



FUTUREX, INC.
Productivity Tools

Safety Data Sheet

Creation date: 12/17/2014
Last update: 03/15/2022

Safety Data Sheet – Positive Resist PR1-2000A1

1. Identification of Substance / Preparation and Company

Trade name:

Positive Resist PR1-2000A1

Use of the substance/Preparation:

Industry sector: semiconductor industry photolithography sector
Type of use: light sensitive emulsion for photolithography applications

NOT FOR RECREATIONAL OR PERSONAL USE. NEVER CONSUME THIS PRODUCT.

Identification of the company:

Futurex, Inc.
12 Cork Hill Rd, Unit 16A
Franklin, NJ 07416 USA

Telephone no. 1-888-999-4188 from 8:00 am to 6:00 pm (EST)

Emergency telephone number: 1-800-535-5053 (U.S. and Canada)
1-352-323-3500 (International)
Infotrac ID# 93284

Person Responsible for SDS preparation:

Aga Rusin, e-mail: info@futurex.com

2. Hazards identification

GHS CLASSIFICATION:

HEALTH	ENVIROMENTAL	PHYSICAL
Acute Oral Toxicity: Category 4 Eye Irritation: Category 2A Skin Irritation: Category 2 Acute(Inhalation-Vapor): Category 4	Acute Toxicity: None Known Chronic Toxicity: None Known	Flammable Liquid – Category 3

GHS LABEL:

SIGNAL WORD: Warning!



GHS02



GHS07

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HAZARD STATEMENTS	PRECAUTIONARY STATEMENTS
<p>H226 Flammable liquid and vapor H302 Harmful if swallowed H315 Causes skin irritation H319 Causes serious eye irritation H332 Harmful if inhaled</p>	<p>P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking. P233 Keep container tightly closed. P240 Ground/bond container and receiving equipment. P241 Use explosion-proof electrical/ventilating/lighting/.../equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P261: Avoid breathing dust/fumes/gas/mist/vapours/spray. P264 Wash hands thoroughly after handling. P270 Do not eat, drink or smoke when using this product. P271 Use only outdoors or in a well-ventilated area. P280 Wear protective gloves, protective clothing, eye protection, face protection. P301 +P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. P303+ P361+ P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. P305+P351+ P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P370+P378 In case of fire: Use carbon dioxide (CO₂), chemical dry powder, and foam to extinguish the fire. Do not extinguish with water. P403+235 Keep container in a cool, well-ventilated area. P501 Dispose of the waste of this product and its packaging in accordance with national and local regulations.</p>

3. Composition/information on ingredients

CAS#	EINECS	Chemical Name	Concentration	Hazard symbols	R phrases*
107-98-2	203-539-1	1-Methoxy-2-propanol	50-60		
1569-01-3	216-372-4	1-Propoxy-2-propanol	10-20		
		Resins	10-20		
		Sensitizers	1-10		

4. First aid measures

Description of necessary measures according to routes of exposure

Eyes: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical help.

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Safety Data Sheet – *Positive Resist PR1-2000A1*

Skin: Immediately wash with soap and water. Seek medical assistance for irritation or any other symptoms.

Ingestion: Do not induce vomiting unless advised to do so by a physician.

Inhalation: Remove to fresh air. If not breathing, apply artificial respiration, preferably mouth-to-mouth. Get medical assistance.

Notes to Physician: Treat according to symptoms present.

5. Fire Fighting Measures

General Information: As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear. During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion. Use water spray to keep fire-exposed containers cool. Combustible liquid and vapor. Vapors are heavier than air and may travel to a source of ignition and flash back. Vapors can spread along the ground and collect in low or confined areas.

Extinguishing Media: Alcohol foam, carbon dioxide, dry chemical, or water spray. Avoid solid streams of water which may spread burning liquid.

Flash Point: 34 °C (93 °F)

Auto-ignition Temperature: 278 °C (532 °F)

Explosion Limits, Lower: 1.8 vol %

Upper: 16 vol %

NFPA Rating: (estimated) Health: 1; Flammability: 3; Instability: 0

Flammability Conditions

This product is a flammable liquid with regard to AS 1940. Actual autoignition temperature (AIT) can be affected by the concentration of vapors and oxygen, vapors and oxygen, vapor/air contact time, pressure, volume, catalytic impurities, etc. Process conditions should be analyzed to determine if the AIT's may be higher or lower. Vapor forms explosive mixture with air. Hazardous gases/vapors produced in fire are carbon monoxide.

6. Accidental release measures

Emergency procedures

Clean-up personnel should wear full protective clothing including breathing apparatus. Remove source of heat, sparks, flame, impact, friction or electricity. Dike spill. Prevent material from entering sewers, waterways, or low areas. Provide ventilation.

Methods and materials for containment and clean up

Recover free liquid for reuse or reclamation. Recover undamaged and minimally contaminated material for reuse and reclamation. Soak up with sawdust, sand, oil, dry or other absorbent material.

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FUTUREX, INC

Positive Resist PR1-2000A1

Page 3 of 9



Safety Data Sheet – *Positive Resist PR1-2000A1*

7. Handling and Storage

Precautions for safe handling

Wash thoroughly after handling. Remove contaminated clothing and wash before reuse. Avoid contact with eyes, skin, and clothing. Keep container tightly closed. Avoid ingestion and inhalation. Use with adequate ventilation. Keep away from heat and flame.

Conditions for safe storage, including any incompatibles

This product is a flammable liquid with regard to AS 1940. Storage should be in accordance with applicable commonwealth, state or territory regulation. Do not mix with strong oxidizing agents. Store in a well-ventilated place at 0-5°C. Keep container tightly closed. Avoid breathing vapors or mist. Avoid contact with eyes, skin or clothing. Wash thoroughly after handling.

8. Exposure Controls, Personal Protection

National Exposure Standards

Chemical Name	ACGIH TLV	NIOSH	OSHA - Final PELs
1-Methoxy-2-propanol	100 ppm (TWA)	100 ppm (TWA)-Skin	150 ppm (STEL)-Skin

Biological Limit Values: No Data Available

Engineering Controls: Use sufficient ventilation to keep employee exposures below recommended limits.

Personal Protection

Eyes: Wear chemical splash goggles.

Skin: Wear appropriate protective gloves to prevent skin exposure.

Clothing: Wear appropriate protective clothing to prevent skin exposure.

Respirators: A respiratory protection program that meets OSHA's 29 CFR 1910.134 and ANSI Z88.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant respirator use.

9. Physical and Chemical Properties

Physical State	liquid
Color	dark red
Odor	ether
Odor Threshold	Not available
pH	Not available

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Positive Resist PR1-2000A1



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Melting Point	-97 °C
Boiling Point	119 °C
Flash Point	34 °C
Evaporation Rate	No data available
Flammability	Flammable Liquid
Flammability Limits (as percentage volume in air)	
Lower Explosion Limit	1.8%
Upper Explosion Limit	16%
Vapor Pressure	10.9 mmHg (25 °C)
Vapor Density	3.12 (air=1)
Specific Gravity/Relative Density	≤ 1 (Water = 1)
Solubility in water	Not available
Partition coefficient: n-octanol/water	Not available
Auto-ignition temperature	278 °C (at 760 mmHg)
Decomposition temperature	Not available
Viscosity	25 – 35 cSt (23°C)

10. Stability and reactivity

Chemical Stability: Stable at room temperature in closed containers under normal storage and handling conditions.

Conditions to Avoid: Ignition sources, moisture, excess heat.

Incompatibilities with Other Materials: Strong oxidizing agents

Hazardous Decomposition Products: Carbon monoxide, carbon dioxide

Hazardous Polymerization: Will not occur.

11. Toxicological information

Dark red liquid with characteristic ether odor. Causes irritation to the skin, eyes, mucous membranes and respiratory tract. Can be absorbed through the skin causing systemic effects. Liquid is flammable.

Toxicity Data

Skin: Can be absorbed through the skin causing systemic effects similar to inhalation. Prolonged or repeated contact may cause mild to moderate irritation or dermatitis.

Eyes: Severe irritant. May produce transient corneal damage.

Inhalation: Irritating to the eyes, mucous membranes and respiratory tract. May cause labored breathing, central nervous system depression, tremors and decreased heart rate. At high

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FUTUREX, INC

Positive Resist PR1-2000A1

Page 5 of 9



Safety Data Sheet – *Positive Resist PR1-2000A1*

concentrations, death from respiratory depression may occur. Repeated or prolonged exposures to high concentrations may cause kidney and liver damage.

Ingestion: Produces systemic effects similar to inhalation.

Delayed effects: Liver and kidney damage, and blood and bone marrow effects have been reported in animals.

Immediate (acute) effects:

LD50 (oral-rat): >7500 mg/kg 6hr
LD50 (oral -mouse): 11700 mg/kg
LD50 (skin-rabbit): 1300 mg/kg

Delayed (subchronic and chronic) effects: Liver and kidney damage reported in monkeys and rabbits (190 ppm) and rats (105.2 mg/m³). Blood and bone marrow effects reported in rats, dogs and monkeys injected with 142-284 mg/kg

Other data: None.

12. Ecological Information

Aquatic Toxicity

Breakdown via chemical, photochemical and microbial degradation in natural environment. Generally not degraded by hydrolysis. 300 ppm is safe for aquatic life. Halogenation may occur in aqueous environment.

13. Disposal considerations

DISPOSAL METHODS

Dispose of waste and residues in accordance with local authority requirements. Unused product is a RCRA hazardous waste with numbers U057 and D001.

OTHER DISPOSAL CONSIDERATIONS:

40 CFR Section 268 should be consulted for federal regulatory requirement.
The information offered here is for the product as shipped. Use and/or alterations to the product such as mixing with other materials may significantly change the characteristics of the material and alter the RCRA classification and the proper disposal method.

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Positive Resist PR1-2000A1



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14. Transport information

	US DOT
Shipping Name:	Resin Solution
Hazard Class:	3
UN Number:	1866
Packing Group:	III
Marine Pollutant	NO

	IATA
Shipping Name:	Resin Solution
Hazard Class:	3
UN Number:	1866
Packing Group:	III
Marine Pollutant	NO

	RID/ADR
Shipping Name:	Resin Solution
Hazard Class:	3
UN Number:	1866
Packing Group:	III
Hazard Label	3
Marine Pollutant	NO

15. Regulatory information

Labeling in accordance with Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

Hazardous component(s) to be indicated on label

R phrases

R 10 Flammable.

S phrases

S 16 Keep away from sources of ignition - No smoking.

S 24 Avoid contact with skin.

S 33 Take precautionary measures against static discharges.

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Safety Data Sheet – Positive Resist PR1-2000A1

S 9 Keep container in a well-ventilated place.

US FEDERAL

TSCA

Ingredients are listed on the TSCA inventory.

OSHA

None of the chemicals in this product are considered highly hazardous by OSHA.

Health & Safety Reporting List

None of the chemicals are on the Health & Safety Reporting List.

Chemical Test Rules

None of the chemicals in this product are under a Chemical Test Rule.

Section 12b

None of the chemicals are listed under TSCA Section 12b.

TSCA Significant New Use Rule

None of the chemicals in this material have a SNUR under TSCA.

SARA Section 302 Extremely Hazardous Substances

None of the chemicals in this product have a TPQ.

California Proposition 65

This product does not contain any Proposition 65 chemicals.

FOREIGN INVENTORY STATUS:

WHMIS Classification (Canada)

B3, D1B, D2B.

Disclosure List Item Number 467.

This product has been classified in accordance with the hazard criteria of the CPR and the MSDS contains all the information required by the CPR.

Canadian DSL (Domestic Substance List)

EINECS (European Inventory of Existing Commercial Chemical Substances)

EINECS # 203-539-1

16. Other information

HMS (U.S.A.):

Health Hazard: 1

Fire Hazard: 3

Reactivity: 0

Personal Protection: h

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FUTUREX, INC

Positive Resist PR1-2000A1

Page 8 of 9



FUTURREX, INC.
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Safety Data Sheet – Positive Resist PR1-2000A1

National Fire Protection Association (U.S.A.):

Health: 1

Flammability: 3

Reactivity: 0

Alterations/supplements to the previous editions:

General update

References:

[1] Globally Harmonized System of Classification and Labeling of Chemicals (GHS), Fourth revised edition, UNITED NATIONS, New York and Geneva, 2011

Sources of key data used to compile the datasheet

The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall Futurrex be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if Futurrex has been advised of the possibility of such damages.

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FUTURREX, INC

Positive Resist PR1-2000A1

Page 9 of 9