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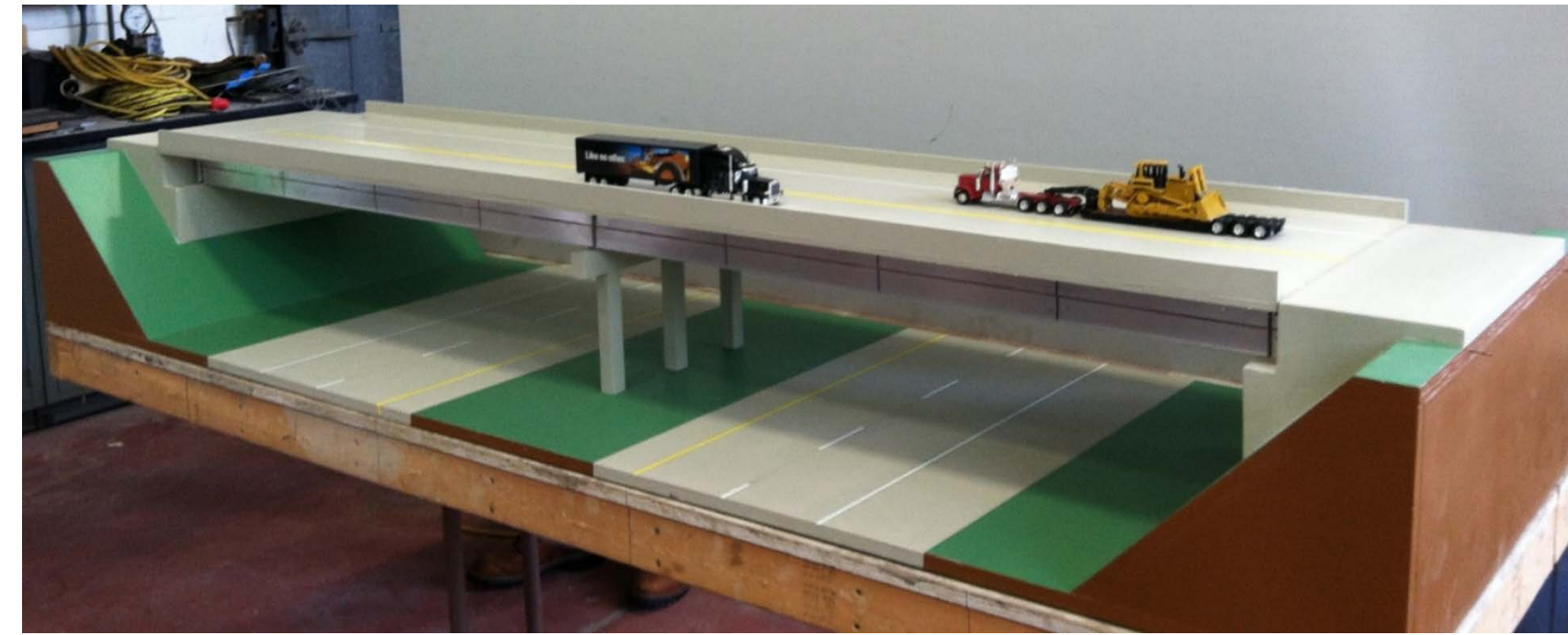
## PROJECT OBJECTIVE

To design and construct a highway bridge model based on a typical bridge found in Delaware to be used as an educational tool and for showcasing the structural health monitoring (SHM) capabilities of Carbon Nanotube (CNT) based sensors.



*Typical highway overpass in Delaware*  
(Source: [www.aaroads.com](http://www.aaroads.com))

## HIGHWAY BRIDGE MODEL

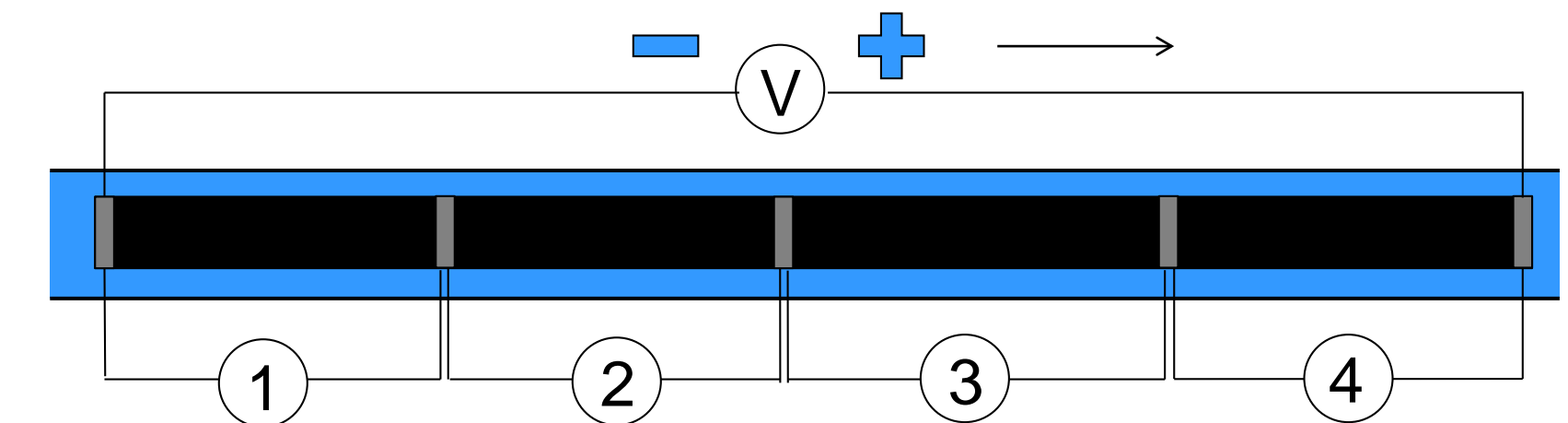


*1:25 scale highway bridge modeled after a typical Delaware highway overpass*

- ◆ Structural system: Two-span continuous, steel-concrete composite bridge, four main steel girders.
- ◆ Materials used: plywood (landscape, abutments and bents), aluminum (girders and bracings), and polyethylene (PE) (deck and Jersey barriers).
- ◆ Model has all details of a realistic highway bridge, including stiffener plates, cross bracings, and bridge bearings.

## SENSING APPROACH

- ◆ Each bridge girder will be equipped with CNT-based sensing strips of a non-woven Aramid fabric.
- ◆ CNTs will be distributed using a sizing approach.
- ◆ Electrodes will be created by applying conductive silver paint to the sensing strip.
- ◆ CNT sensing strips are electrically conductive and are extremely sensitive to changes to strain.
- ◆ The strain increases the tunneling gap between CNTs which results in an increase in electrical resistance.
- ◆ Resistance changes can be measured between electrodes to determine strain.



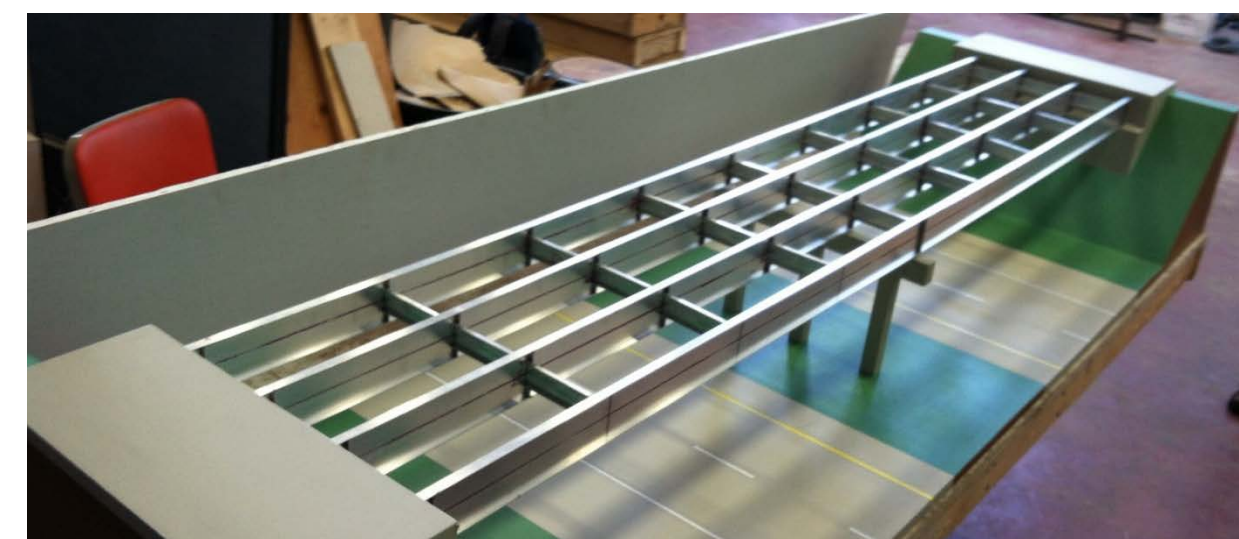
*Example of a four channel sensing strip.*

## SENSING APPROACH (CONT.)

- ◆ Multiplexing = collecting data from many channels in a synchronized pattern using a DAQ.
- ◆ Channels on the bridge girders will be equally spaced 10" apart; there will be 32 channels on the bridge.
- ◆ Each bridge girder will have two sensing strips along the bottom, one on each side of the bent (= middle support) and each strip will have four channels (as illustrated in Fig. 3).
- ◆ LabVIEW will be used to control which channels are collecting data.

## AN EDUCATIONAL TOOL

- ◆ Superstructure can be removed to reveal girders and support details
- ◆ Substructure (abutments and bent) built in accordance with bridge standards.
- ◆ Model will be employed in Civil and Mechanical Engineering courses.



*Bridge superstructure with deck removed*

## A RESEARCH SHOWCASE

- The model will showcase the latest technology in structural health monitoring:
- ◆ Distributed sensing for enhanced damage detection.
  - ◆ Integrated sensing / reinforcement capabilities.
  - ◆ Estimation of damage location based on multi-electrode measurements.
  - ◆ Real-time monitoring and visualization of measured strains will allow students to study deformations and load distribution based on different load scenarios.

## ACKNOWLEDGEMENTS

This project is supported by:



NSF Grant #: 1234830, Program Director: Dr. Kishor Mehta, and Nanoscale Undergraduate Education (NUE) Grant #: 1138182, Program Director: Dr. Mary Poats.

The support of Nakul Ramanna, Al Lance, Gary Wenczel, and Gerard Gallo is greatly appreciated.