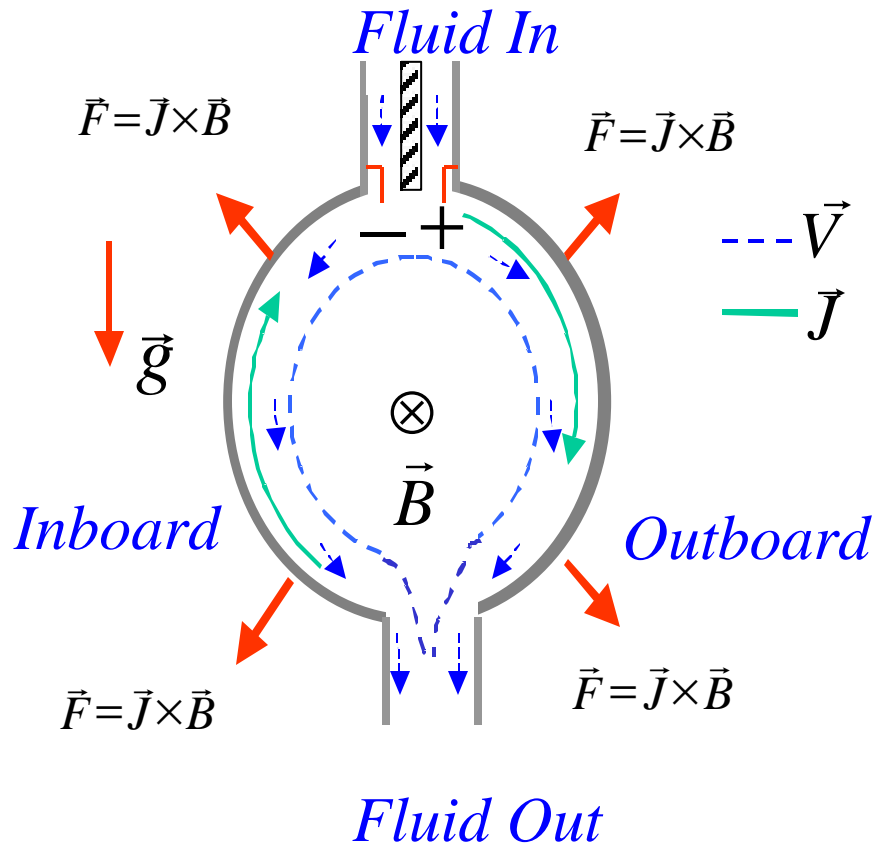
- **Gravity-Momentum Driven (GMD)**
 - Fast liquid adheres to back wall by centrifugal force
 - Applicable to LM's or molten salts
- **GMD with Swirl Flow**
 - Add rotation
 - Good for cylindrical geometry (e.g. FRC or IFE)



ELECTROMAGNETIC FLOW CONTROL: electric current is applied to provide adhesion of the liquid and its acceleration

Electromagnetically Restrained LM Wall (R. Woolley)

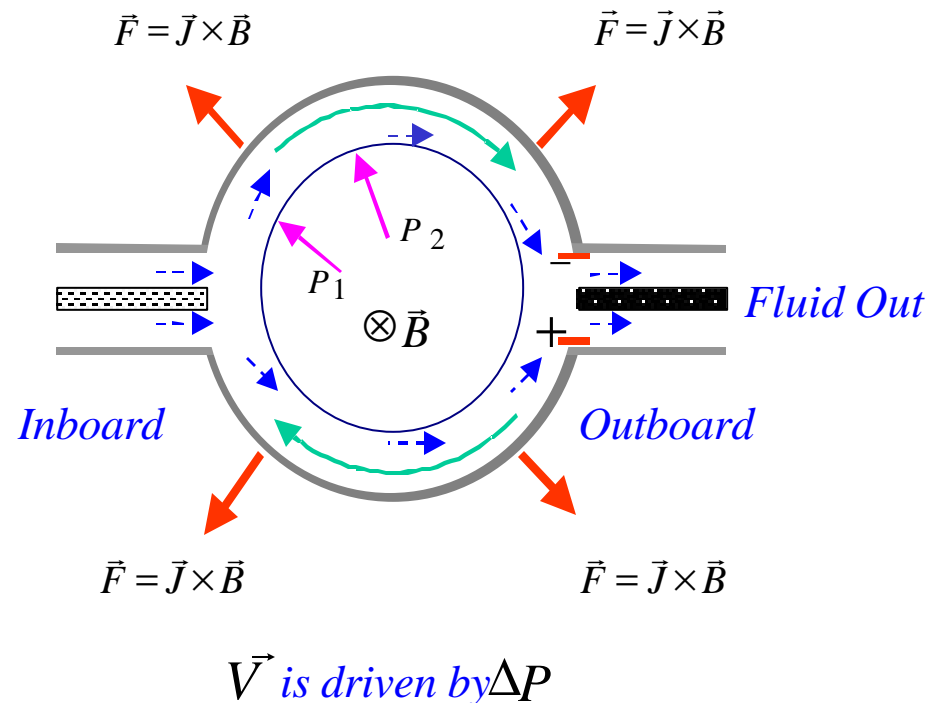
- Adhesion to the wall by $\vec{F} = \vec{J} \times \vec{B}$



Magnetic propulsion scheme (L. Zakharov)

Adhesion to the wall by $\vec{F} = \vec{J} \times \vec{B}$

Utilization of $1/R$ variation of \vec{B} to drive the liquid from the inboard to outboard



Liquid Wall Options Explored

- **Working Fluid:**

- Liquid Metals: Li, Sn-Li, Sn

Sn is considered because of low vapor pressure at elevated temperatures

- Molten Salts: Flibe, Flinabe

Flinabe is an attractive alternative to flibe because it has low melting point (240-310 C)

- **Flow Control:** - Gravity-Momentum - Electromagnetic

- **Thickness:**

- Thin (1-2 cm) to remove surface heat flux, tolerate disruptions
- Thick (40-50 cm) to also attenuate neutrons

- **Reference Loading Parameters**

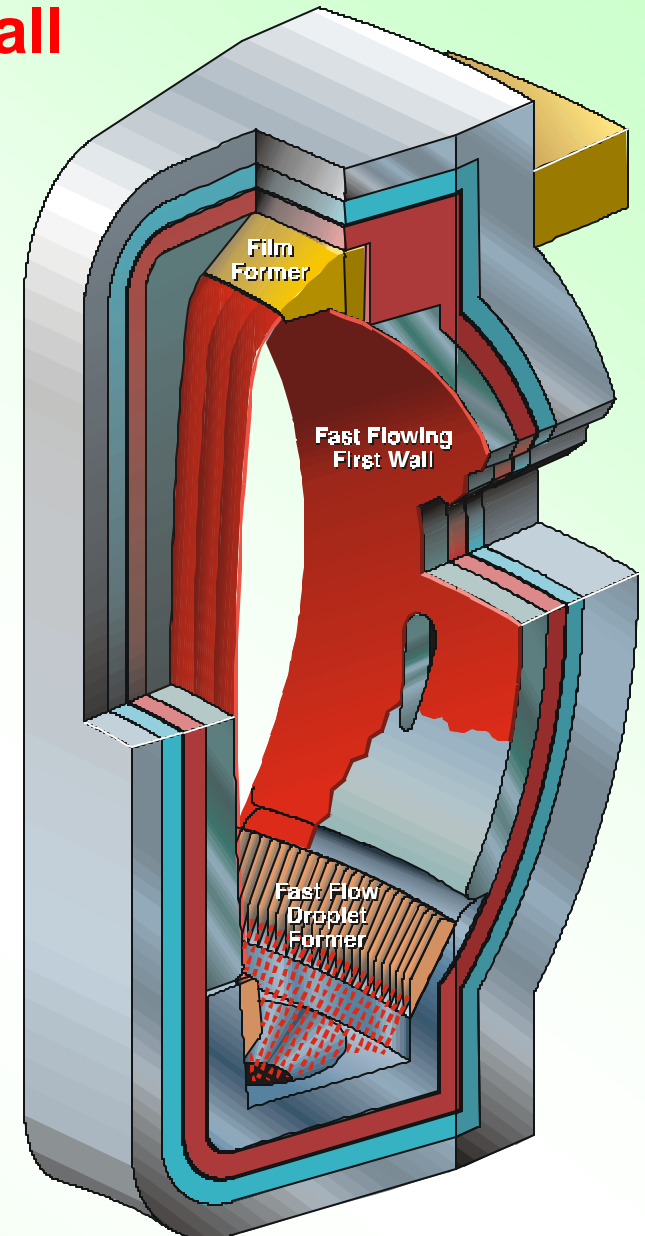
- Average/Peak neutron wall load 7/10 MW/m²
- Average/Peak heat flux 1.4 / 2 MW/m²
(80% of the Alpha Power radiated to first wall divertor loading)
- Peak heat flux on divertor > 20MW/m²

- **Representative reactor configurations**

- Tokamaks: ARIES-RS
- Alternative confinement systems: FRC, RFP, Spheromak

- Present Focus is on a **THIN Liquid Wall** because it is sufficient to:

- a) Provide High Power Density Capability (surface heat flux, not neutron heating, is what limits power density in fusion)
 - b) Make the structural wall thermomechanics & other material issues more tractable
 - c) Tolerate Disruptions
 - d) Realize almost all the potential benefits of LM's in improving plasma performance
- The more ambitious thick Liquid Wall idea, proposed to greatly reduce/eliminate structural material radioactive waste and radiation damage, can be addressed later if we succeed with thin LW's



CLiFF - Convective Liquid Flow Firstwall

Scientific Issues for Liquid Walls

1. Plasma-Liquid Surface Interactions

- Vaporization, sputtering, impurity transport
- Limits on operating temperature for liquid surface

2. Bulk Plasma-Liquid Interactions

Effects of Liquid Wall on Core Plasma including:

- Discharge Evolution (startup, fueling, transport, beneficial effects of low recycling)
- Plasma stability including beneficial effects of conducting shell and flow

3. Thermofluid Issues

- Interfacial Transport and Turbulence Modifications at Free-Surface
- Hydrodynamic Control of Free-Surface Flow in Complex Geometries, including Penetrations, Submerged Walls, Inverted Surfaces, etc
- MHD Effects on Free-Surface Flow for Low- and High-Conductivity Fluids

Progress on R&D for Plasma-Liquid Surface Interactions

- **Plasma Edge and PMI Modeling**

(ANL, GA, LLNL, PPPL, SNL, UCSD, UIUC, ORNL)

- Erosion / Redeposition
- Hydrogen and Helium Pumping
- Impurity Vapor Intrusion to Core Plasma
- Determine Allowable Temperature of Liquid Surfaces on PFCS and First Wall

- **PMI Laboratory Experiments**

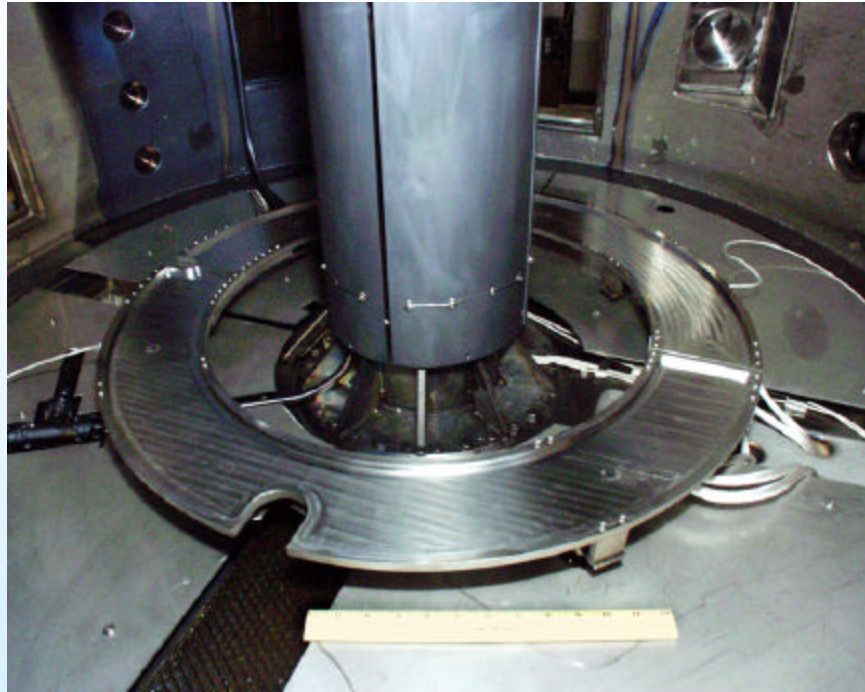
(SNL, UCSD, UIUC, INEEL)

- Provide Key Data on sputtering yields, reflection coefficients, evaporation rates, H & He retention/release properties, etc.

- **Tokamak Experiments**

- Study interaction of candidate liquids with tokamak plasmas
 - * CDX-U at PPPL dedicated to Plasma-Liquid Interactions
 - * DIMES Li Probe Experiments on DIII-D at GA

CDX-U, ST Tokamak at PPPL, is Now Dedicated to Exploring Plasma-Liquid Interaction Issues



CDX-U Parameters:

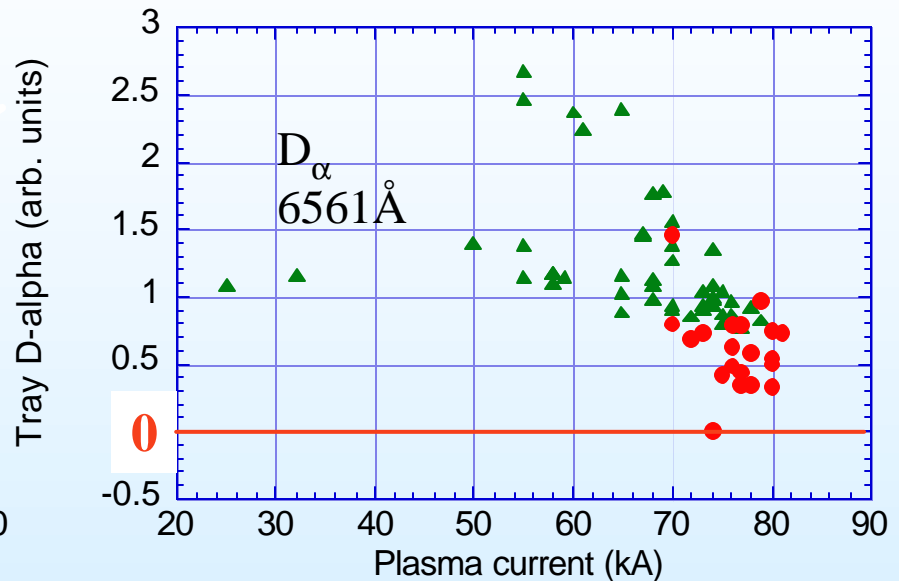
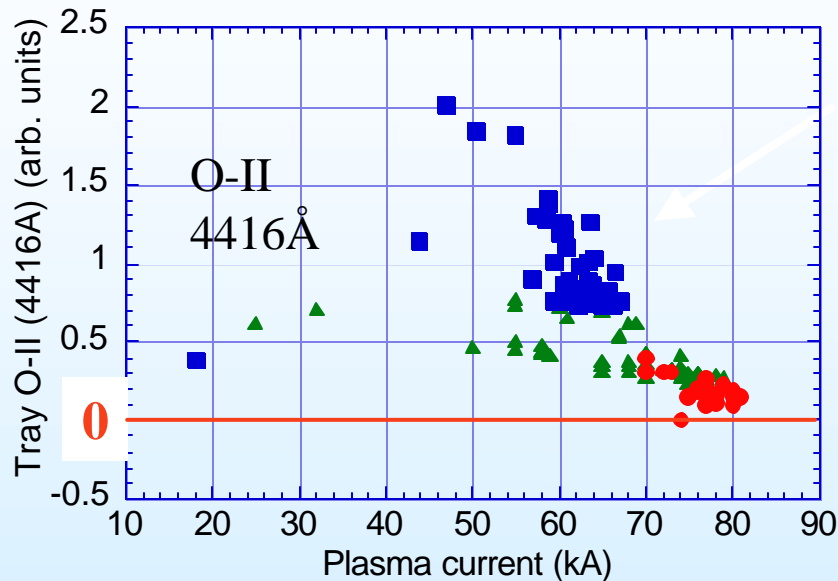
- Stainless steel tray for fully toroidal lithium limiter
- 34 cm major radius, 10 cm wide, 0.64 cm deep

R_0	34 cm
a	22 cm
$A=R_0/a$	≥ 1.5
κ	≤ 1.6
$B_T(0)$	2.2 kG
I_P	≤ 80 kA
P_{rf}	< 200 kW
τ_{disch}	< 25 msec
$T_e(0)$	100 eV
$n_e(0)$	$6 \times 10^{19} \text{ m}^{-3}$

- **CDX-U** research program utilizes static and flowing lithium limiter and divertor targets to investigate:

- > Plasma performance improvement with reduced recycling
- > Effects of high localized heat loads on lithium targets
- > Lithium motion due to $\mathbf{J} \times \mathbf{B}$ forces during plasma operations

Best CDX-U Plasmas Achieved with Liquid Lithium Limiter

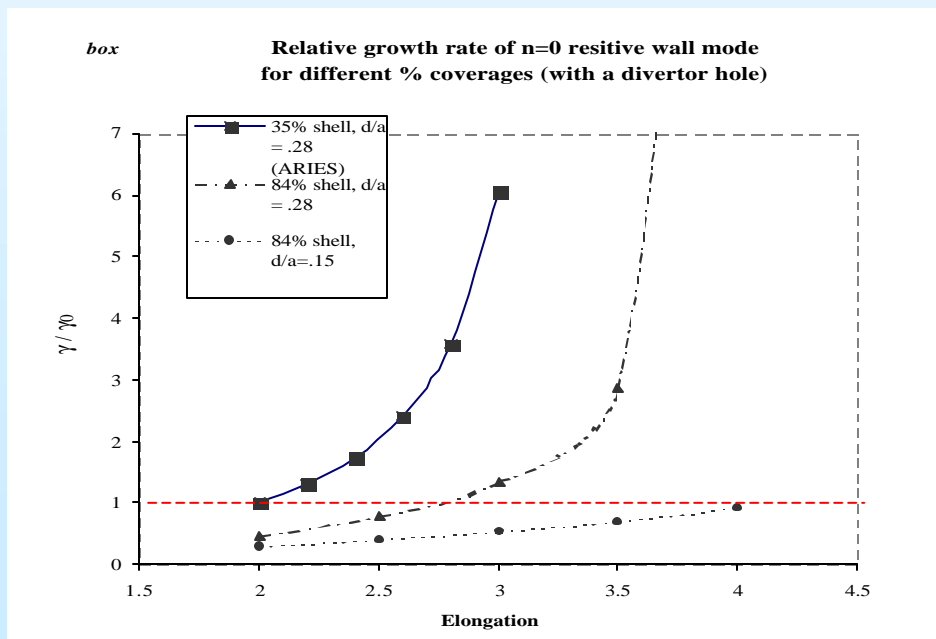


■ Bare SS tray limiter ▲ Cold lithium limiter ● Liquid lithium limiter (250° C)

- Highest plasma currents and lowest impurity emission ever obtained in CDX-U were achieved with liquid lithium in the tray limiter
- Plasma recycling is very low on liquid lithium
 - Possible that the recycling coefficient is *zero*

Utilization of Liquid Metals for a Conducting Shell May Allow Higher Power Density Tokamak Plasma

- Initial results from **new WALLCODE resistive MHD code**: **Stable** highly elongated plasmas possible with appropriately shaped conducting shell
- Liquid metals may be used for the conducting shell
- **Implications for fusion:**
 - High power density plasma (plus power extraction capability)
 - Overcome physics-engineering conflicting requirements that reactor designers have struggled with for decades



Beta Limits for high elongation (example of initial results)

k	b*
2	7.6 %
3	15.8 %
4	21.8 %

What is the Allowable Liquid Surface Temperature?

- Comprehensive Plasma-Edge Modeling shows that the liquid surface temperature is limited by:
 - First Wall Region: Impurity Vapor Intrusion to Core Plasma
 - Divertor Region: Sheath super-heat runaway due to surface thermal emission

<i>Temperature Limits for High-Recycling Tokamaks</i>				
	Lithium	Sn-Li	Sn	Flibe/ Flinabe
<i>First Wall Surface Temperature, C</i>	420	630	840	480
<i>Divertor Surface Temp, C</i>	475	700	1600	700

- Other Key Conclusions
 - Temperature Limits are higher for low-recycling devices
 - Temperature Limits appear to be higher for compact high power density devices (e.g. Spheromak, FRC) because of better shielding of impurity intrusion

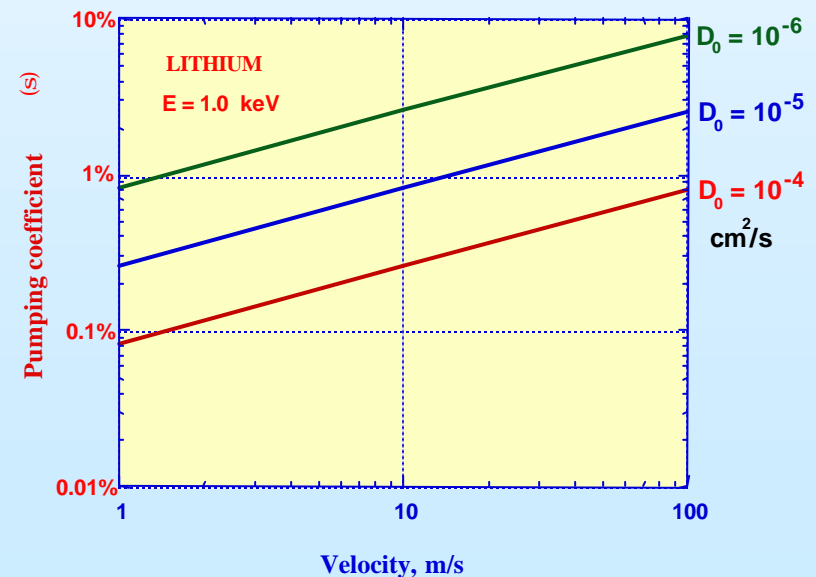
How to Pump Helium Particles with Liquid Walls?

- With Vacuum Ducts (same scheme as with Solid Walls)
- Vacuum Ducts may be smaller with LW's
 - If helium trapping by liquid surfaces is significant

Liquid Lithium a Unique Case?

- D-T particles are completely pumped by flowing lithium
 - Improved plasma performance
 - Helium pumping?
- HEIGHTS calculations show that flowing lithium at 10-20 m/s can pump He at the required rate ($\sim 5\%$) if the He Diffusion Coefficient is $< 10^{-4} \text{ cm}^2/\text{s}$ (i.e. He self pumping with Li, no ducts needed)
- These diffusion values may be feasible: need measurements

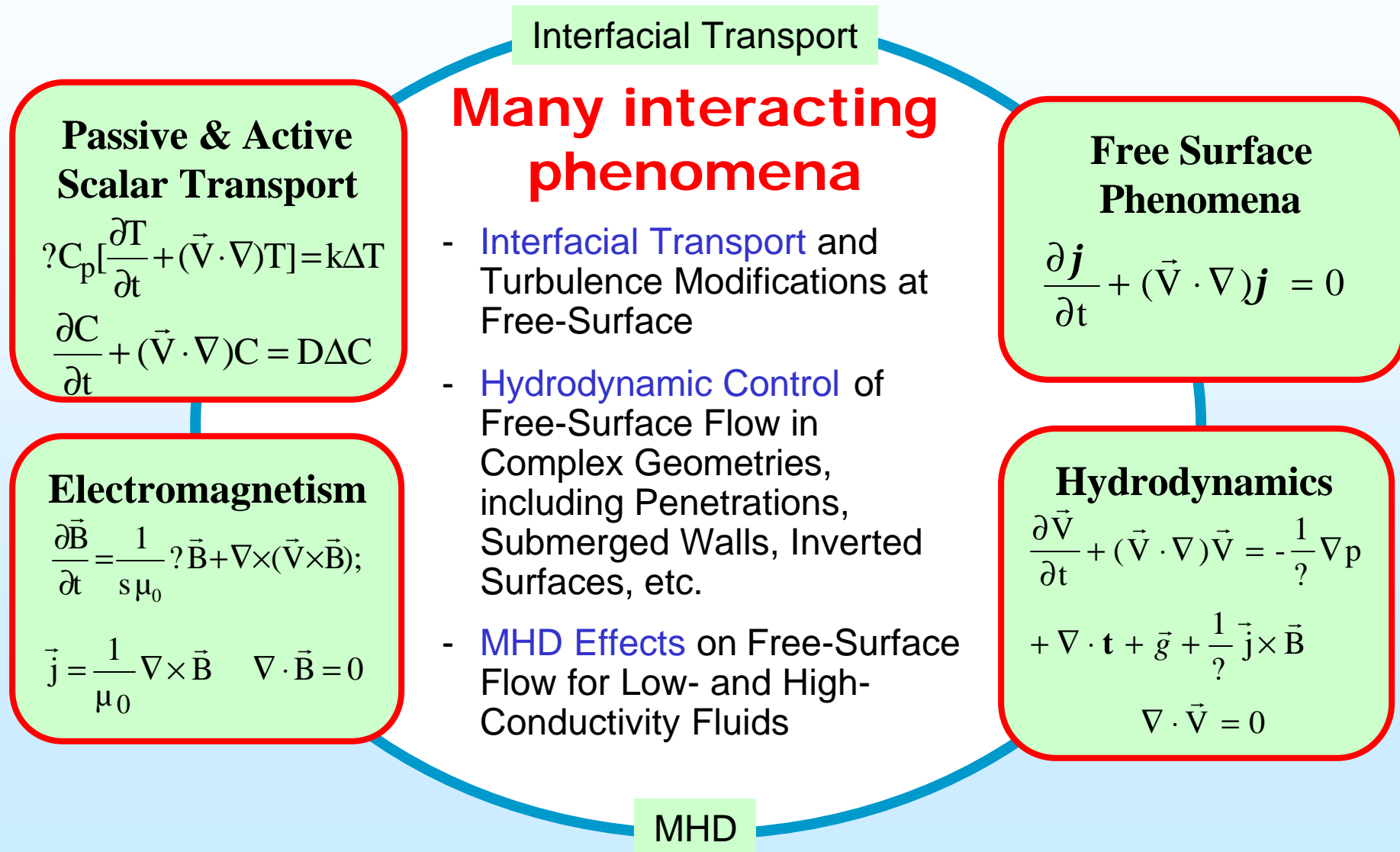
HEIGHTS Calculations of He Pumping Coefficient as a Function of Lithium Velocity



FLUID DYNAMICS & HEAT TRANSFER

- Modeling
 - Experiments
 - Analysis & Design
-

Need for Predicting LW behavior has motivated Modeling and Experiments at the forefront of Fluid Dynamics Physics and Ultra High-Speed Computer Simulation



ISSUES OF FLUID FLOW & HEAT TRANSFER ARE SUBSTANTIALLY DIFFERENT FOR LM AND MOLTEN SALTS

Low-conductivity fluids

(Flibe, Flinabe)

$$s=10^2 \text{ 1/Ohm-m}$$

$$k=1 \text{ W/m-K}$$

CLiFF

$$U=10 \text{ m/s } L=8 \text{ m}$$

$$h=2 \text{ cm } R=4 \text{ m}$$

$$q=1.4 \text{ MW/m}^2$$

$$B_{\wedge}=0.1 \text{ T } B_t=10 \text{ T}$$

High-conductivity fluids

(Li, Sn, Sn-Li, etc.)

$$s=10^6 \text{ 1/Ohm-m}$$

$$k=50 \text{ W/m-K (Li)}$$

Effect of a magnetic field on the fluid flow characteristics

$$rU^2 / R = 5 \times 10^4 \quad rg = 2 \times 10^4$$

$$j \times B = (sUB_{\perp})B_{\perp} = 10^1$$

$$rU^2 / R = 1.25 \times 10^4 \quad rg = 0.5 \times 10^4$$

$$j \times B = (sUB_{\perp})B_{\perp} = 10^5$$

Effect of magnetic field on turbulence suppression and heat transfer

$$Ha / Re = 0.0007$$

Reduced turbulence but k is low

Laminarization:

$$Ha / Re > (Ha / Re)_{cr} \approx 0.005$$

$$Ha / Re = 0.07$$

Laminarized (but k high)

Dominant issues are different

Free Surface Heat Transfer

- Surface Waviness & Suppression by MHD
- Surface Renewal

MHD Effects on Fluid Dynamics

Models for Fluid Dynamics and Heat Transfer for LW's

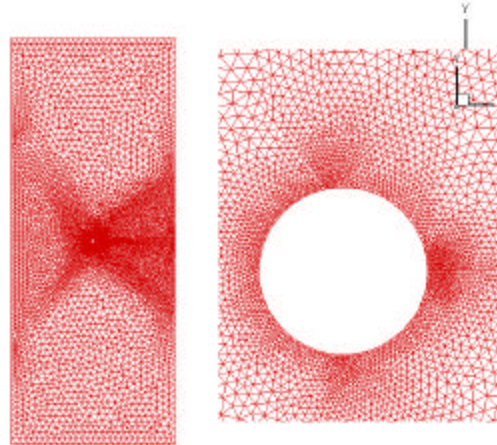
- Several models/codes developed/adapted to serve the immediate need of LW Design Exploration
 - Several 2-D, 2.5-D free-surface codes with and without MHD were developed at UCLA and used successfully for design exploration and analysis, and understanding/identifying key LW thermofluid issues
 - FLOW 3-D: Commercial code; has free surface but no MHD
 - adapted/utilized for analysis of complex 3-D geometry non-MHD restraining forces, flow around penetrations, surface stabilities, etc.
 - UCLA added MHD: very useful (but limited)
- Started ambitious development of a new 3-D free surface MHD code with complex geometry (because none exists)

Why need 3-D MHD?

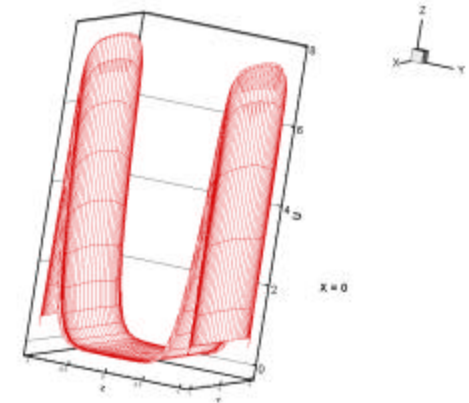
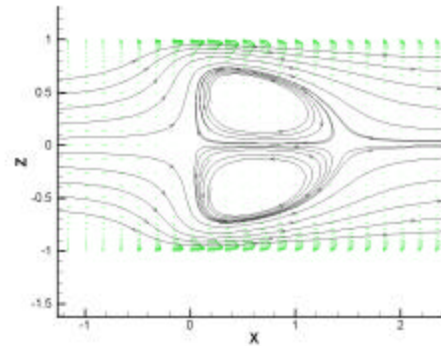
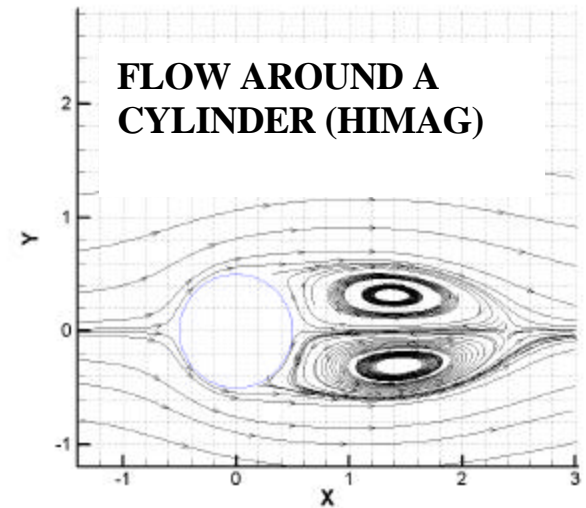
- 1 – Departure from axisymmetry
- 2 – Gradients in the 3-component magnetic field (B_{\perp} and B_T)
- 3 – Obstacles (penetrations), nozzles, etc.

A Computer Code is being developed by HyPerComp and UCLA for 3-D Free Surface, MHD flow with Complex Geometry

- Very challenging, but much needed development, because none exists
- Parallel iterative solver, based on latest in CFD and CEM
- Unstructured mesh
- Free surface tracking techniques of VOF and Level Set Methods
- Implicit methods to ease stiffness and time step constraints
- Different 3-D MHD formulations ($\nabla \cdot \mathbf{B} = 0$, $\nabla \times \mathbf{B} = \mathbf{J}$) are being tested
- Extensive benchmarking part of code development
- Initial results encouraging but much development remains



UNSTRUCTURED GRID



Flow in a square duct

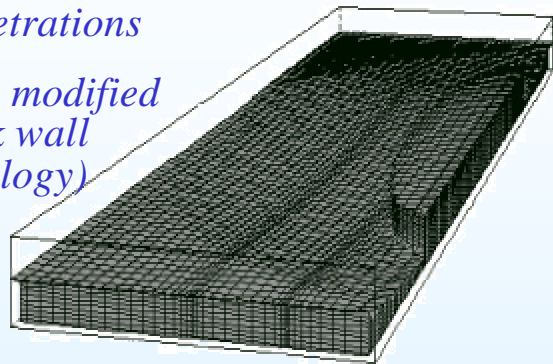
Magnetic field is ramped up from 0 to 1 at $Ha = 1000$, $N = 1000$

FLIHY constructed as a flexible facility that serves many needs for Free-Surface Flows in low-k, high Pr fluids

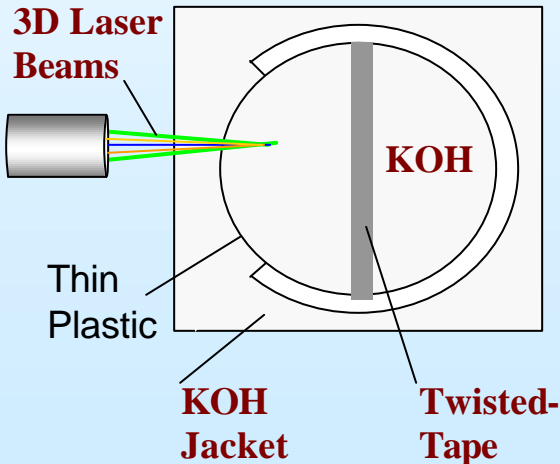
Flow Control

Penetrations

(e.g. modified back wall topology)



3D Laser Beams



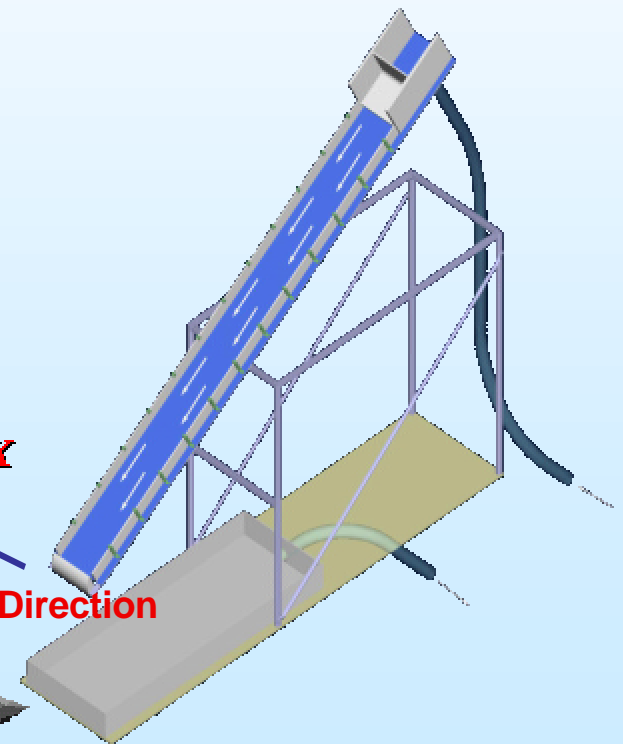
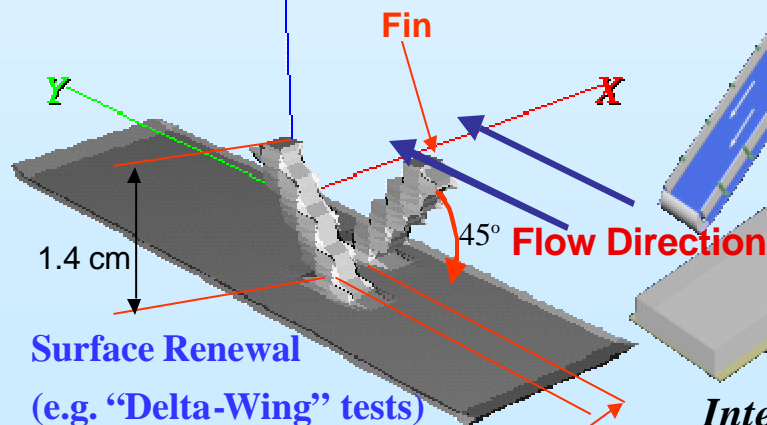
JUPITER-II

US-Japan Collaboration on
Enhancing Heat Transfer

- Large scale test sections with water/KOH working liquid
- Tracer dye and IR camera techniques
- PIV and LDA systems for quantitative turbulence measurements

Free Surface Interfacial Transport

- Turbulence at Free Surface
- Novel Surface Renewal Schemes



*Interfacial Transport Test
section length = 4 m*

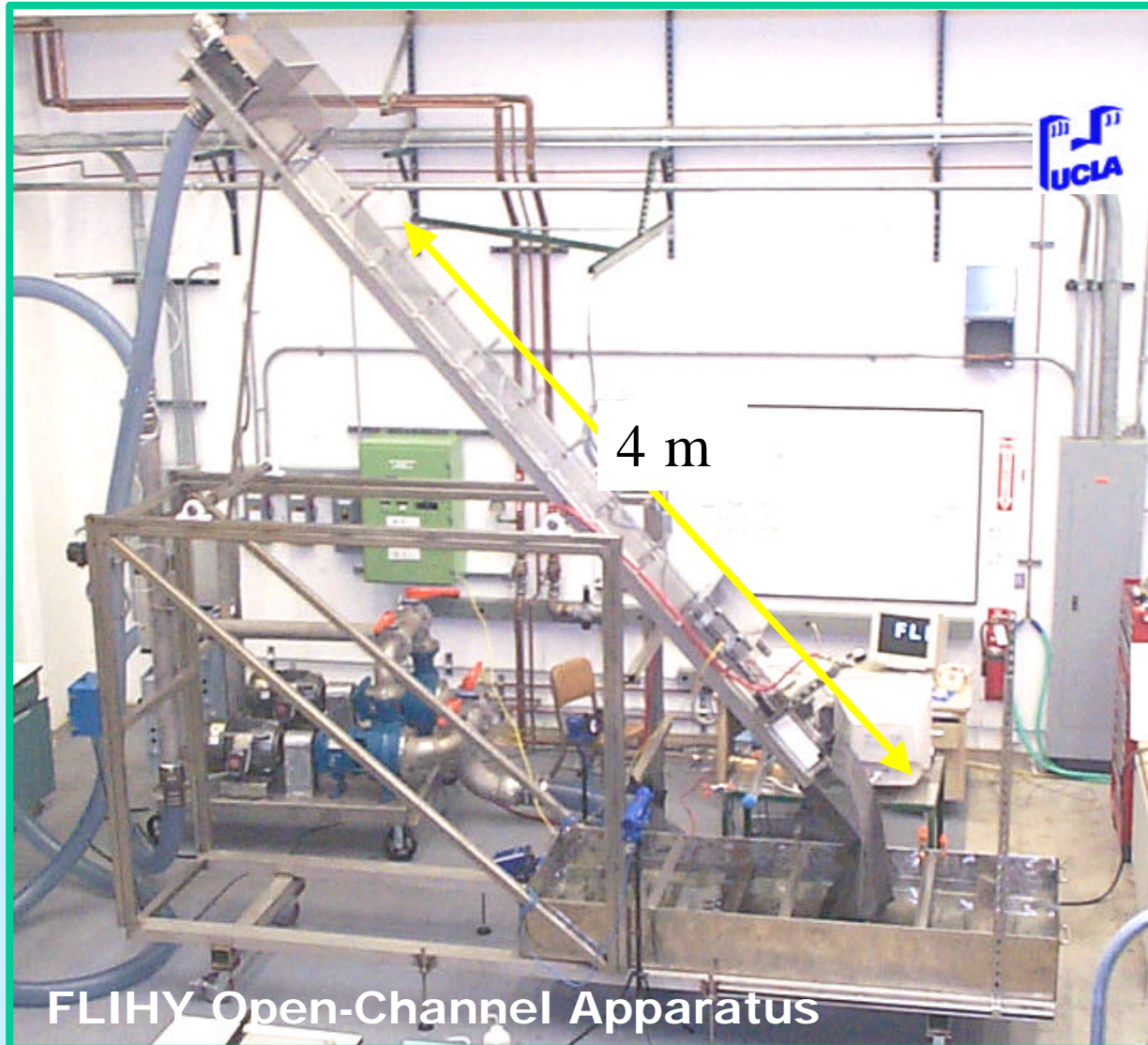
A Series of Experiments for Free Surface Heat Transfer are under way in FLIHY

Modular flow systems to accommodate large test article sizes up to 4 m in length

Large flowrate capability up to 80 liters/sec

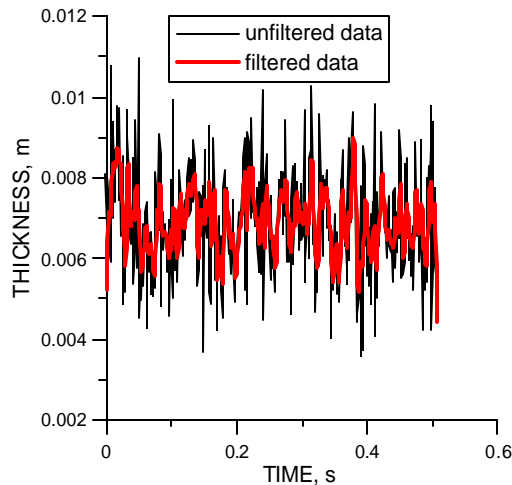
Ultrasonic depth measurement system for free surface wave characterization

IR surface heating and thermometry systems for surface heat transfer measurements



Example of FLIHY EXPERIMENTAL RESULTS: SURFACE WAVINESS is the KEY FACTOR for HEAT TRANSFER in Free-Surface Turbulent Flows

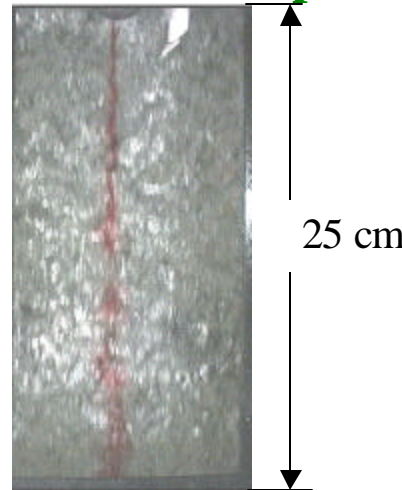
Statistical analysis based on the ultrasound measurements of the flow thickness demonstrates complicated wavy phenomena at the surface



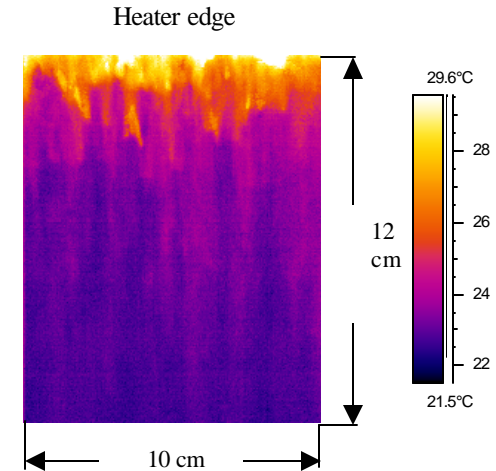
Finite-amplitude surface waves of 10-250 Hz propagate downstream



Surface waviness enhances heat transfer through the surface renewal mechanism but leads to pronounced temperature non-uniformity



Dye experiment evidences the surface renewal mechanism



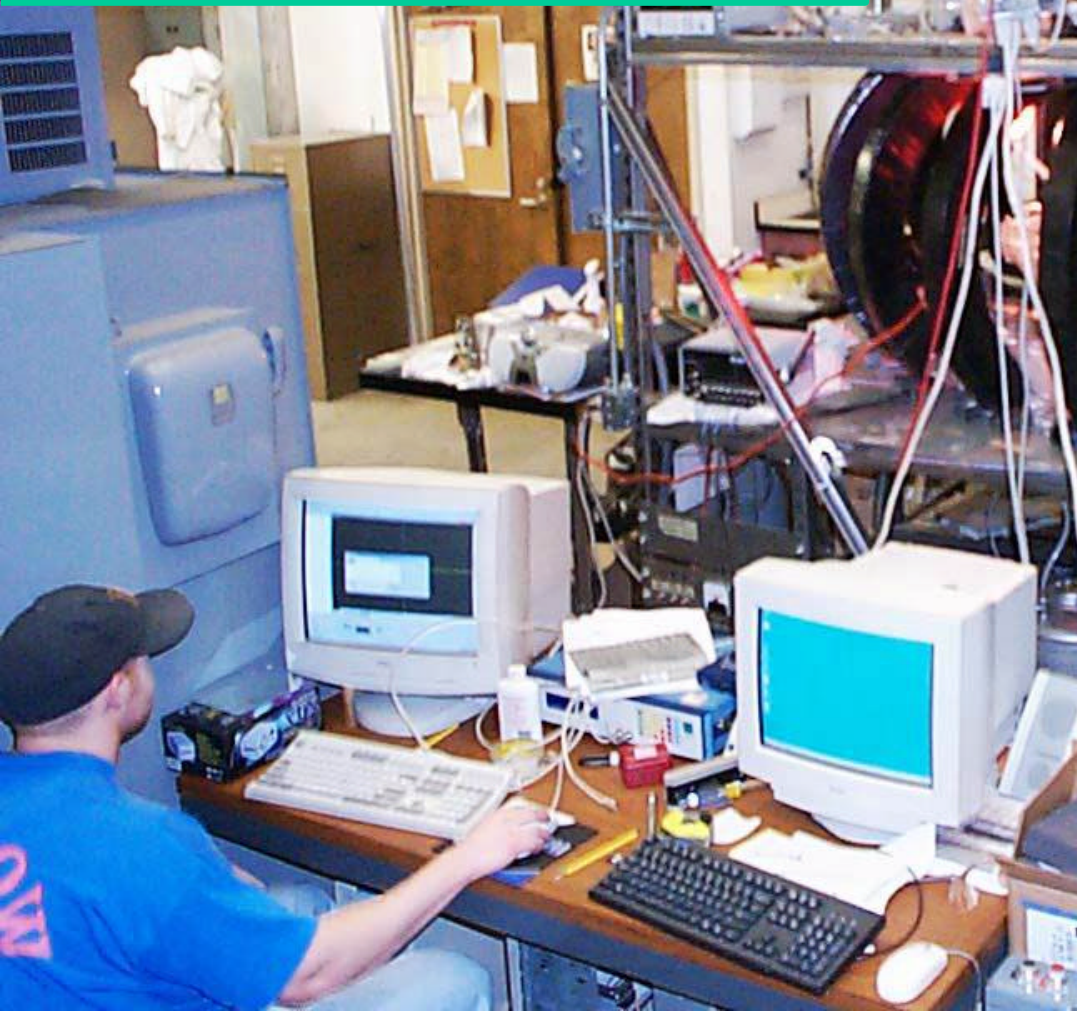
IR images of the surface show "cold" and "hot" strikes
20kW/m², 30°, 10 L/s flow

Current data analysis and experiments are used for :

- Correlation between hydrodynamic and heat transfer parameters
- Evaluation of Pr_t to be used in "K-epsilon" model

Magnetic TOROIDAL Facility (MTOR) has been constructed

Multiple MHD experiments currently underway



- 24 electromagnets:
600KW, 130 KJ stored energy
- $B_{\max} = 0.6 \text{ T}$ ($>1.0 \text{ T}$ with magnetic flux concentrators)
- 15L room-temp Ga-alloy flowloop



Exploring Free Surface LM-MHD in MTOR Experiment

- **Study toroidal field and gradient effects:**

Free surface flows are very sensitive to drag from toroidal field $1/R$ gradient, and surface-normal fields

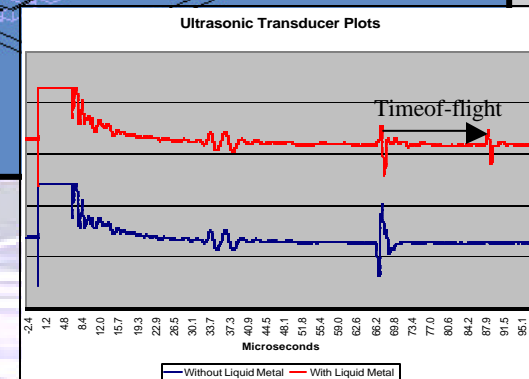
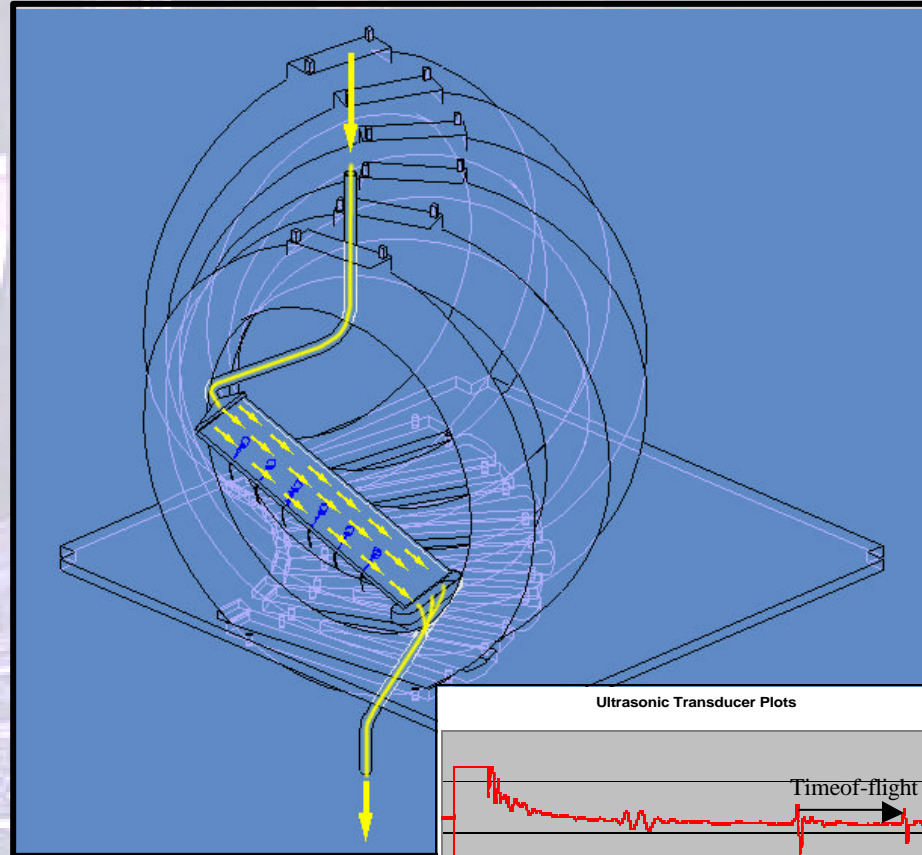
- **3-component field effects on drag and stability:**

Complex stability issues arise with field gradients, 3-component magnetic fields, and applied electric currents

- **Effect of applied electric currents:** Magnetic Propulsion and other active electromagnetic restraint and pumping ideas

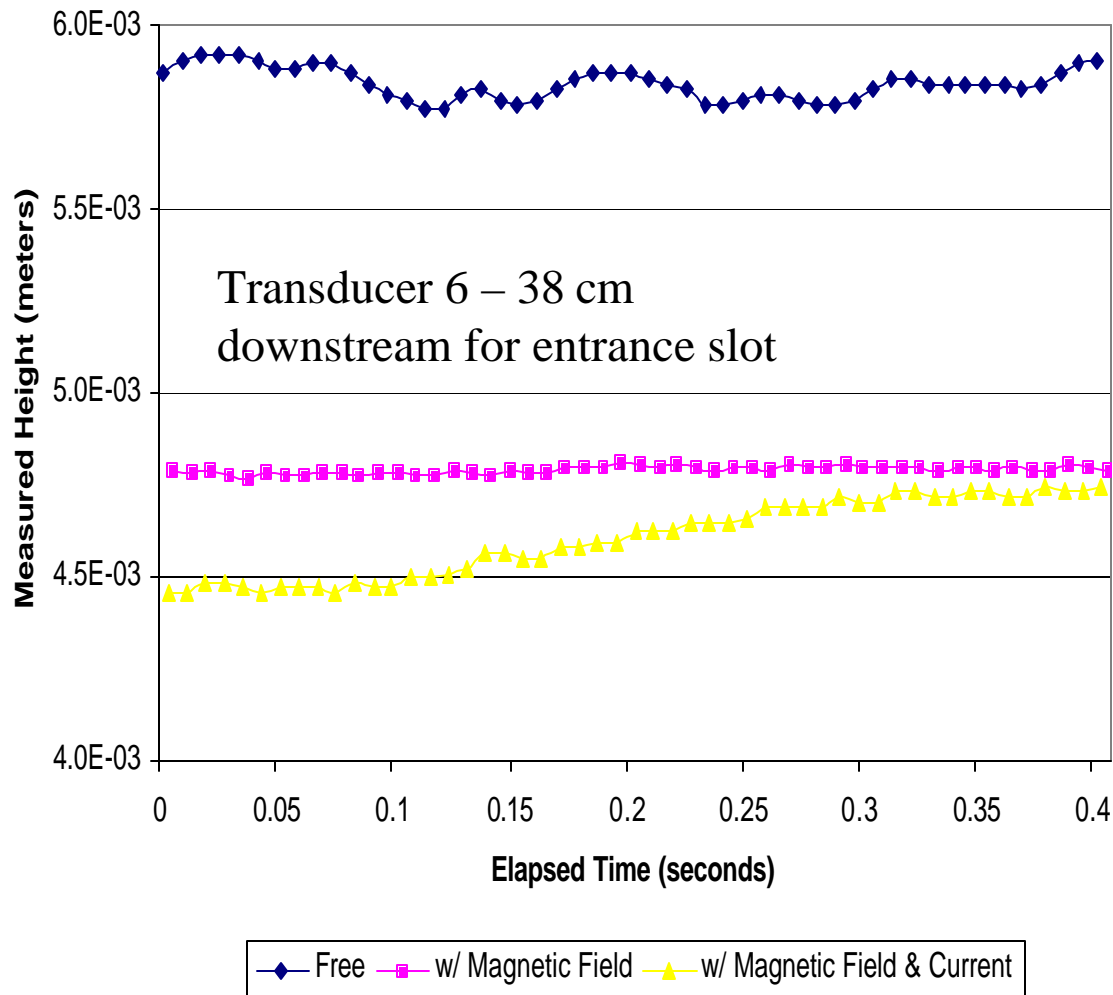
- **Geometric Effects:** axisymmetry, expanding / contacting flow areas, inverted flows, penetrations

- **NSTX environment simulation**



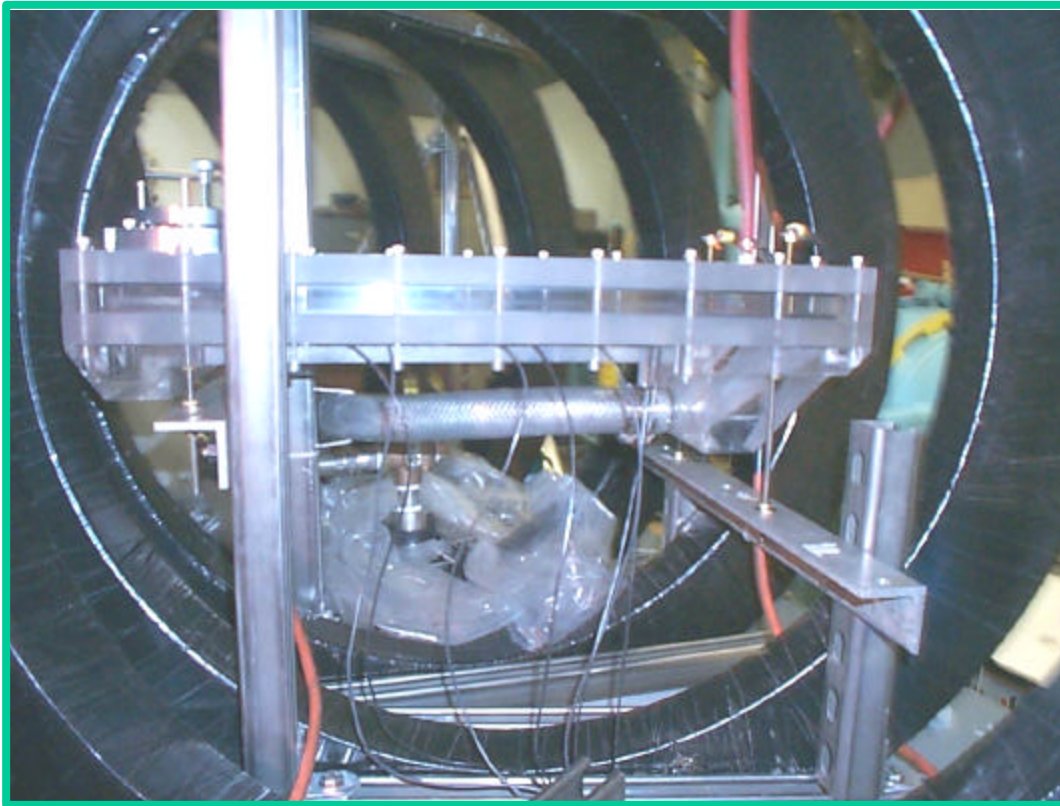
*MTOR designed and constructed in collaboration between
UCLA, PPPL and ORNL*

Example results from MTOR Experiments: Film flow height response to toroidal field and magnetic propulsion current



B field acts to
laminarize flow –
**Reducing flow
resistance and
eliminating surface
waves**

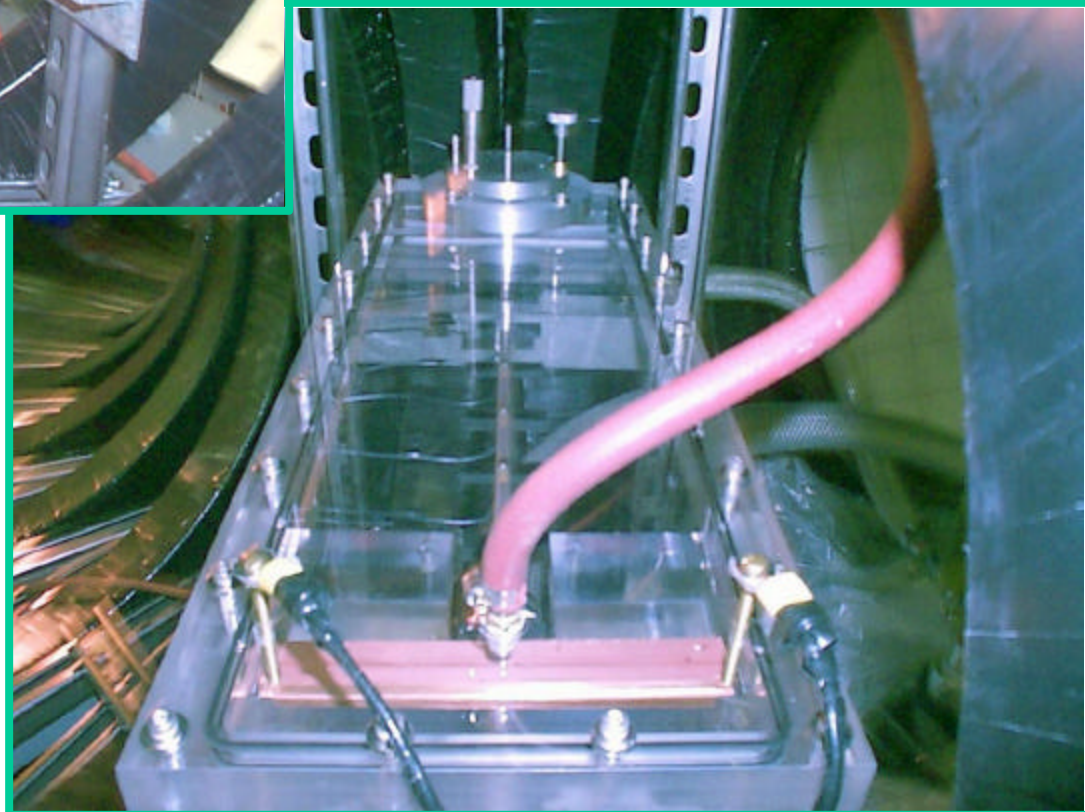
Magnetic propulsion
current acts to
accelerate flow, but
low frequency
instabilities observed

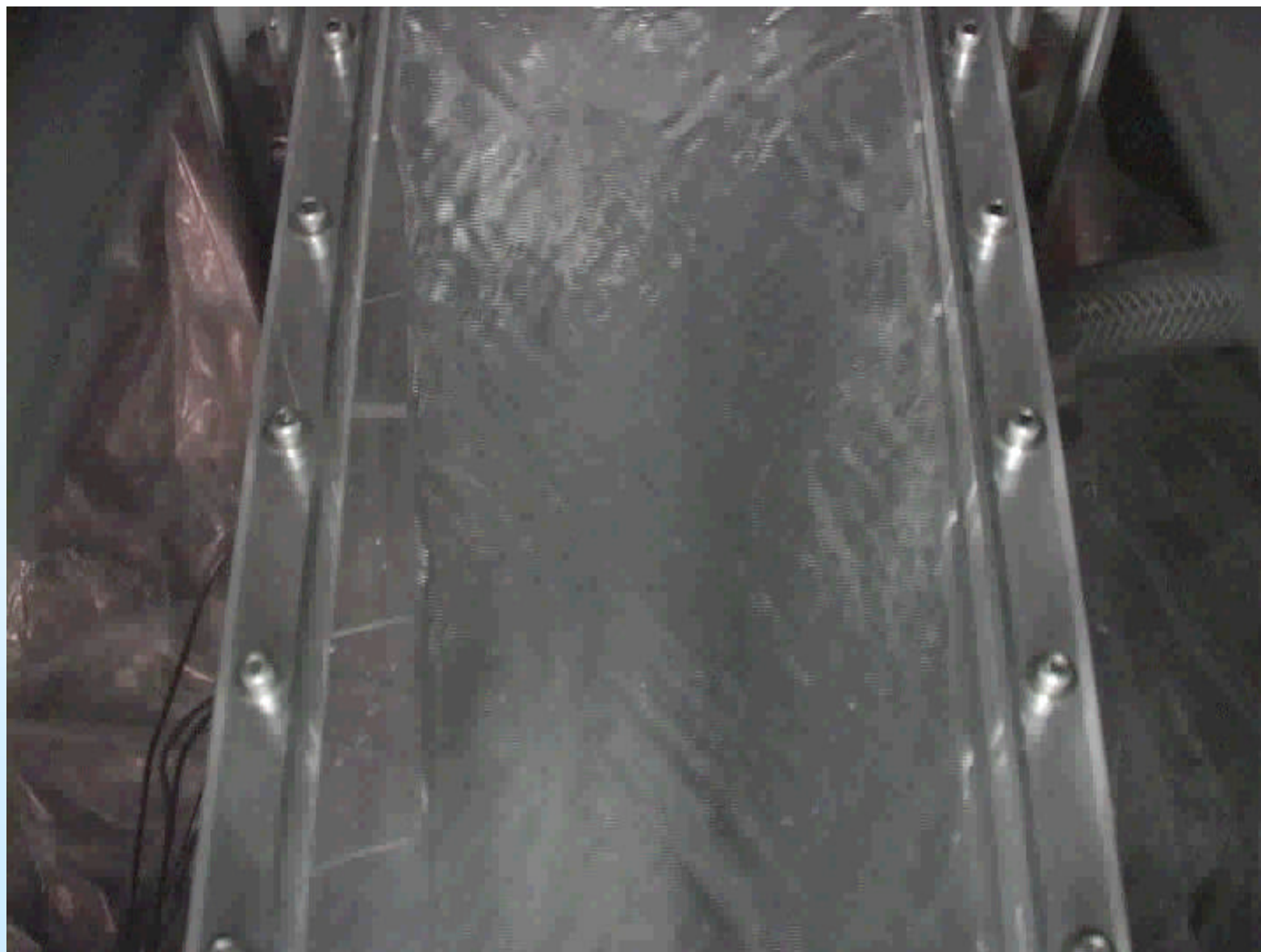


Inclined-Plane Test Section

- Flow area: 20 cm x 60 cm
- Walls are insulated and do not wet Ga alloy

- 300 A available for magnetic propulsion tests
- 7 Ultrasonic Flow Height Transducers
- Variable inclination +5 to -15 deg





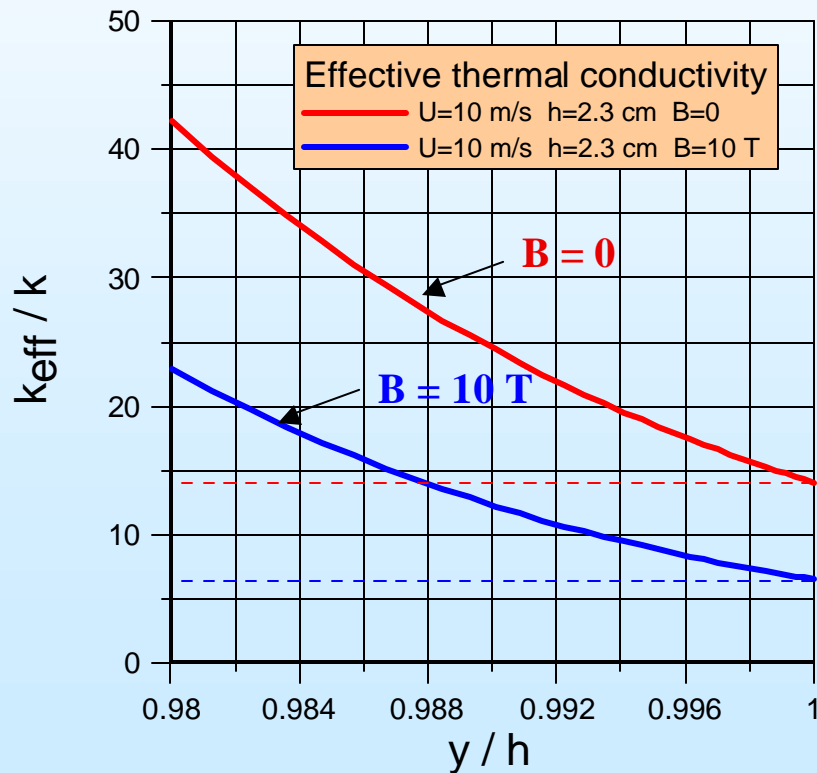
Liquid Metal Integrated Test System

- LIMITS can operate up to 450C and at 150 psi.
- 15 gpm liquid metal flow loop
- Test chamber with either magnet system for MHD testing or electron beam for HHF testing.
- All hardware completed and final commissioning in progress.
- Full diagnostics set: flow, delta P, delta T, surface T, etc.

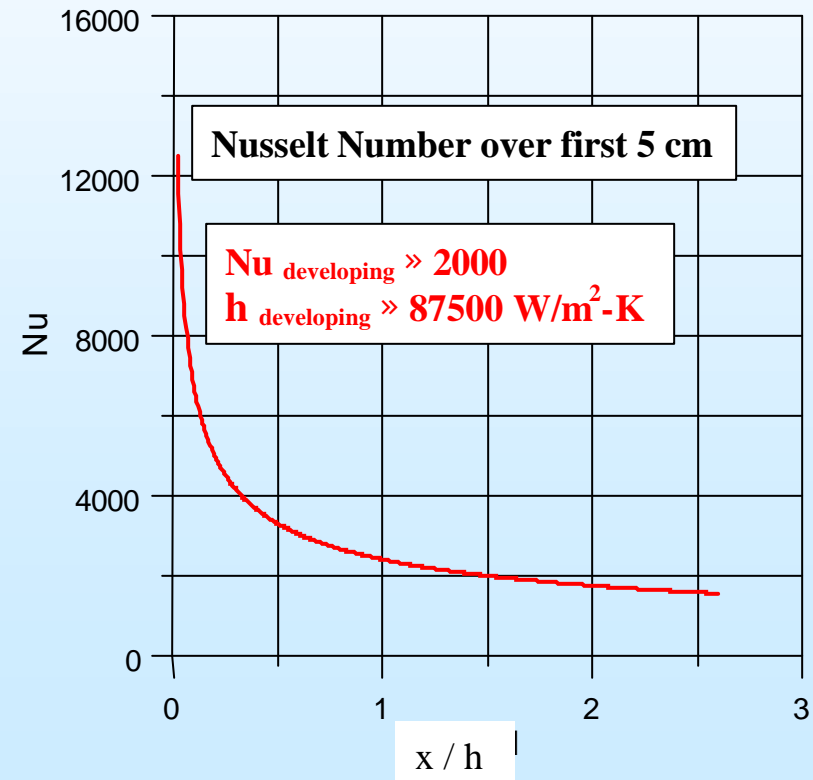


Results of Modeling Heat Transfer in Flinabe

Magnetic Field Reduces Turbulence



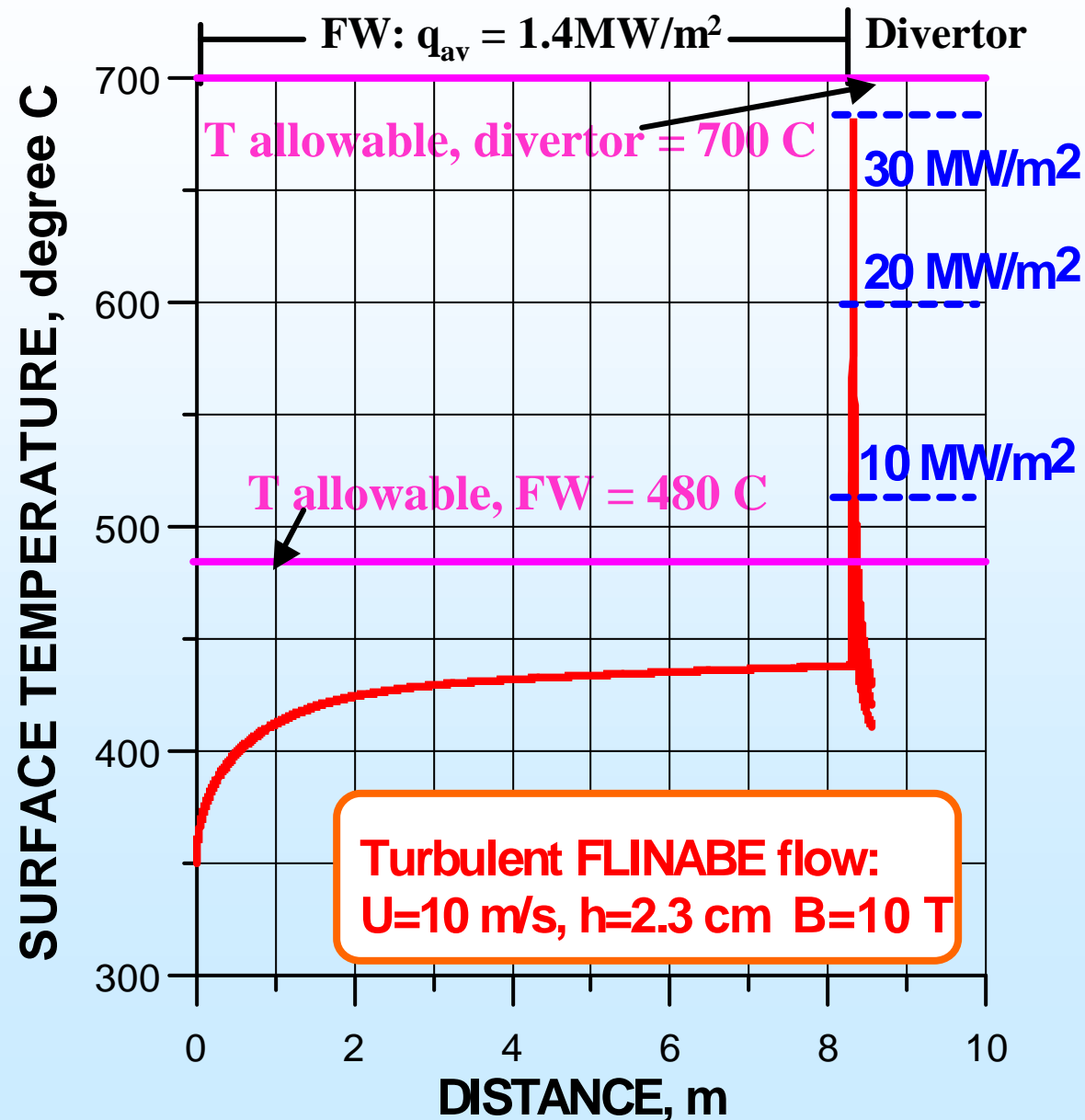
Heat Transfer is higher in the developing region (can help in divertor region)



HEAT TRANSFER - EDGE PLASMA MODELING FOR FLINABE FW SHOWS HIGH HEAT LOAD CAPABILITIES

Flinabe

- Melting Point = 240 - 310 C
Inlet T ~ 350 C
- From Plasma-edge modeling
T (allowable) = 480 C - FW
= 700 C - Divertor
- Turbulent FLINABE layer
can tolerate high heat fluxes:
FW: 1.4 MW/m^2 (averaged)
Divertor: 30 MW/m^2 (peak)
(accounting for B effect with
no flow mixing)
- Further improvements are
possible through, for
example, mixing the liquid
right before the divertor
inlet



Heat Transfer Calculations for Sn Cliff

Demonstrate a Wide Design Window

Temperature Limits

	Li	Sn-Li	Sn	Flinabe
FW	420	630	840	480
Div.	475	700	1600	700

TIN

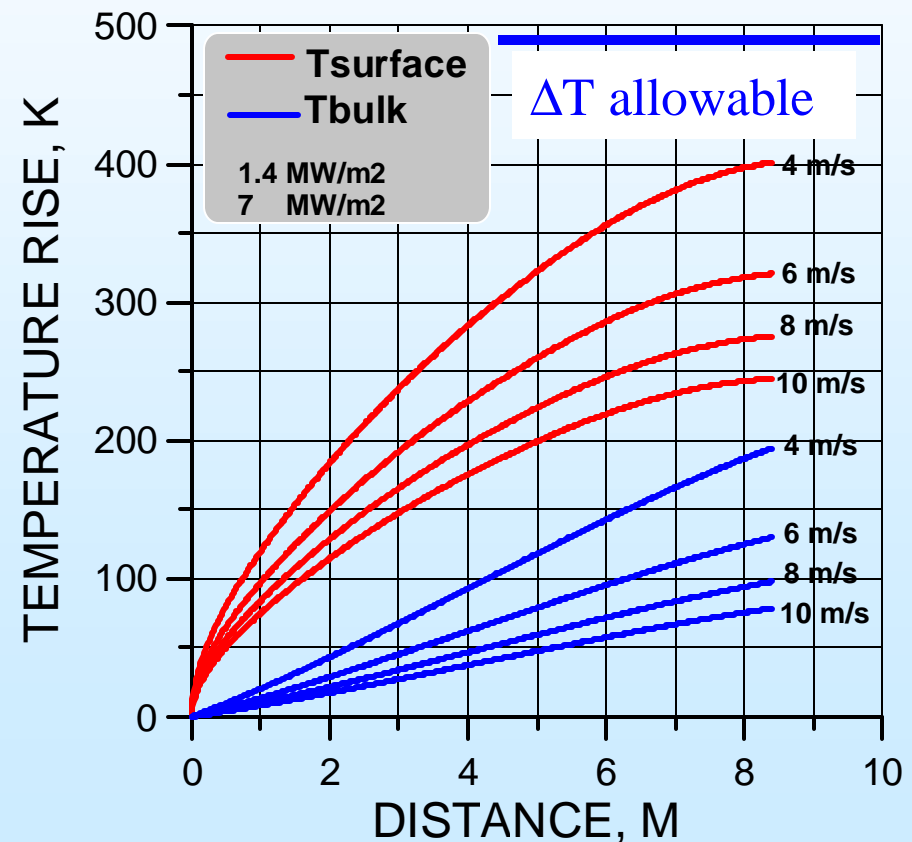
Melting $T=232^{\circ}$

Inlet $T=300-350^{\circ}$

$T_{\text{allowable}}=840^{\circ}$ (FW)

$T_{\text{allowable}}=1600^{\circ}$ (Divertor)

Average neutron wall loading = 7 MW/m²
Average surface heat flux = 1.4 MW/m²



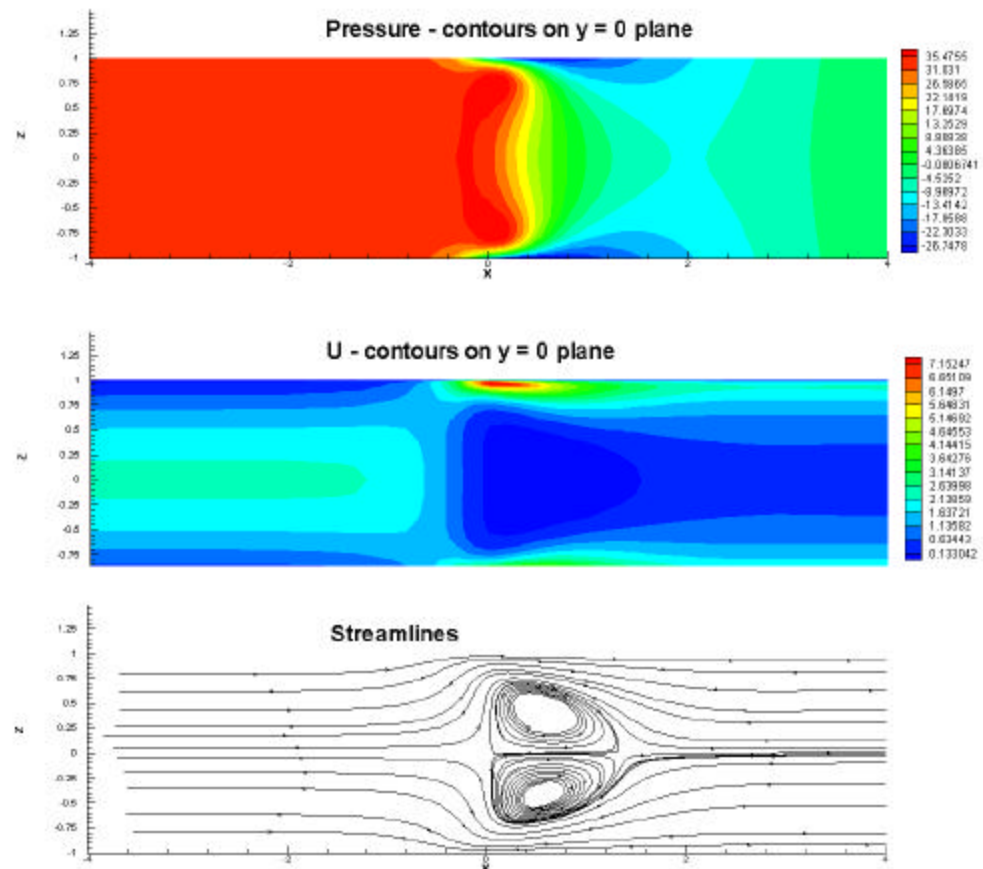
EFFECT OF MAGNETIC FIELD **GRADIENTS** ON LM FLOW IS VERY IMPORTANT

LIQUID WALL WITH AXIAL SYMMETRY:

- Is affected through spatial variations of the **toroidal field**
- MHD drag can be reduced by applying a current (magnetic propulsion)

LIQUID WALL WITH NO AXIAL SYMMETRY (sectioned):

- Is affected through spatial variations of the **wall normal field**
- Still needs more quantification



Channel flow in a fringing magnetic field: $Ha=1000$.
3-D calculations by HIMAG code.
Two trapped vortices can be seen.

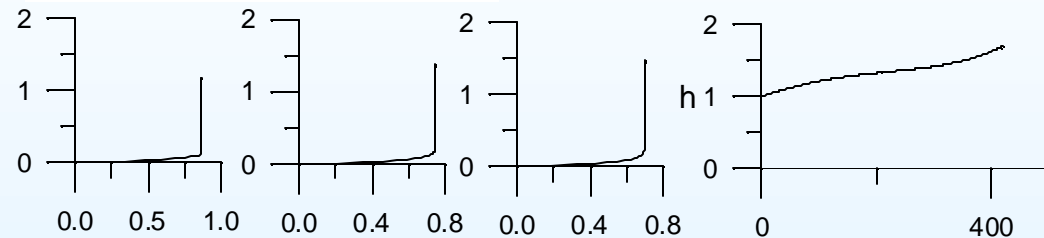
WALL ELECTRICAL CONDUCTIVITY HAS A STRONG IMPACT ON LIQUID WALL DESIGN

INITIAL CONCLUSIONS (ACCOUNTING FOR BOTH TOROIDAL AND NORMAL FIELDS)

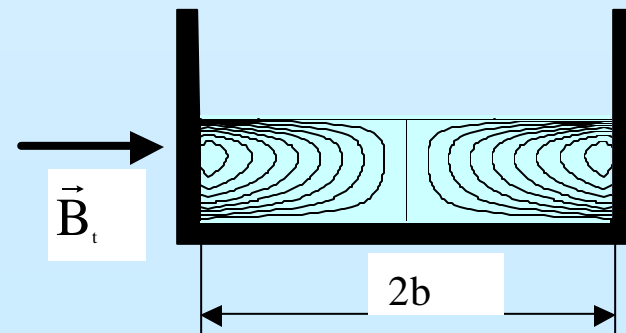
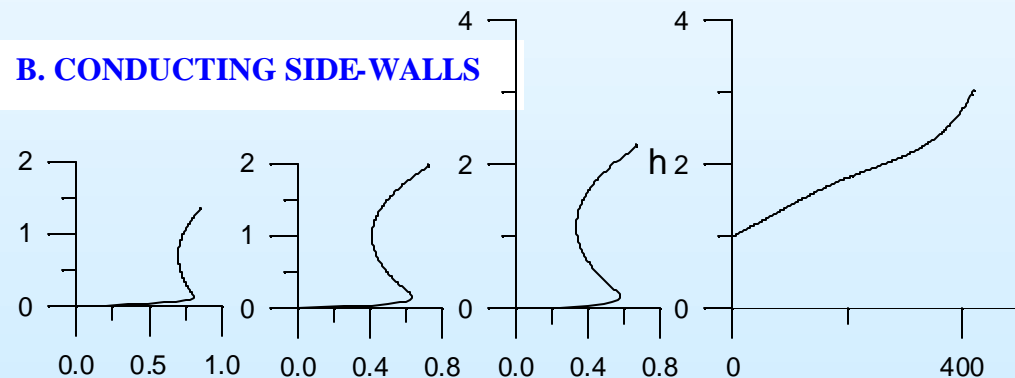
- METALLIC SIDE-WALLS ARE UNACCEPTABLE
- SIC SIDE-WALLS ARE ACCEPTABLE PROVIDED THEY ARE FAR APART ($2B > 8 \text{ M}$)
- INSULATORS ALLOW SMALLER SPACING
- IN AN AXI-SYMMETRIC FLOW (no side-walls), THE MAXIMUM ALLOWABLE WALL-NORMAL FIELD IS $(B_n)_{\text{max}} = 0.015 \text{ T}$
- IN A SECTIONED FLOW WITH ISOLATED SIDE-WALLS,
 - $(B_n)_{\text{max}} = 0.1 \text{ T}$ (metallic back-wall)
 - $(B_n)_{\text{max}} = 0.2 \text{ T}$ (SiC back-wall)
 - $(B_n)_{\text{max}} = 0.5 \text{ T}$ (isolated back-wall)

VELOCITY PROFILES AND DOWNSTREAM FLOW THICKNESS VARIATION IN Li CLiFF.

A. ISOLATED SIDE-WALLS



B. CONDUCTING SIDE-WALLS



I am Done !
