

## Simplified Failure Modes and Effects Analysis (sFMEA) Tool

Row Instructions	Step 1	Step 2	Step 3	Step 4	Step 5
<p><b><u>High Level Process Map</u></b>                      Insert one process step from your high-level process map into each box.</p>					
<p><b><u>Failure Mode</u></b>                      Work with your team to brainstorm existing and potential failures for each step in your process. Look for themes in root /apparent cause within your process failures.</p>					
<p><b><u>Intervention Ideas</u></b>                      Work with your team to develop interventions that address the root causes of your top failures.</p>					

## **sFMEA Step Notes Section**

Use the space below to provide more detailed notes on each step listed in the sFMEA table.

**Step 1**

**Step 2**

**Step 3**

**Step 4**

**Step 5**